

A

Application

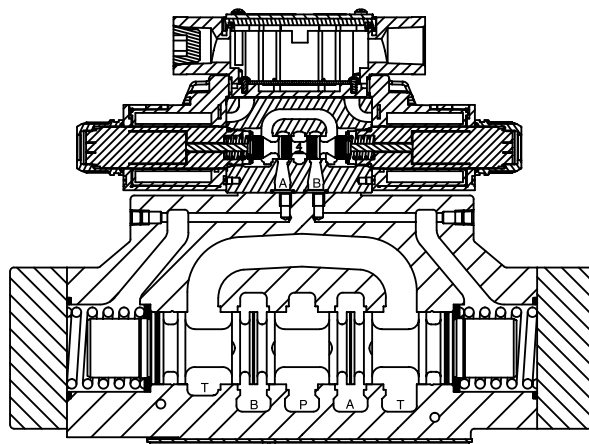
Series D41 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3 position styles and are manifold mounted. These valves conform to NFPA's D07, CETOP 7 mounting patterns.

Operation

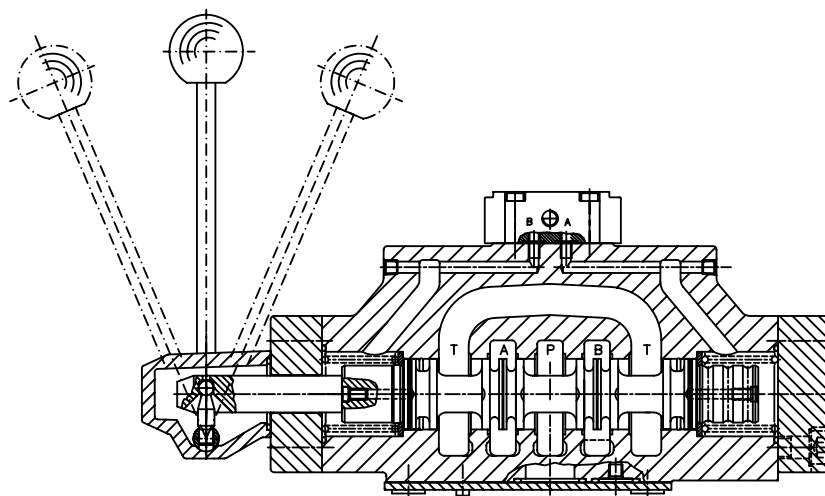
Series D41 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or oil pilot operator.

Features

- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 300 LPM (79.4 GPM) depending on spool.
- Choice of three operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.



D41VW Solenoid Operated Plug-In Conduit Box



D41L Lever Operated

General Description

Series D41VW valves are piloted by a D1VW valve. The valves can be ordered with position control.

The minimum pilot pressure must be ensured for all operating conditions of the directional valve.

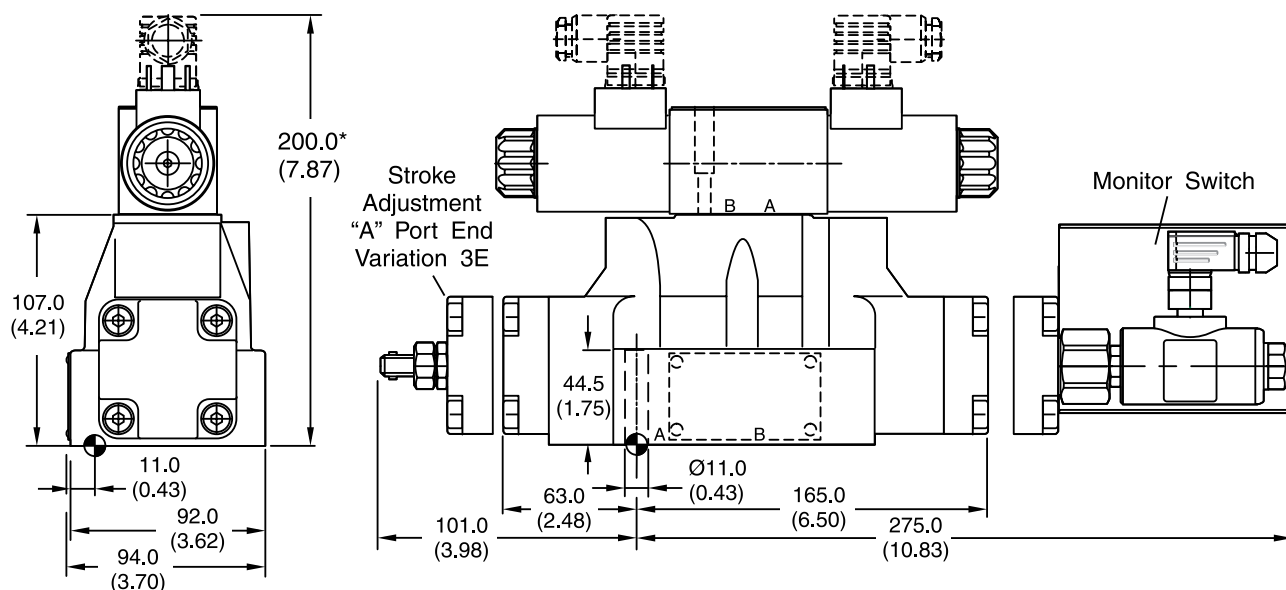
Additionally spools with a P to T connection in the de-energized position need an external pressure supply (external inlet) or an integral check valve.

