



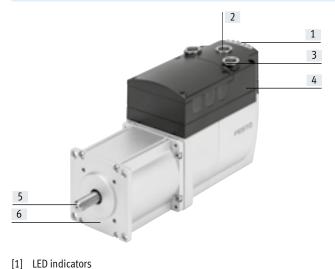
## Characteristics

#### At a glance

## Integrated drive

- · Brushless DC motor (EC motor) for positioning tasks with integrated power and control electronics. This prevents the need for long motor cables, improves the electromagnetic compatibility and reduces the installation time and space requirements
- 64 freely programmable position sets (target variable: position, speed or • torque)
- Optional: integrated holding brake including holding brake control •
- Safety function: "safe torque off" (STO) •
- Selectable degree of protection:
  - Standard: IP54 housing and connection technology
  - Optional: IP65 housing and connection technology for increased requirements
- Absolute position sensing via:
- Standard: single-turn absolute encoder
- Optional: multi-turn absolute displacement encoder with integrated buffer, for saving the position values of movements for up to 7 days (without external power supply). The time can be extended using an external battery box (→ page 19)

#### The technology in detail



## Accessories

- Gear unit:
  - Standard: flange-mounted gear unit and angle step (available ex-stock) - Special gear unit on request
- Braking resistor:
  - Integrated chopper as braking resistor
  - Optional: external braking resistor (with mounting bracket)
- Pre-assembled cables
- Drive configuration using PositioningDrives
  - Sizing of EMCA and gear unit
- Braking resistor required: Yes/No
- Commissioning via the Ethernet interface with Festo Configuration Tool (FCT)

## Bus protocols





EtherNet/IP





NEW

CANopen®, PROFINET®, EtherNet/IP®, EtherCAT® and Modbus® are registered trademarks of the respective trademark holder in certain countries.

[2]

[4]

[5]

Parameterisation interface

[3] CANopen interface **PROFINET** interface EtherNet/IP interface EtherCAT interface Terminal box

Motor shaft

[6] Motor flange

Modbus TCP interface (integrated in EMCA-DIO)

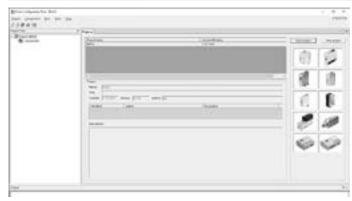
#### Libraries & tools $\rightarrow$ www.festo.com/sp/emca (software)

Function blocks for simplified programming as well as other software support

- FCT Festo Configuration Tool Plug-in for EMCA
- EMCA firmware updates
- CANopen EDS
- EtherNet/IP EDS
- EtherCAT ESI
- PROFINET GSDML
- Function blocks for Festo, Omron, Rockwell Studio 5000, CODESYS, Beckhoff TwinCAT, Siemens TIA Portal
- Modbus Demonstrator

#### FCT software – Festo Configuration Tool

Software platform for electric drives from Festo (→ www.festo.com/sp/fct)



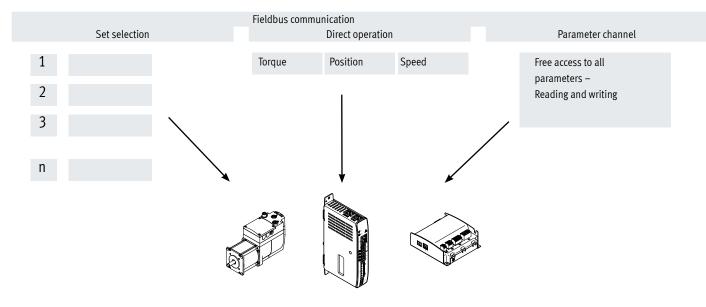
- All drives in a system can be managed and saved in a common project
- Project and data management for all supported types of equipment
- Simple to use thanks to graphically supported parameter entry
- Universal mode of operation for all drives
- Work offline at your desk or online at the machine

