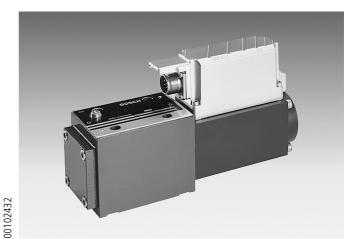
#### RE 29 045/11.02

# Servo solenoid valves with on-board electronics (OBE) Type 5WRPE 10

Size 10 Series 2X Maximum working pressure 210 bar Maximum flow rate 140 l/min ( $\Delta p$  11 bar)



Rexroth

**Bosch Group** 

Type 5WRPE 10..B..-2X/G24...

List of contents		Features
<b>Contents</b> Features Ordering data Preferred types Function, sectional diagram Symbols Technical data On-board trigger electronics Performance curves Device dimensions Pressure compensator	Page 1 2 3 3 4 to 6 7 8 9 10 and 11	<ul> <li>Directly operated servo solenoid valve NG 10, with pQ 5/3-way symbol in servo quality</li> <li>Actuated on one side, A-T fail-safe position when switched off</li> <li>Control solenoid with integral position feedback and on-board electronics (OBE), calibrated at the factory</li> <li>Electrical connection 6P+PE Signal input difference amplifier with interface A1 + 10 V</li> <li>Suitable for electrohydraulic controllers in production and testing systems</li> <li>For subplate attachment, mounting hole configuration to DIN 24 340 Form A, ISO 4401 and CETOP-RP 121 H</li> <li>Subplates as per catalogue section RE 45 055</li> </ul>
		(order separately)

 Line sockets to DIN 43 563-AM6, see catalogue section RE 08 008 (order separately)

#### Variants on request

Closed-loop control of p/Q is achieved with an external pressure compensator (accessory).

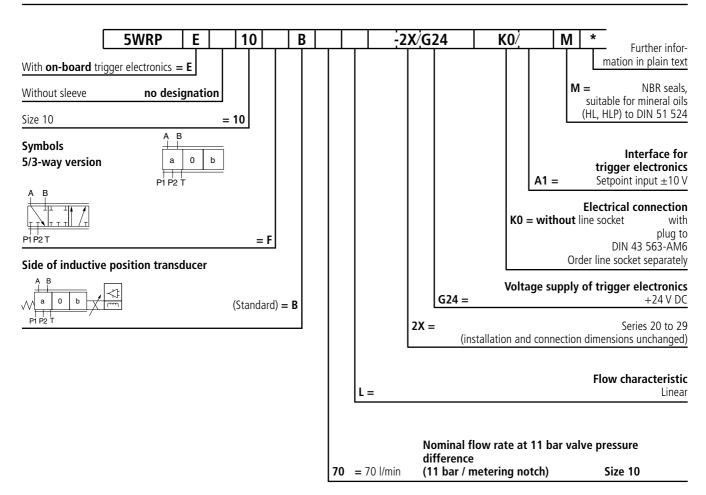
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This work has been compiled with the greatest care, and all the information therein has been checked to ensure correctness. We must reserve the right to make changes on the grounds of continual product development. No liability can be accepted for incomplete or inaccurate information.



#### Preferred types (available at short notice)

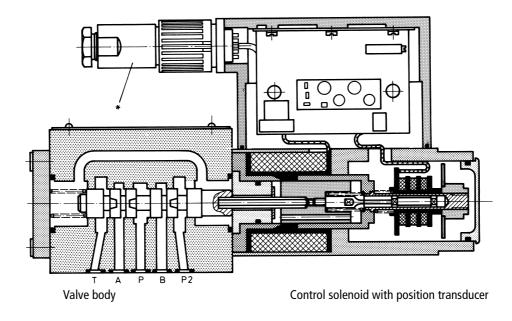
Material no.	Type 5WRPE 10		
	F		
0 811 402 107	5WRPE 10 FB70L –2X/G24K0 / A1M		

