#### **Technical Information**

# **General Description**

Series 520 low pressure ball valves provide total shutoff capability for services up to 41 Bar (600 PSI). This economical ball valve is available in female pipe sizes.

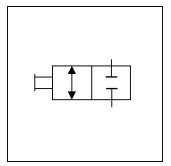
### Operation

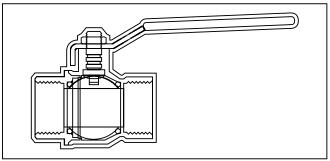
A quarter turn of the handle is on or off. Ball valves are not intended for use as a throttling valve. Attempting to use it in these applications may result in premature seal failure and/or inability to turn the valve handle.

#### **Features**

- Ball valve bodies are machined forgings which provide extended service life and resist failure caused by severe temperature conditions.
- Full flow design assures maximum system efficiency.
- Highly inert PTFE seats provide resistance to chemical corrosion.
- Two fluorocarbon o-rings at the stem provide maximum safety with no maintenance.
- Blowout proof stem design, chrome plated brass ball and a special design handle enable increased turn and leverage for ease of opening and closing.



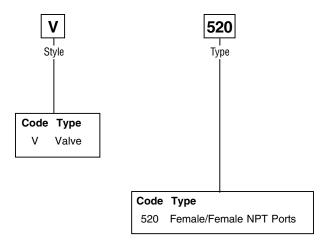


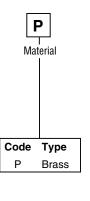


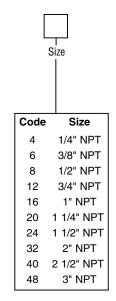
## **Specifications**

Maximum Pressure	41 Bar (600 PSI)
Working Pressure	Saturated steam 10 Bar (150 PSI) and 177°C (350°F) Vacuum 29 in. Hg

## **Ordering Information**







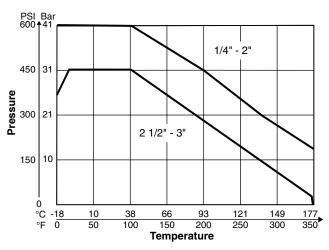
Design Series NOTE: Not required when ordering.



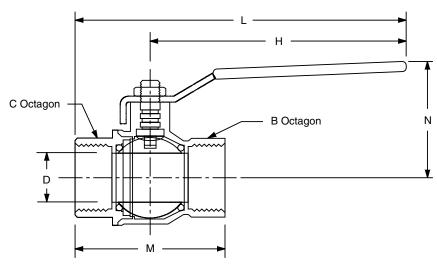


2502-K1.p65, dd

#### **Performance Curves**



### **Dimensions**





Part Number	Pipe Thread	B Octagon	C Octagon	Dimensions mm (in)				D	
				Н	L	М	N	Flow Ø	
Brass Ball Valve V520P									
V520P4	1/4-18	20.1 (0.79)	20.1 (0.79)	100.1 (3.94)	122.7 (4.83)	45.0 (1.77)	38.1 (1.50)	7.9 (.310)	
V520P6	3/8-18	20.1 (0.79)	20.1 (0.79)	100.1 (3.94)	122.7 (4.83)	45.0 (1.77)	38.1 (1.50)	10.2 (.400)	
V520P8	1/2-14	24.9 (0.98)	24.9 (0.98)	100.1 (3.94)	129.5 (5.10)	58.9 (2.32)	42.9 (1.69)	15.2 (.600)	
V520P12	3/4-14	31.0 (1.22)	31.0 (1.22)	119.9 (4.72)	151.9 (5.98)	64.0 (2.52)	50.0 (1.97)	20.1 (.790)	
V520P16	1 -11.5	39.9 (1.57)	39.9 (1.57)	119.9 (4.72)	160.5 (6.32)	81.0 (3.19)	54.1 (2.13)	25.4 (1.000)	
V520P20	1 1/4	49.0 (1.93)	49.0 (1.93)	158.0 (6.22)	204.5 (8.05)	93.0 (3.66)	71.6 (2.82)	31.8 (1.250)	
V520P24	1 1/2	54.1 (2.13)	54.1 (2.13)	158.0 (6.22)	209.0 (8.23)	102.1 (4.02)	77.7 (3.06)	39.9 (1.570)	
V520P32	2	68.3 (2.69)	68.3 (2.69)	158.0 (6.22)	217.9 (8.58)	120.9 (4.76)	84.6 (3.33)	50.8 (2.000)	
V520P40	2 1/2	85.1 (3.35)	85.1 (3.35)	255.0 (10.04)	333.0 (13.11)	156.0 (6.14)	132.1 (5.20)	64.0 (2.520)	
V520P48	3	98.8 (3.89)	98.8 (3.89)	255.0 (10.04)	343.4 (13.52)	177.0 (6.97)	140.0 (5.51)	76.2 (3.000)	



