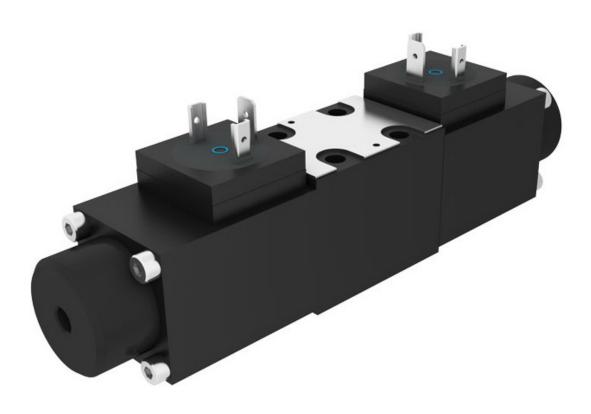
## ISO4401 Size D02; ANSI/B93. 7M-D02 DG4V2 Solenoid operated directional valves



## DG4V2

Solenoid operated directional valves

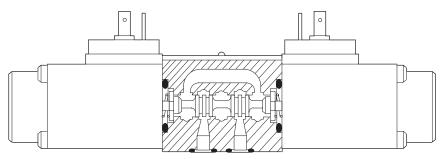
# I-A General description and application benefits

These solenoid operated directional control valves are for directing and stopping flow at any point in a hydraulic system. The features being released with this range are based on Eaton experience with size 3 valves.

- Efficient control of high hydraulic powers with low solenoid power consumption.
- Low internal leakage reduces power losses, increases system efficiency the result of improved manufacturing techniques for spools and bores.

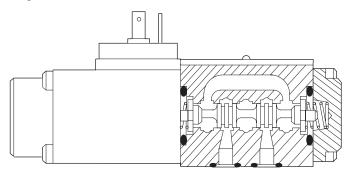
#### DG4V-2-2C

Double solenoid model



#### DG4V-2-2B

Single solenoid model



- Viton<sup>®</sup> seals with multifluid capability without need to change seals.
- High sustained machine productivity and higher uptime because of proven fatigue and endurance life-tested over 10 million cycles.
- Compact and costeffective system design when used with Eaton SystemStak™ valves and multi-station subplates.

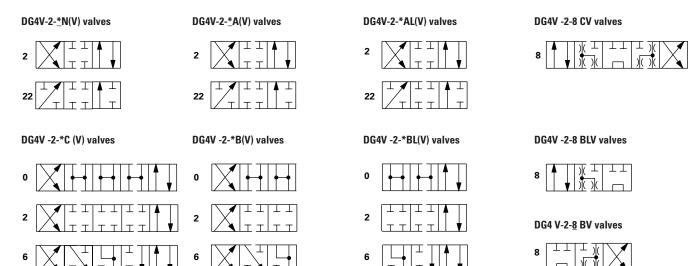
I-A

		DG4V - 2 - ** *(L) - * 1 2 3 4 5	- (V) M	- * -	• ** 6 - 1* 	
1	Model s	series	6	Soleno	id energization identity	
(	D G 4 V	Directional valve Subplate/manifold mounted Solenoid operated Pressure rating 250 bar (3600 psi)		Blank V NOTE	None Solenoid "A" is at port "A" end and/or solenoid "B" is at port "B" end, independent of spool type Type "8" spool valves conform to both U.S.	
	Interfac 2	e ISO/DIS 4401-02-02			and European solenoid designations. When ordering an "8" spool, designate a "V" in the model code.	
3	Spool t		7	rmbol		
	00001	Refer page 8 for spool type		Μ	Electrical options and features	
4	Spool spring arrangement		8	Coil type		
	A AL B BL C	Spring offset, end-to-end Same as "A" but left hand build Spring offset, end to center Same as "B" but left hand build Spring centered		U U1 KU KUP4 KUP6	ISO4400, DIN43650 connector ISO4400 with fitted DIN plug Flying leads from top of the solenoid Junior timer (amp) connector Flying lead with deutsch connector	
I	N No-spring detented		9	Coil rat	ting	
	Manual Blank Z	<b>override.</b> Plain Overrides No Overrides		G H HL	12V DC 38 watt 24V DC 38 watt 24V DC 32 watts	
			10	Tank po	ort rating	
				6	160 bar tank pressure rating	
			11	Design	Subject to change. Installation dimensions same for designs 10 thru 19.	