Features

- **World design** – Available worldwide.
- **Mounting bolts below center line of spool** – Minimizes spool binding.
- **Five chamber style** – Eliminates pressure spikes in tubes, increasing valve life.
- **High pressure and flow ratings** – Increased performance options in a compact valve.

Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



* Please add for each sandwich plate +40mm (1.58") (pressure reducing valve, pilot choke valve meter-in/-out).

Surface Finish	Kit	Kit	Kit	Seal Kit
$\sqrt{R_{max} 6.3}$ $\square 0.01/100$	BK320	4x M10x60 2x M6x55 DIN 912 12.9	63 Nm (46.5 lb.-ft.) 13.2 Nm (9.7 lb.-ft.) ±15%	Nitrile: SK-D41VW-N-91 Fluorocarbon: SK-D41VW-V-91

The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm.

The torque for the screw M3 of the plug has to be 0.5 to 0.6 Nm.

A

D

Directional Control Valve

41V

Basic Valve

W

Actuator Solenoid Wet Pin

Spool

Style

Pilot Supply and Drain

NFPA D07,
CETOP 7
DIN NG16

3-Position Spools	
Code	Spool Type
	a 0 b
001	
002	
003	
004	
005	
006	
007	
009	
011	
014	
015	
016	
021	
022	
054	
081	
082	

2-Position Spools	
Code	Spool Type
	a b
020	
026	
030	

Code	Description	
1	Internal Pilot	External Drain
2	External Pilot	External Drain
3	Internal Pilot w/ Check	Internal Drain
4	Internal Pilot	Internal Drain
5	External Pilot	Internal Drain
6	Internal Pilot w/ Check	Internal Drain

* Not available with 002, 007, 009, 054 spools.

3-Position Spools		
Code	All 3-Position Spools	
C		3 positions. Spring offset in position "0". Operated in position "a" or "b".
	Standard	Spool Type 009
E		2 positions. Spring offset in position "0".
F		2 positions. Operated in position "0".
K		2 positions. Spring offset in position "0".
M		2 positions. Operated in position "0".
R		2 positions, detent. Operated in position "0" or "b".
S		2 positions, detent. Operated in position "0" or "a". No center in offset position.

2-Position Spools		
Code	Spool Position	
B		Spring offset in position "b". Operated in position "a".
D		Detent, operated in position "a" or "b". No center or offset position.
H		Spring offset in position "a". Operated in position "b".

Weight:

Single Solenoid: 9.7 kg (21.4 lbs.)
Double Solenoid: 10.3 kg (22.7 lbs.)

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

D41.indd, dd

□

Seal

□

Solenoid
Voltage

□

Solenoid
Connection

□

Coil
Options

□

Tube
Options

□

Manual
Override
Options

□

Electrical
Options

□

Shift
Response
and Indication

□

Valve
Variations

□

Design
Series

Code	Description
N	Nitrile
V	Fluorocarbon

Code	Description
A*	24/50 VAC
D	120 VDC
G	198 VDC
J	24 VDC
K	12 VDC
N**	220/50 VAC
Q*	100/60 VAC
QD†	100 VAC/60 HZ 100 VAC/50 HZ
R	24/60 VAC
T	240/60 - 220/50 VAC
U	98 VDC
Y	120/60 - 110/50 VAC
Z	250 VDC

* High Watt Coil only.
** Explosion Proof only.
† Available in DIN only.