#### FHPP – Festo Handling and Positioning Profile

Optimised data profile

Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", tailored to specific handling and positioning tasks. With the FHPP data profile, Festo motor controllers can be controlled using a fieldbus interface via standardised control and status bytes. The following are defined, among others:

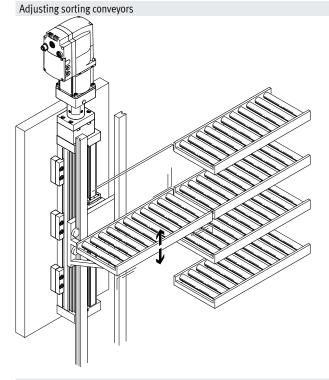
- Operating modes
- I/O data structure
- Parameter objects
- Sequence control



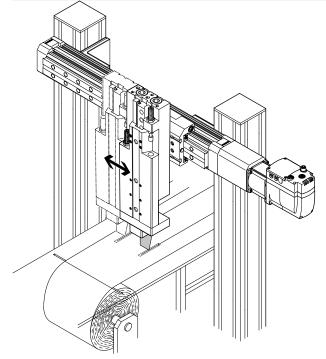
## Characteristics

## Application examples

- Printing press and post-pressing machines
- Packaging and labelling machines
- Woodworking machines
- Textile industry
- Medical technology
- Material transport
- Conveying
- Inscription
- Electronics manufacturing



Adjusting formats for paper or film cutting machines

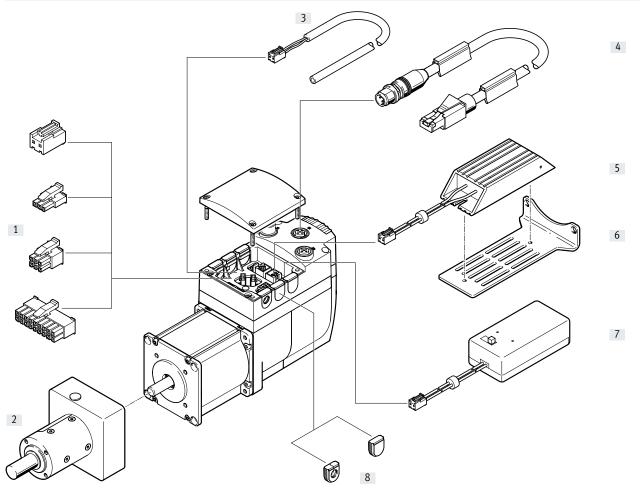


# Type codes

001	Series	007	Measuring unit	
EMCA	Motor with controller	E	Encoder	
		M	Absolute encoder, multi-turn	
002	Motor type			
EC	EC motor	008	Brake	
			None	
003	Flange size, motors	В	With brake	
67	67			
		009	Bus protocol/activation	_
004	Length	DIO	Digital I/O interface	
S	Short	EC	EtherCAT®	
М	Centre	EP	EtherNet/IP	
		PN	Profinet	
005	Nominal operating voltage	СО	CANopen	
1	24 V DC			
		010	Degree of protection, electrical system	
006	Electrical connection		Standard	
Т	Terminal box	S1	IP65	<u> </u>

# Peripherals overview

Using the variant EMCA-...-CO as an example



# Peripherals overview

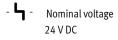
## Accessories

Acce	Accessories							
[1]	Assortment of plugs NEKM	<ul> <li>Connector plugs for power supply, reference/limit switch etc. (for plugs X4, X6, X7, X8, X9 → page 13).</li> <li>Not included in the scope of delivery of the EMCA</li> </ul>	19					
[2]	Gear unit EMGC	Increases the torque of the motor, while simultaneously reducing the rotational speed	18					
[3]	Pre-assembled cable NEBM	For power supply, STO interface and I/O interface	20					
[4]	Connecting cable NEBC-D12G4	To parameterise the integrated drive	20					
[5]	Braking resistor CACR-LE2	Absorbs the energy that is supplied back into the intermediate circuit during braking or with external excitation	19					
[6]	Mounting bracket EAHM-M1	For flexible mounting of the braking resistor	19					
[7]	Battery box EADA	To save the position values in combination with the multi-turn absolute displacement encoder	19					
[8]	Rubber seals	<ul> <li>Assortment of seals is included in the scope of delivery of the EMCA</li> <li>Additional orders can be placed using the spare parts catalogue</li> <li>→ www.festo.com/emca (documentation)</li> </ul>	emca					