## **Functional symbols**

Spool options for DG4V-2

# **I-A** The schematics of the valve function applies to both U.S. and European valves.



#### Solenoid identified to US and European standards

	U.S. Solenoid standard	European solenoid standard (specify "V" in the model code)
Double solenoid valves, two position, detented	Sol. B P <sup>-1</sup> T Sol. A	A Bwy A Sol. A P T Sol.B
Double solenoid valves, spring centered	A B W Sol. B P T Sol. A	A B W Sol. B P T Sol. A
Single solenoid valves, solenoid at port A end		
Single solenoid valves, solenoid at port B end	$\begin{array}{c} A_{1} & B \\ W_{1} & A_{1} & A_{1} \\ P^{\dagger} & T \\ \end{array}$	

▼ Transient condition only.

DG4V-2			
Pressure limits: P, A and B ports:			
Using 25W solenoid coils	250 bar (3600 psi)		
Using 12W solenoid coil type HL	165 bar (2400 psi)		
T port	160 bar (2400 psi)		
Flow rating:			
Full power (25W) coil	30 I/min (7.9 USgpm)		
Low power (12W) coil, type HL	20 l/min (5.3 USgpm)		
Relative duty factor	Continuous; ED = 100%		
Type of protection			
Coils with ISO 4400 connector fitted correctly IEC 947 class IP65	IEC 947 class IP65		
Coil winding Class H	Class H		
Coil encapsulation Class F	Class F		
Permissible voltage fluctuation:			
Maximum	110% rated		
Minimum	90% rated		
Typical response times at 100% rated volts measured from application/removal of voltage at conditions:			
Flow rate P-A, B-T	30 I/min (7.9 USgpm)		
Pressure	125 bar (1800 psi)		
Spool type 2C full stroke:			
Energizing	45 ms		
De-energizing, no suppression	30 ms		
De-energizing, diode suppression	110 ms		
Spool type 2C to flow opening/closing point:			
Energizing	25 ms		
De-energizing, no suppression	25 ms		
De-energizing, diode suppression	100 ms		
Power consumption, DC solenoids at rated voltage and $20^\circ$ C	(68°F):		
Type G, 12V	25W		
Туре Н, 24V	25W		
Type HL, 24V, low power	12W		
Hydraulic fluids			
Filtration requirements	Refer to appendix		
Temperature limits			
Mass, approximate			
Single solenoid valve	0,93 kg (2.1 lb.)		
Double solenoid valve	1,3 kg (2.9 lb.)		
Installation data: Mounting attitude	No restrictions except for no-spring detented model DG4V-2-*N. It should be mounted with the spool axis horizontal. This model type may be affected by severe vibration or shock, especially if a solenoid is not held energized.		
	אטומנוטוו טו אווטנג, באפטומווץ וו מ אטופווטוע וא ווטג וופוע פוופו אוצפע.		

#### **Operating considerations**

DG4V-2

- a. Dependent on the application and system filtration, any sliding spool valve if held shifted under pressure for long periods of time, may stick and not move readily due to fluid residue formation. It may need to be cycled periodically to prevent this from happening.
- **b.** Surges of fluid in a common tank line serving two or more valves can be of sufficient magnitude to cause inadvertent shifting of these valves. This is particularly critical in no-spring detented models. Separate drain lines are recommended.

#### I-A

## Performance data

#### DG4V-2

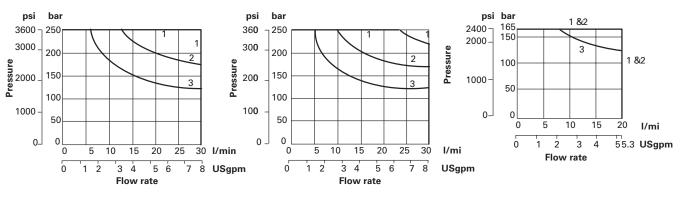


Typical with mineral oil at 36 cSt (168 SUS) and a specific gravity of 0.87.