Code	Description
Omit	Standard
P	Extended with Boot
T†	None

† DC or AC Rectified only.
Manual Override options not available with Explosion Proof.

Code	Description
C*	Leadwire Conduit Box
D**	Metric Plug (M12X1), DESINA
E†	Explosion Proof
G††	Plug-In Conduit Box
J#	Deutsch (DT06-2S)
M#	Metri-Pack (150)
P	DIN with Plug
S#	Dual Spade
W†	DIN w/o Plug

* No variations – See Plug-in.
** DC only, lights, diode surge suppressor, not CSA approved.
† Not available with lights.
†† Required for variations on conduit box style. Must have lights.
DC only, no lights, not CSA approved.

Code	Description
Omit*	High Watt
D**	Explosion Proof, EEXD ATEX
E**	Explosion Proof, EEXME ATEX
F†	Low Watt
L††	10 Watt
O**	Explosion Proof, MSHA
T#	Explosion Proof, Ex d IIC ATEX/CSA
U**	Explosion Proof, UL/CSA

* AC ambient temperature must not exceed 60°C (140°F).
** 60 Hz only on AC, no options.
† AC only.
†† DC and AC rectified only.
J, K and Y voltages only. Dual frequency on AC, no options.

Code	Description
Omit	Standard Pressure 103.5 Bar (1500 PSI) AC 207 Bar (3000 PSI) DC
H*	High Pressure, AC only 207 Bar (3000 PSI)

* Not available with CSA.

Code	Description
Omit	Standard Response, No Switch
I3N	Monitor Switch, 'A' & 'B' Port End
I6N	Monitor Switch, 'A' & 'B' Port Start

Note: Not CE or CSA approved.
Spools 005, 006, 008, 016, 054, 081 and 082 not available. C style only.

Code	Description
Omit	No Options
J*	Diode Surge Suppressor
Z†	Rectified Coil

* DC or AC Rectified only.
DIN coil must include plug with lights.
† DC tube standard.

See next page

NOTE:
Not required when ordering.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Valve Variations

A

Code	Description
5*	Signal Lights – Standard
	Signal Lights – Hirsch. (DIN with Plug)
7B**	Manaplug – Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1G**	Manaplug (Mini) Single Sol. 5-pin, with Stroke Adjust 'A' & 'B' End and Lights
1H**	Manaplug (Micro) Single Sol. 5-pin, with Stroke Adjust 'A' & 'B' End and Lights
1M**	Manaplug Opposite Normal
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
3M	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights and 5-pin Mini Manaplug with Pilot Choke
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights

* DESINA, plug-in conduit box, and DIN with plug styles only.

** Must have plug-in style conduit box.

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.

Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils -5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
MSHA (EO)	Complies with 30CFR, Part 18
ATEX (ED)	Complies with ATEX requirements for: Exd, Group IIB; EN50014: 1999+ Amds. 1 & 2, EN50018: 2000
ATEX & CSA/US (ET)	Complies with ATEX EN60079-0, EN60079-1 Ex d IIC; CSA/US Ex d IIC, AEx d IIC for Class I, Zone 1, UL1203, UL1604, CSA E61241,1 Class II, Div 1

* Allowable Voltage Deviation $\pm 10\%$.

Note that Explosion Proof AC coils are single frequency only.

Code		Voltage	In Rush Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance
Voltage Code	Power Code						
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
G	Omit	198 VDC	N/A	N/A	0.15 Amps	30 W	1306.80 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
L	L	6 VDC	N/A	N/A	1.67 Amps	10 W	3.59 ohms
L	Omit	6 VDC	N/A	N/A	5.00 Amps	30 W	1.20 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
R	F	24/60 VAC, Low Watt	6.67 Amps	160 VA	2.20 Amps	23 W	1.52 ohms
T	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
T	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
T	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
T	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Y	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Y	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Y	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Y	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion Proof Solenoids							
R		24/60 VAC	7.63 Amps	183 VA	2.85 Amps	27 W	1.99 ohms
T		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
N		220/50 VAC	0.77 Amps	169 VA	0.31 Amps	27 W	1.38 ohms
Y		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
P		110/50 VAC	1.47 Amps	162 VA	0.57 Amps	27 W	34.70 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explosion Proof Solenoids							
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Y		120/60-50 VAC	N/A	N/A	0.16 Amps	17 W	667.00 ohms