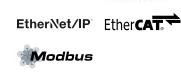
## Data sheet

- **Ø** - Size 67

Bus protocols









#### General technical data

		PWM-MOSFET power output stage		
		Cascade controller with		
		P position controller		
		PI speed controller		
		PI current regulator		
Parameterisation interface		Ethernet		
Ethernet, supported protocols		TCP/IP		
Max. transmission rate [/	Nbps]	100		
Rotor position sensor		Absolute encoder, single-turn		
		Absolute encoder, multi-turn displacement encoder		
Rotor position sensor measuring principle		Magnetic		
Resolution				
Single-turn		12 bit (4096 increments per revolution)		
Multi-turn displacement encoder		12 bit (4096 increments per revolution) and 4,294,967,729 (±2,147,483,648) revolutions; 32 bit		
Operating time of multi-turn displacement encoder		Without external battery: 3 days (typically); 7 days (in the best case) <sup>1)</sup>		
		With external battery: 6 months <sup>2)</sup>		
Indicators		LED		
Type of mounting		Mounting flange with through-hole		
Mounting position		Any		

1) The maximum storage period depends on the charge status of the internal capacitor, the ambient temperature and ageing effects.

2) The maximum service life of the battery depends its state of charge, the ambient temperature and ageing effects.

#### Electrical data

Size		S	м
Nominal voltage	[V DC]	24 ±20%	
Nominal current	[A]	6.9	7.2
Peak current	[A]	10.2	10.3
Nominal motor power	[W]	120	150
Peak motor power	[W]	158	200
Max. current, digital outputs	[mA]	100	
Switching logic, input/output		PNP	

Technical data – Motor Size S М Nominal rotary speed [rpm] 3100 3150 Max. rotational speed 3300 [rpm] 3500 Nominal torque 0.37 0.45 [Nm] Peak torque [Nm] 0.85 0.91 Mass moment of inertia of rotor 0.301 [kg cm<sup>2</sup>] 0.175 Permissible shaft load [N] 60 Axial Radial [N] 100