#### Accessory, pressure compensator

See pressure compensator on pages 11 and 12	m	Material no.
	6 kg	0 811 401 219

#### Servo solenoid valve 5WRPE 10





## Symbols



### Accessories, not included in scope of delivery

(4 x) ₪ M 6 x 40 DIN 912–10.9	Fastening screws		2 910 151 209
*	Line sockets 6P+PE	KS	1 834 482 022
		KS	1 834 482 026
		MS	1 834 482 023
		MS	1 834 482 024
		KS 90°	1 834 484 252

### Testing and service equipment

- Test box type VT-PE-TB3, see RE 30 065
- Test adapter 6P+PE type VT-PA-2, see RE 30 068

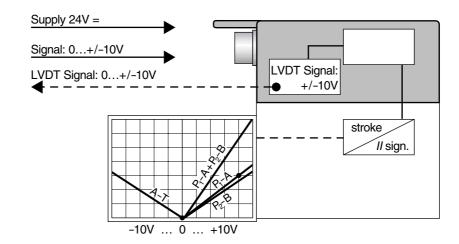
General						
Construction	Spool type valve, operated directly					
Actuation	Proportional solenoid with position control, OBE					
Type of mounting	Subplate, mounting hole configuration NG 10 (ISO 4401 and CETOP-RP 121 H)					
Installation position	Optional					
Ambient temperature range	−20 +50 °C					
Weight	7.1 kg					
Vibration resistance, test condition	Max. 25 g, shaken in 3 dimensions (24 h)					
<b>Hydraulic</b> (measured with HLP 46, $\vartheta_{oil} = 40$ °	°С ±5 °С)					
Pressure fluid	Hydraulic oil to DIN 51 524 535, other	fluids after prior consultation				
Viscosity range, recommended max. permitted	20 100 mm <sup>2</sup> /s 10 800 mm <sup>2</sup> /s					
Pressure fluid temperature range	−20 +70 °C					
Purity class to ISO code	Maximum permitted degree of contamination of pressure fluid to ISO 4406 (C) Class 18/16/13 <sup>1</sup> )					
Flow direction	See symbol					
Nominal flow [l/min] at	$P_1 \rightarrow A$	70				
$\Delta p = 11$ bar per notch*	$\begin{array}{c} P_1 \longrightarrow A + P_2 \longrightarrow B \\ \hline A \longrightarrow T \end{array}$	70 + 70 65				
Max. working pressure	Port P, A, B: 210 bar					
Max. pressure	Port T: 50 bar					
Operating limits at $\Delta p$ [bar]	See diagram					
Leakage [cm <sup>3</sup> /min] at 100 bar	< 1,200					
Static/Dynamic						
Hysteresis	≦ 0.3 %					
Manufacturing tolerance for $q_{max}$ .	<10 %					
Response time for signal change 0 100 %	$\leq$ 25 ms					
Thermal drift	Zero point displacement <1 % at $\Delta T$ = 40	°C				
Zero adjustment	Factory-set ±1 %					
Conformity	<b>C €</b> <sup>EN 50 081-1</sup> EN 50 082-2					

<sup>1</sup>) The purity classes stated for the components must be complied with in hydraulic systems. Effective filtration prevents problems and also extends the service life of components. For a selection of filters, see catalogue sections RE 50 070, RE 50 076 and RE 50 081.

\* Flow rate at a different  $\Delta p$ 

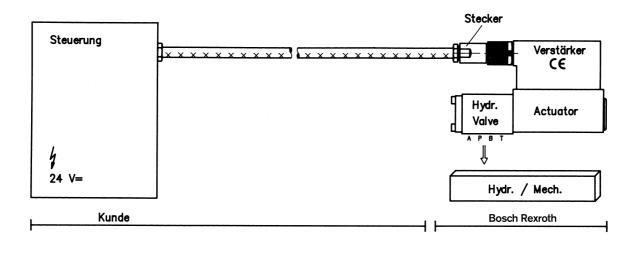
$$q_{\rm x} = q_{\rm nom.} \cdot \sqrt{\frac{\Delta p_{\rm x}}{11}}$$