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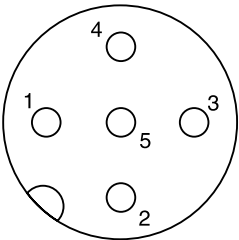
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General				
Design		Directional Spool Valve		
Actuation		Solenoid		
Size		NG16		
Mounting Interface		DIN 24340 A16 / ISO 4401 / NFPA D07 / CETOP RP 121-H		
Mounting Position		Unrestricted, preferably horizontal		
Ambient Temperature		[°C]	-25...+50; (-13°F...+122°F) (without inductive position control)	
		[°C]	0...+50; (+32°F...+122°F) (with inductive position control)	
MTTF _D Value		[years]	75	
Hydraulic				
Maximum Operating Pressure		Pilot drain internal: P, A, B, X 350 Bar (5075 PSI); T, Y 105 Bar (1523 PSI) Pilot drain external: P, A, B, T, X 350 Bar (5075 PSI); Y 105 Bar (1523 PSI) 10 Watt 207 Bar (3000 PSI)		
Fluid		Hydraulic oil in accordance with DIN 51524 / 51525		
Fluid Temperature		[°C]	-25 ... +70 (-13°F...+158°F)	
Viscosity Permitted		[cSt]/[mm²/s]	2.8...400 (13...1854 SSU)	
Recommended		[cSt]/[mm²/s]	30...80 (139...371 SSU)	
Filtration		ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)		
Flow Maximum		300 LPM (79.4 GPM)		
Leakage at 350 Bar (per flow path)		[ml/min]	up to 200 (0.05 GPM) (depending on spool)	
Operating Pressure		See p/Q Diagram		
Integral Check Valve				
Minimum Pilot Supply Pressure		5 Bar (73 PSI)		
Static / Dynamic				
Step Response at 85%		Energized	De-energized	
DC Solenoids	Pilot Pressure			
	50 Bar	[ms]	95	65
	100 Bar	[ms]	75	65
	250 Bar & 350 Bar	[ms]	60	65
AC Solenoids	Pilot Pressure			
	50 Bar	[ms]	75	55
	100 Bar	[ms]	65	55
	250 Bar & 350 Bar	[ms]	40	55

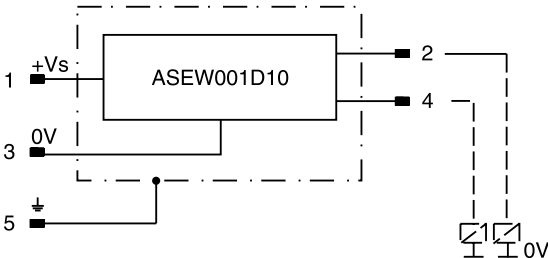
Position Control M12x1

Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)
Ambient Temperature	[°C]	0...+50; (+32°F...122°F)
Supply Voltage / Ripple	[V]	18...42 ±10%
Current Consumption without Load	[mA]	≤ 30
Max. Output Current per Channel, Ohmic	[mA]	400
Min. Output Load per Channel, Ohmic	[kOhm]	100
Max. Output Drop at 0.2A	[V]	≤ 1.1
Max. Output Drop at 0.4A	[V]	≤ 1.6
EMC		EN50081-1 / EN50082-2
Max. Tolerance Ambient Field Strength	[A/m]	<1200
Min. Distance to Next AC Solenoid	[m]	>0.1
Interface		M12x1 per IEC 61076-2-101
Wiring Minimum	[mm²]	5 x 0.25 brad shield recommended
Wiring Length Maximum	[m]	50 (164 ft.) recommended

M12 Pin Assignment



- 1 + Supply 18...42V
- 2 Out B: normally closed
- 3 0V
- 4 Out A: normally open
- 5 Earth ground



Definitions

Start position monitored:

The valve is de-energized. The inductive switch gives a signal at the moment (below 15% spool stroke) when the spool leaves the spring offset position.

End position monitored:

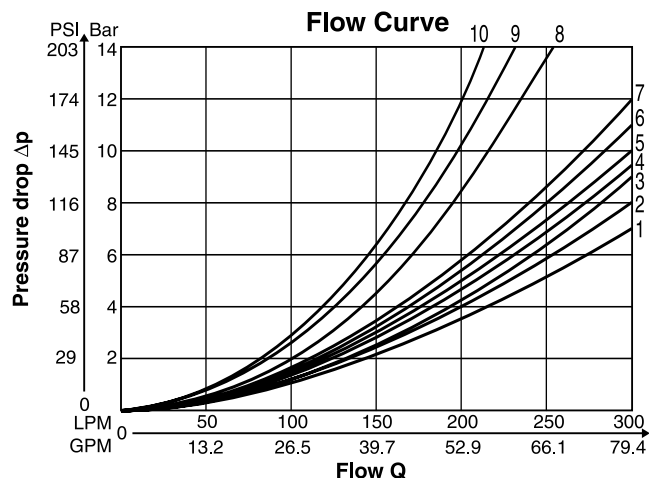
The inductive switch gives a signal before the end position is reached. (above 85% spool stroke).