NEW

## Data sheet

## Technical data - Holding brake

Number of digital logic outputs         4         2         <	olding torque	[Nm]	1					
Technical data Interfaces         I/O         CANopen         PROFINET         EtherNet/IP         Ethu Ither           Number of digital logic outputs         4         2	ower consumption	[W]	9					
Interfaces         I/O         CANopen         PROFINET         Etherket/P         Eth           Number of digital logic outputs         4         2	ass moment of inertia	[kg cm <sup>2</sup> ]	0.021					
Number of digital logic outputs       4       2       2       2       2       2       2         Number of digital logic inputs       11       2 <t< td=""><td>echnical data</td><td></td><td></td><td></td><td></td><td></td><td></td></t<>	echnical data							
Number of digital logic inputs         11         2         2         2         2         2         2           Technical data – Bus protocol Interfaces         Modbus TCP         CANopen         PROFINET         EtherNet/IP         IP<	terfaces		1/0	CANopen	PROFINET	EtherNet/IP	EtherCAT	
Technical data – Bus protocol         Modbus TCP         CANopen         PROFINET         EtherNet/IP         EtherNet/IP           Position sets         64	umber of digital logic outputs	i	4	2	2	2	2	
Interfaces         Modbus TCP         CANopen         PROFINET         EtherNet//P         Ether EtherNet//P           Position sets         64         6	umber of digital logic inputs		11	2	2	2	2	
Interfaces         Modbus TCP         CANopen         PROFINET         EtherNet//P         Ether EtherNet//P           Position sets         64         6	echnical data - Bus protocol							
Communication profile         FHPP         CiA 402 and FHPP         FHPP         FHPP         CIA           Max. fieldbus transmission rate         [Mbps]         100         1         100         100         100           Terminating resistor         [O]         -         120 (can be activated via DIP switch)         -	-		Modbus TCP	CANopen	PROFINET	EtherNet/IP	EtherCAT	
Max. fieldbus transmission rate         [Mbps]         100         1         100         100         100           Terminating resistor         [Ω]         -         120 (can be activated via DIP switch)         - </td <td>osition sets</td> <td></td> <td>64</td> <td>64</td> <td>64</td> <td>64</td> <td>64</td>	osition sets		64	64	64	64	64	
Terminating resistor         Initial Constraints         Initian Constraints         Initian Constraints <td>ommunication profile</td> <td></td> <td>FHPP</td> <td>CiA 402 and FHPP</td> <td>FHPP</td> <td>FHPP</td> <td>CiA 402 and FHPP</td>	ommunication profile		FHPP	CiA 402 and FHPP	FHPP	FHPP	CiA 402 and FHPP	
Image: Construct of the section of the sect	-	[Mbps]	100	1	100	100	100	
RPI (requested packet interval)         [ms]         -         -         -         5         -           Transmission services         -         -         -         5         -           Transmission services         -         -         -         -         Messaging: Implicit (T1)         -         -           Safety data         -         -         -         -         -         Messaging: Implicit (T1)         -         -           Safety data         -         -         -         -         -         Messaging: Implicit (T1)         -         -           Safety function to EN 61800-5-2         Safe torque off (STO)         - <td>erminating resistor</td> <td>[Ω]</td> <td>-</td> <td>120</td> <td>-</td> <td>-</td> <td>-</td>	erminating resistor	[Ω]	-	120	-	-	-	
Transmission services       -       -       Messaging: Implicit (T1) Explicit       -         Safety data         Safety function to EN 61800-5-2       Safe torque off (STO)       -         Performance Level (PL) to EN ISO 13849-1       Category 3, Performance Level d       -         Safety integrity level (SIL) to EN 61800-5-2       SIL 2       -         Max. positive test pulse       [µs]       10000       -         with logic 0       600       -       -         Max. negative test pulse       [µs]       600       -         with logic 1       20 years       -       -         Prof test interval       20 years       -       -         PFH       1 x 10 <sup>-9</sup> -       -         PID       1.86 x 10 <sup>-5</sup> -       -         Diagnostic coverage       [%]       90       -       -         Safe failure fraction (SFF)       [%]       > 90       -       -         Hardware fault tolerance       1       -       -       -         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16       -								
Safety data   Safety data   Safety function to EN 61800-5-2   Safety integrity level (PL) to EN ISO 13849-1   Category 3, Performance Level d   Safety integrity level (SIL) to EN 61800-5-2   Safety integrity level (SIL) to EN 61800-5-2   Su 2   Max. positive test pulse   (µS)   000   with logic 0   Max. negative test pulse   (µS)   600   with logic 1   Proof test interval   (µS)   PFH   1 x 10 <sup>-9</sup> PFD   1.86 x 10 <sup>-5</sup> Diagnostic coverage   (%)   90   Safe failure fraction (SFF)   (%)   90   Hardware fault tolerance   1   Certificate issuing authority	PI (requested packet interval)	[ms]	-	-	-	5	-	