Electrical, trigger electronics integrated	in the valve		
Cyclic duration factor	100 %		
Degree of protection	IP 65 to DIN 40 050 and IEC 14 434/5		
Connection	Line socket 6P+PE, DIN 43 563		
Power supply Terminal A: B: 0 V	24 V DC <sub>nom.</sub> min. 21 V DC/max. 40 V DC Ripple max. 2 V DC		
Power consumption	Solenoid $\square$ 60 mm = 60 VA max.		
External fuse	2.5 A <sub>F</sub>		
Input, "Standard" version Terminal D: <i>U</i> <sub>E</sub> E:	Difference amplifier, $R_i = 100 \text{ k}\Omega$ 0 $\pm 10 \text{ V}$ 0 V		
Max. differential input voltage at 0 V	$ \begin{bmatrix} D \rightarrow B \\ E \rightarrow B \end{bmatrix} max. \ 18 \ V \ DC $		
Test signal, "Standard" version Terminal F: U <sub>Test</sub> C:	LVDT 0 ±10 V Reference 0 V		
Protective conductor and screen	See pin assignment (installation conforms to CE)		
Recommended cable	See pin assignment up to 20 m 7 x 0.75 mm <sup>2</sup> up to 40 m 7 x 1 mm <sup>2</sup>		
Calibration	Calibrated at the factory, see valve performance curve		



#### Connection

For electrical data, see page 5 and Operating Instructions 1 819 929 083



#### Technical notes on the cable

#### Note

Version:	– Multi-wire cable
	- Extra-finely stranded wire to VDE 0295, Class 6
	<ul> <li>Protective conductor, green/yellow</li> </ul>
	<ul> <li>– Cu braided screen</li> </ul>
Types:	<ul> <li>– e.g. Ölflex-FD 855 <u>C</u>P (from Lappkabel company)</li> </ul>
No. of wires	:- Determined by type of valve, plug types and signal assignment
Cable Ø:	$-0.75 \text{ mm}^2$ up to 20 m length
	- 1.0 mm <sup>2</sup> up to 40 m length
Outside Ø:	– 9.4 11.8 mm – Pg 11
	– 12.7 13.5 mm – Pg 16

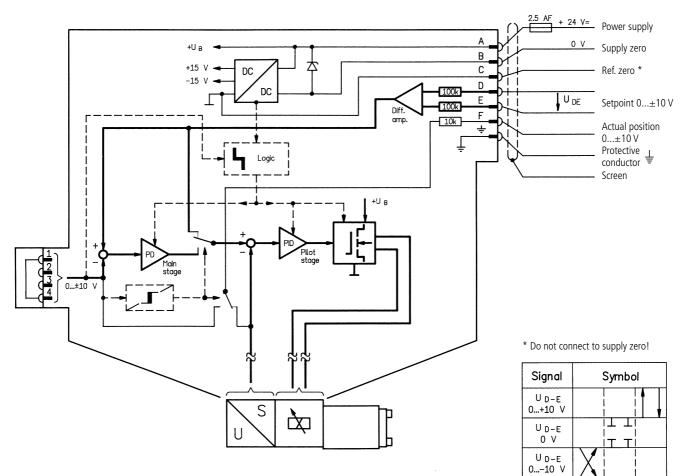
Voltage supply 24 V DC nom.,

if voltage drops below 18 V DC, rapid shutdown resembling "Enable OFF" takes place internally.

Electrical signals emitted via the trigger electronics (e.g. actual values) must not be used to shut down safety-relevant machine functions! (See European Standard, "Technical Safety Requirements for Fluid-Powered Systems and Components – Hydraulics", EN 982.)