Delivery includes plug M12 x 1 (order no.: 5004109).

Performance Curves

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The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.

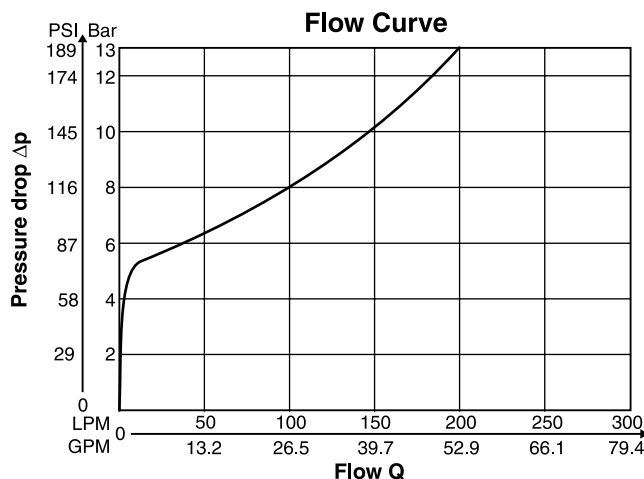


All characteristic curves measured with HLP46 at 50°C.

Spool Code	Curve Number				
	P-A	P-B	P-T	A-T	B-T
001	1	1	—	4	5
002	1	2	6	4	6
003	1	2	—	5	6
004	1	1	—	5	5
005	2	2	—	3	5
006	1	2	—	3	6
007	1	1	6	4	5
009	2	9	8	7	10
011	1	1	—	4	5
014	1	1	6	4	5
015	1	2	—	4	6
016	2	2	—	3	5
020	3	5	—	3	5
021	2	8	—	2	—
022	8	2	—	—	3
026	3	5	—	—	—
030	2	3	—	6	7
054	2	3	—	6	7

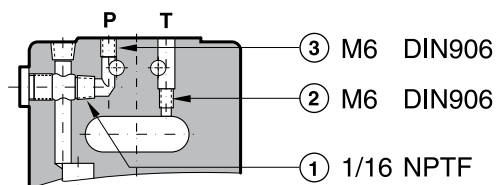
Integral Check Valve in the P port

Mounting an integral check valve in the P port is necessary to build up pilot pressure for valves with P to T connection and internal pilot oil supply. The pressure difference at the integral check valve (see performance curves) is to be added to all flow curves of the P-port of the main valve.

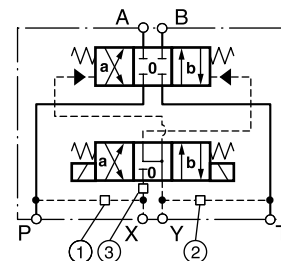


Pilot Oil Inlet (Supply) and Outlet (Drain)

○ open, ● closed



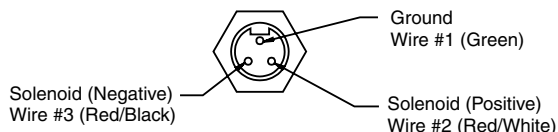
Pilot Oil		1	2	3
Inlet	Outlet			
internal	external	○	●	Orifice Ø1.5
external	external	●	●	Orifice Ø1.5
internal	internal	○	○	Orifice Ø1.5
external	internal	●	○	Orifice Ø1.5



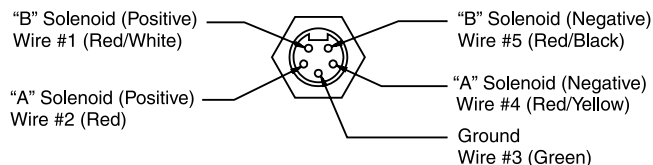
All orifice sizes for standard valves

Manaplug (Options 6, 56, 1A & 1C)