Safety function to EN 61800-5-2Safe torque off (STO)Performance Level (PL) to EN ISO 13849-1Category 3, Performance Level dSafety integrity level (SIL) to EN 61800-5-2SIL 2Max. positive test pulse[µs]10000with logic 0600Max. negative test pulse[µs]600with logic 120 yearsProof test interval20 yearsPFH1 x 10 <sup>-9</sup> PFD.86 x 10 <sup>-5</sup> Diagnostic coverage[%]90Safe failure fraction (SFF)[%]Padware fault tolerance1Certificate issuing authorityGerman Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	ansmission services		-	-	-	Implicit (T1)	-	
Performance Level (PL) to EN ISO 13849-1       Category 3, Performance Level d         Safety integrity level (SIL) to EN 61800-5-2       SIL 2         Max. positive test pulse       [µs]       10000         with logic 0       600         With logic 1       20 years         Prof test interval       20 years         PFH       1 x 10 <sup>-9</sup> PFD       1.86 x 10 <sup>-5</sup> Diagnostic coverage       [%]       90         Safe failure fraction (SFF)       [%]       > 90         Hardware fault tolerance       1         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	afety data							
Safety integrity level (SIL) to EN 61800-5-2       SIL 2         Max. positive test pulse       [μs]       10000         with logic 0       600         Max. negative test pulse       [μs]         600       20 years         PFH       1 x 10 <sup>-9</sup> PFD       1.86 x 10 <sup>-5</sup> Diagnostic coverage       [%]       90         Safe failure fraction (SFF)       [%]       > 90         Hardware fault tolerance       1         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	afety function to EN 61800-5-2		Safe torque off (ST	0)				
Max. positive test pulse       [μs]       10000         with logic 0       [μs]       600         Max. negative test pulse       [μs]       600         with logic 1       20 years         Proof test interval       20 years         PFH       1 x 10 <sup>-9</sup> PFD       1.86 x 10 <sup>-5</sup> Diagnostic coverage       [%]         Safe failure fraction (SFF)       [%]         Hardware fault tolerance       1         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16								
with logic 0     [µs]     600       Max. negative test pulse     [µs]     600       with logic 1     20 years       Proof test interval     20 years       PFH     1 x 10 <sup>-9</sup> PFD     1.86 x 10 <sup>-5</sup> Diagnostic coverage     [%]       90       Safe failure fraction (SFF)     [%]       90       Hardware fault tolerance     1       Certificate issuing authority     German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	afety integrity level (SIL) to EN 61800-5-2							
Max. negative test pulse       [µs]       600         with logic 1       20 years         Proof test interval       20 years         PFH       1 x 10 <sup>-9</sup> PFD       1.86 x 10 <sup>-5</sup> Diagnostic coverage       [%]         90       Safe failure fraction (SFF)         [%]       > 90         Hardware fault tolerance       1         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16		[µs]	10000					
Proof test interval     20 years       PFH     1 x 10 <sup>-9</sup> PFD     1.86 x 10 <sup>-5</sup> Diagnostic coverage     [%]       90       Safe failure fraction (SFF)     [%]       90       Hardware fault tolerance     1       Certificate issuing authority     German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	-	[µs]	600					
PFH     1 x 10 <sup>-9</sup> PFD     1.86 x 10 <sup>-5</sup> Diagnostic coverage     [%]       90       Safe failure fraction (SFF)     [%]       > 90       Hardware fault tolerance     1       Certificate issuing authority     German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16								
PFD     1.86 x 10 <sup>-5</sup> Diagnostic coverage     [%]       90       Safe failure fraction (SFF)     [%]       > 90       Hardware fault tolerance     1       Certificate issuing authority     German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	roof test interval		20 years					
Diagnostic coverage     [%]     90       Safe failure fraction (SFF)     [%]     > 90       Hardware fault tolerance     1       Certificate issuing authority     German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	FH		1 x 10 <sup>-9</sup>					
Safe failure fraction (SFF)       [%]       > 90         Hardware fault tolerance       1         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	FD		1.86 x 10 <sup>-5</sup>					
Safe failure fraction (SFF)       [%]       > 90         Hardware fault tolerance       1         Certificate issuing authority       German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	iagnostic coverage	[%]	90					
Certificate issuing authority German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16	afe failure fraction (SFF)	[%]	> 90					
	ardware fault tolerance		1	1				
	ertificate issuing authority		German Technical Control Board (TÜV) 0 1/20 5/5514.0 0/16					
CE marking (see declaration of conformity) To EU EMC Directive <sup>1)</sup>	E marking (see declaration of conformity)		To EU EMC Directiv	To EU EMC Directive <sup>1)</sup>				