#### Maximum flow rates

#### Performance conditions:

Looped flow P-A plus B-T (or P-B plus A-T). Solenoid coil warm and operating at 90% rated voltage.



Spool type	Curve number
0, 2	1
7, 8	2
33, 6	3

#### **Asymmetrical flow rates**

10

2 3 15

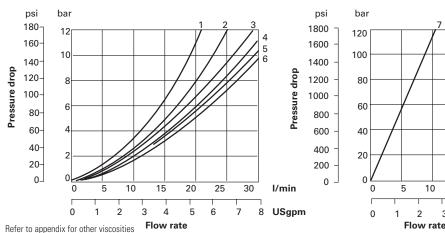
4

l/min

USgpm

Consult Eaton with applications details if either of the following usages are required:

- c) Single flow path, i.e. P-A, P-B, A-T or B-T.
- d) When flow rates between P-A, B-T (or P-B, A-T) are significantly different, e.g. A and B connected to a cylinder having a large differential area.



#### Pressure drops in offset positions except where otherwise indicated

Spool/spring arrangement	Spool positions covered	P to A	P to B	A to T	B to T	P to T	B to A or A to B
0A(L)	Both	6	6	3	3	-	-
0B(L) & 0C	De-energized	-	-	-	-	6	-
	Energized	6	6	3	3	-	-
2A(L)	Both	3	3	4	4	-	-
2B(L) & 2C	Energized	4	4	5	5	-	-
2N	Both	4	4	5	5	-	-
6B(L) & 6C	De-energized	-	-	4	4	-	-
	Energized	3	3	5	5	-	-
8B(L) & 8C	All	1	1	1	1	2	-

## **Pressure drops**

## Installation dimensions

0

Q

35,5 (1.4)

17,75 (0.7)

3rd angle projection DG4V-2

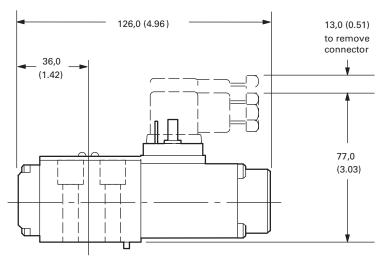
I-A

#### Dimensions shown in mm (inches)

### Single solenoid models

#### DG4V-2-A(L) DG4V-2-B(L)



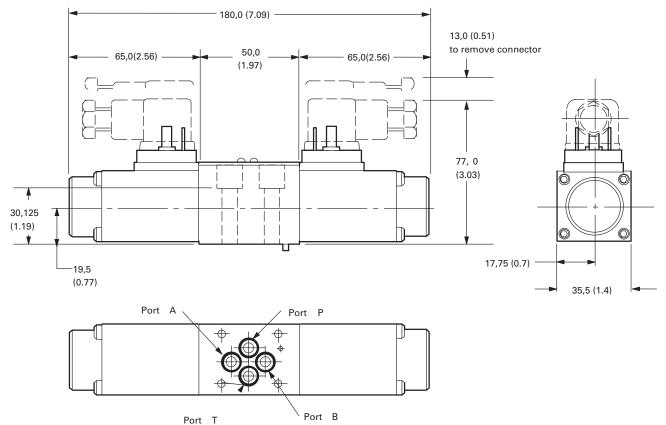


Dimensions are shown for standard connectors. For connectors with rectifiers and/ or LED this dimension varies up to 84,0 (3.31) maximum. Refer to double solenoid models below for port designations.

### **Double solenoid models**

## DG4V-2-C Spring centered

#### DG4V-2-N No-spring detented



## Electrical plugs and connectors

ISO 4400 (DIN 43650)

Order separately by part number. A flying lead connector and an Amp Jr Timer connector are also available. Contact your Eaton representative for details.

The cable entry on these plugs can be repositioned to 900 intervals by reassembly of the contact holder relative to the plug housing. The cable entry is PG 11 for cable 6-10 mm (0.24" to 0.39" dia).

#### **Connectors w/o indicator lights**

Part No.	Color	Used on solenoid coil
710775	Black	Solenoid B
710776	Gray	Solenoid A

#### **Connectors with LED**

Voltage	Part Number Gray (sol. A)	Black (sol. B)
12-24V	977467	977466