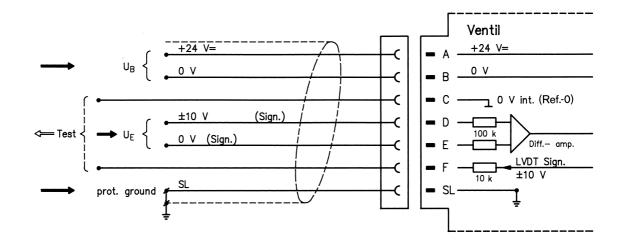
## Block diagram / pin assignment

Version A1:  $U_{D-E} \pm 10 \text{ V}$ 



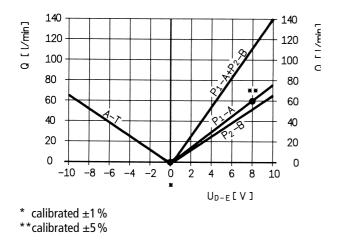
## Pin assignment 6P + PE

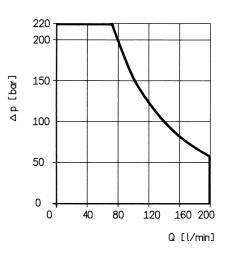
Version A1:  $U_{D-E} \pm 10 \text{ V}$ ( $R_i = 100 \text{ k}\Omega$ )



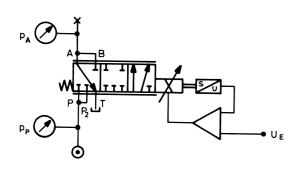
## Flow rate/Signal function

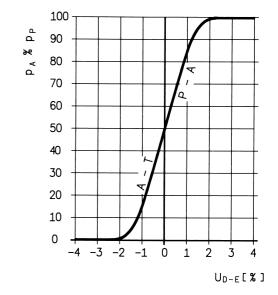
## **Operating limits**



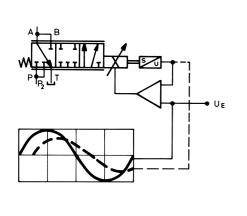


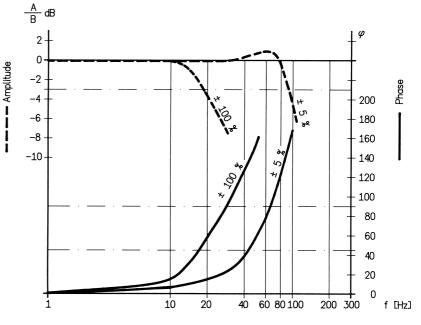
## **Pressure gain**



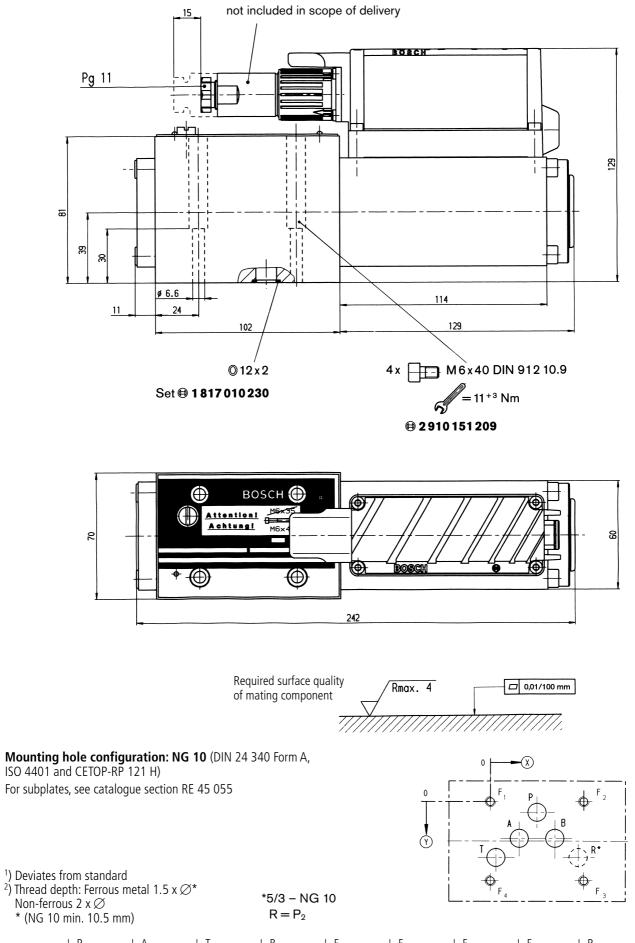


## Bode diagram





# RE 29 045/11.02



	Р	А	T	В	F <sub>1</sub>	F <sub>2</sub>	F <sub>3</sub>	F <sub>4</sub>	R
$\otimes$	27	16.7	3.2	37.3	0	54	54	0	50.8
$\heartsuit$	6.3	21.4	32.5	21.4	0	0	46	46	32.5
Ø	10.5 <sup>1)</sup>	10.5 <sup>1)</sup>	10.5 <sup>1)</sup>	10.5 <sup>1)</sup>	M 6 <sup>2)</sup>	M 6 <sup>2)</sup>	M 6 <sup>2)</sup>	M 6 <sup>2)</sup>	10.5 <sup>1)</sup>