Shock resistance Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp  $\rightarrow$  Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

To EU Machinery Directive

c UL us - Recognized (OL) RCM trademark

Weights [g]						
Size	S	Μ				
Product weight	1900	2260				
Plus holding brake	350	350				
Plus multi-turn displacement encoder	25	25				

Transport application test with severity class 2 to FN 942017-4 and EN 60068-2-6

Certification

Vibration resistance

## Data sheet

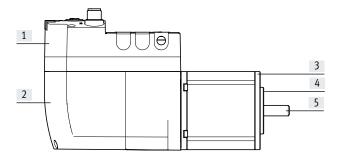
#### Operating and environmental conditions

Operating and environmental conditions			
Characteristics of digital logic outputs	Freely configurable in some cases		
	Not galvanically isolated		
Characteristics of logic inputs	Galvanically connected to logic potential		
Logic input specification	Based on IEC 61131-2		
Protective function	i <sup>2</sup> t monitoring		
	Following error monitoring		
	Software end-position detection		
	Voltage failure detection		
	Current monitoring		
	Temperature monitoring		
Degree of protection	·		
EMCA, motor shaft	IP54		
EMCA, motor housing incl. connection technology	IP54		
EMCAS1, motor housing incl. connection technology	IP65		
Ambient temperature [°C]	0+50		
Note on ambient temperature	Power must be reduced by 1.75% per °C at ambient temperatures above 20 °C		
Storage temperature [°C]	-25+70		
Relative humidity [%]	095 (non-condensing)		
Corrosion resistance CRC <sup>1)</sup>	1		
Certification	RCM compliance mark		
CE marking (see declaration of conformity)	To EU EMC Directive <sup>2)</sup>		
	To EU Machinery Directive		
KC mark	KC EMC		

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

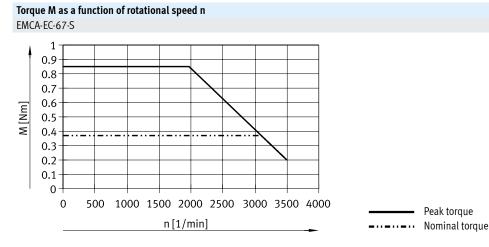
Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions). 2) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp  $\rightarrow$  Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

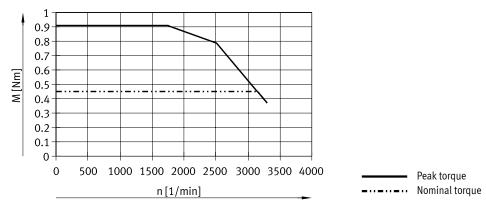


Materia	ls	
Integrate	ed drive	
Housing		
[1]	Terminal box	Glass fibre-reinforced plastic
[2]	Lower housing part	Die-cast zinc
-	Seals	NBR
Motor		
[3]	Profile barrel	Aluminium
[4]	Flange	Die-cast zinc
[5]	Shaft	Steel
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances

## Data sheet



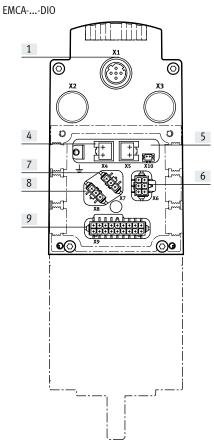
EMCA-EC-67-M

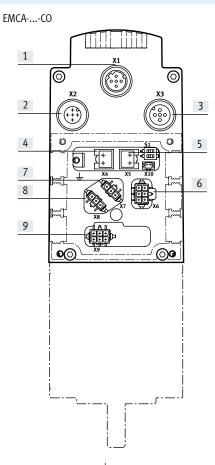


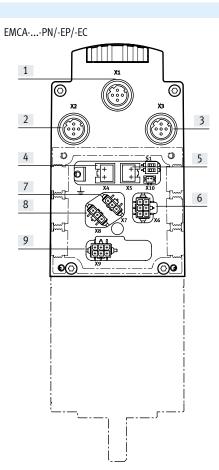
- **Note** Typical motor characteristic curves (typical production tolerances ±20%) at nominal voltage.