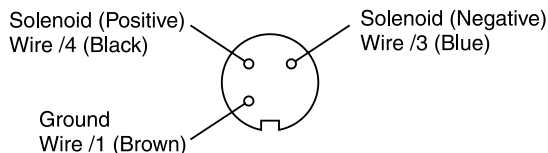
- Interface – Brad Harrison Plug
- 3-Pin for Single Solenoid
 - 5-Pin for Double Solenoid

**3-Pin Manaplug (Mini) with Lights**

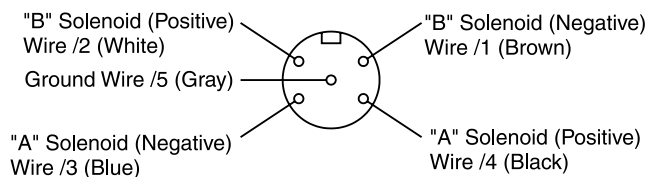
Single Solenoid Valves – Installed Opposite Side of Solenoid

**5-Pin Manaplug (Mini) with Lights**

Single Solenoid Valves – Installed Opposite Side of Solenoid

Double Solenoid Valves – Installed Over "A" Solenoid
("A" and "B" Solenoids Reversed for #8 and #9 Spools)**Micro Connector Options (7A, 7B, 1B & 1D)****3-Pin Manaplug (Micro) with Lights**

Single Solenoid Valves – Installed Opposite Side of Solenoid

**5-Pin Manaplug (Micro) with Lights**

Single Solenoid Valves – Installed Opposite Side of Solenoid

Double Solenoid Valves – Installed Over "A" Solenoid
("A" and "B" Solenoids Reversed for #8 and #9 Spools)**Pins are as seen on valve (male pin connectors)****Manaplug – Electrical Mini Plug**

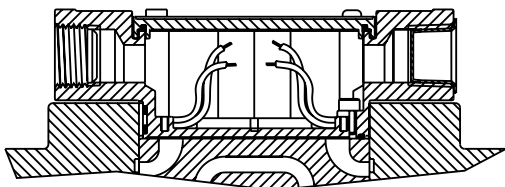
EP336-30	3 Pin Plug
EP316-30	5 Pin Plug (Double Solenoid)
EP31A-30	5 Pin Plug (Single Solenoid)

Manaplug – Electrical Micro Plug

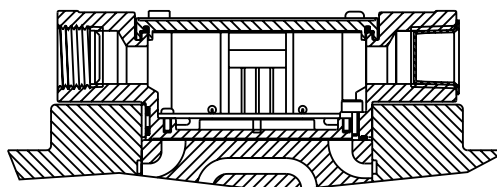
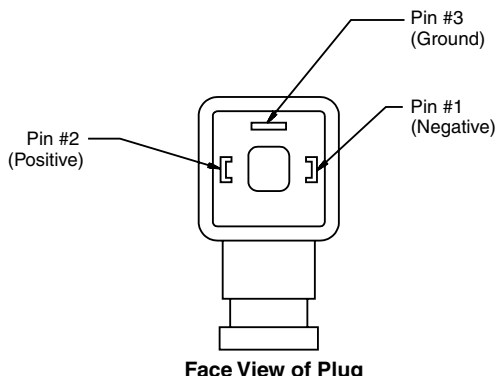
EP337-30	3 Pin Plug
EP317-30	5 Pin Plug (Double Solenoid)
EP31B-30	5 Pin Plug (Single Solenoid)

Conduit Box Option C

- No Wiring Options Available

**Signal Lights (Option 5) — Plug-in Only**

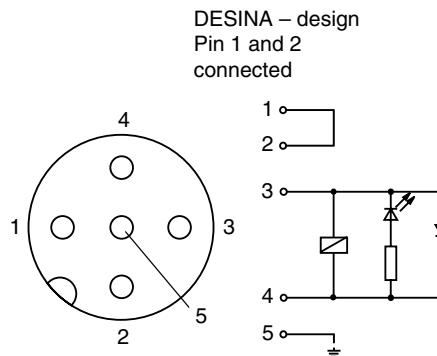
- LED Interface
- Meets Nema 4/IP67

**Hirschmann Plug with Lights (Option P5)
ISO 4400/DIN 43650 Form "A"**

Face View of Plug

**DESINA Connector (Option D)
M12 pin assignment
Standard**

- 1 = Not used
- 2 = Not used
- 3 = 0V
- 4 = Signal (24 V)
- 5 = Earth Ground

DESINA – design
Pin 1 and 2
connected**Pins are as seen on valve (male pin connectors)**