#### Pressure compensator

Size 10



#### Application

A combination of flow rate control and pressure compensation. The **flow rate Q** is determined by the throttle cross-sections P1, R, A and P2, R, B. Either a single or a double flow may be selected. In many applications, the valve is combined with a variable-displacement pump. The pressure/flow compensator keeps the pressure drops through the valve at a constant level (see Fig. 1 on page 11).

The same function is achieved in constant-displacement pumps, too, by means of a pressure compensator. Here,  $Q_{max.}$  is determined by the control springs of the pressure compensator (see Fig. 2 on page 11).

The **pressure** *p* is measured by an external pressure sensor and transmitted to an electronic pressure compensator as an actual value. Just as the build-up of pressure in the consumer takes place and approaches the setpoint value, the valve function is determined by the pressure compensator. Even in situations where the pressure is decreasing, the valve can regulate the oil as necessary via the A-T metering notch.

Pressure compensation can be achieved both by means of electronics provided by the customer and using a Bosch Rexroth pressure compensator.

#### Note

Details about pressure sensors and p/Q compensators can be found in the publication 1 987 761 327.

Symbol		p <sub>max.</sub>	Δρ	Q <sub>nom.</sub>		
		[bar]	[bar]	[l/min]	[kg]	
T' P' B' A' B' $T P P_2 A B$	p/Q-NG 10	210	8	120	6.0	0 811 401 219
M 6 x 115 DIN 912-	-10.9					-
M 6 x 120 DIN 912–	-10.9					2 910 151 227

## Application

Figure 1: with variable-displacement pump

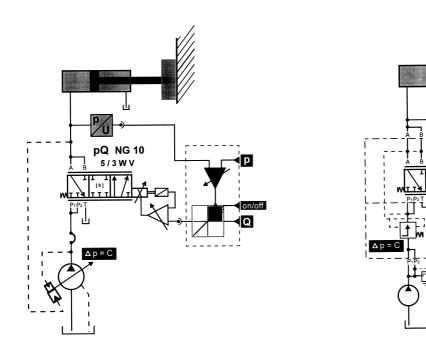
Figure 2: with pressure compensator 0 811 401 219

pQ\_NG\_10 5/3 W V

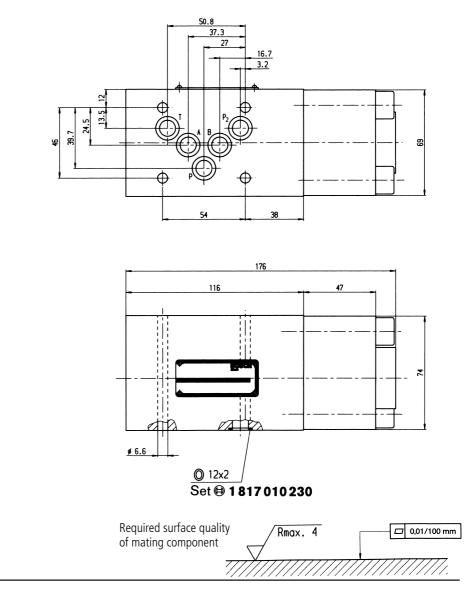
[0]

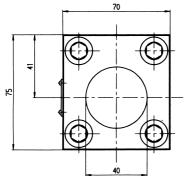
р

on/off Q



# Device dimensions (in mm)





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D-97813 Lohr am Main Zum Eisengießer 1 • D-97816 Lohr am Main Telefon 0 93 52/18-0 Telefax 0 93 52/18-23 58 • Telex 6 89 418-0 eMail documentation@boschrexroth.de Internet www.boschrexroth.de