## Data sheet

## Pin allocation







#### [1] [X1] Parameterisation interface (Ethernet)

	PIN	·	Function
3	1	TD+	Transmitted data+
	2	RD+	Received data+
	3	TD-	Transmitted data-
2 <del>1 (</del> 0 0 0 <del>] 1</del> 4	4	RD-	Received data-
	5	_	n.c.
	Housin	g	Shielding/functional earth

#### [2] [X2] CAN IN (CAN interface)

	PIN		Function
1	1	CAN shielding	Shielding
	2	n.c.	-
$  / \rho + 1 + 5$	3	CAN GND	CAN bus reference potential
2 + + + + + + + + + + + + + + + + + + +	4	CAN H	CAN bus high
	5	CAN L	CAN bus low
	Housin	g	Shielding/functional earth

#### [2] [X2] PN OUT (PROFINET interface) [X2] EP OUT (EtherNet/IP interface)

[X2] EC OUT (EtherCAT interface)

		PIN		Function
ĺ	3	1	TD+	Transmitted data+
		2	RD+	Received data+
		3	TD-	Transmitted data-
	2 + 0	4	RD-	Received data-
	$\langle \langle \langle \rangle \rangle$	5	-	n.c.
		Housin	g	Shielding/functional earth

## [3] [X3] CAN OUT (CAN interface)

	PIN		Function
3	1	CAN shielding	Shielding
	2	n.c.	-
	3	CAN GND	CAN bus reference potential
$ 2 + (0 \land 0) + 4$	4	CAN H	CAN bus high
$\left  \left( 2 \right) \right $	5	CAN L	CAN bus low
	Housin	g	Shielding/functional earth

## [3] [X3] PN IN (PROFINET interface)

[X3] EP IN (EtherNet/IP interface) [X3] EC IN (EtherCAT interface)

	PIN		Function	
3	1	TD+	Transmitted data+	
	2	RD+	Received data+	
	3 TD-		Transmitted data-	
$ 2 + \langle 0 \rangle 0 \rangle 0 \rangle 4$	4	RD-	Received data-	
	5	-	n.c.	
	Housing		Shielding/functional earth	

## Data sheet

## Pin allocation

## [4] [X4] Power supply

	PIN		Function
	1	24 V DC	Power supply
2 1	2	GND	Reference potential
+ +			

# [6] [X6] STO interface

	Joio Intenace					
	PIN		Function			
654	1 NC1 /		Acknowledgement contact 1			
	2 NC2		Acknowledgement contact 2			
	3 24 V DC		Voltage output			
	4	STO1	Control input			
321	5	STO2	Control input			
521	6	GND	Reference potential			

#### [9] [X9] I/O interface on EMCA-...-DIO

[9]	9] [X9] I/O interface on EMCADIO					
		PIN	·	Function (mode0/mode1)		
10	+++1	1	DIN	Set selection 1		
10		2	DIN	Set selection 2		
11		3	DIN	Set selection 4		
12	+++3	4	DIN	Set selection 8		
13	<u> + + </u> 4	5	DIN	Set selection 16		
14 🗆	1+1+1 5	6	DIN	Set selection 32/jog+		
15	<u>++</u> + 6	7	DOUT	Ready		
16	<u>++</u> 7	8	DOUT	Configurable		
17	+++ 8	9	24 V DC	Voltage output		
18	++ 9	10	DOUT	Start confirmed/teach confirmed		
		11	DOUT	Motion complete		
		12	DIN	Control mode 0/1		
		13	DIN	Start/teach		
		14	DIN	Open brake, delete remaining path/jog–		
		15	DIN	Stop		
		16	DIN	Enabling / acknowledge error		
		17	-	n.c.		
		18	GND	Reference potential		

#### [10] [X10] External battery

	PIN		Function
	1	Battery+	Connection for external battery
	2	Battery-	
1			

## [5] [X5] Braking resistor

	PIN Fi		Function
	1	ZK+	Connection for external braking
+ +	2	BR-CH	resistor
1 2			

#### [7]/[8] [X7/X8] Limit and reference switches

	PIN		Function
	1	24 V DC	Voltage output
	2	Switch 1	Signal input 1
2	3	GND	Reference potential
	1	24 V DC	Voltage output
	2	Switch 2	Signal input 2
	3	GND	Reference potential

#### [9] [X9] I/O interface on EMCA-...-CO/-PN/-EP/-EC

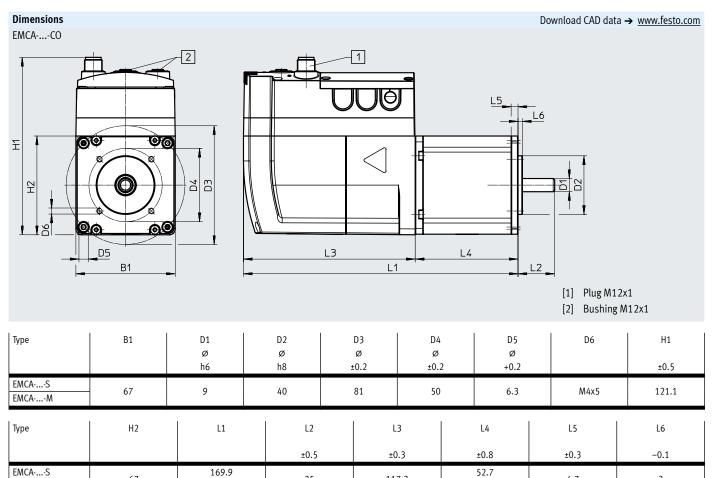
	PIN	-	Function
	1	DOUT	Ready
	2	DOUT	Configurable
6 + + 3	3	24 V DC	Voltage output
	4	DIN	Controller enabling
	5	DIN	Sample input
	6	GND	Reference potential

67

187.4

EMCA-...-M

## Data sheet



117.2

70.2

25

3

4.7

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<u>O</u>o

D5

## Data sheet

## Dimensions

Ξ

H2

118

EMCA-...-PN/-EP/-EC/-DIO

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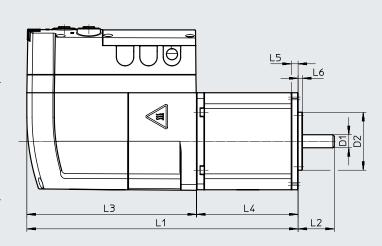
øØ

Τ

B1

1

D4 D3



Download CAD data  $\rightarrow$  <u>www.festo.com</u>



Туре	B1	D1	D2	D3	D4	D5	D6	H1
		ø	ø	ø	ø	ø		
		h6	h8	±0.2	±0.2	+0.2		±0.5
With PROFINET, EtherNet/IP, EtherCAT interface								
EMCAS	67	9	40	81	50	6.3	M4x5	113
EMCAM	0/	9	40	01	50	0.5	11/14X5	115
With I/O interface								
EMCAS	- 67	9	40	81	50	6.3	M4x5	111.5
EMCAM	67	9	40	01	50	0.5	101420	111.5
					1			
Туре	H2	L1	L2		L3	L4	L5	L6
			±0.5	1	0.3	±0.8	±0.3	-0.1
With PROFINET, Eth	erNet/IP, EtherCAT inte	erface						
EMCAS	67	169.9	25	1	17.2	52.7	4.7	3
EMCAM	67	187.4	25		17.2	70.2	4.7	
With I/O interface		- ·		•				
EMCAS	67	169.9	25	1	17.2	52.7	6.7	3
EMCAM	67	187.4	25		1/.2	70.2	4.7	3

## Data sheet

## Ordering data

Ordering data		1		1		
Size		Measuring unit		Degree of protection	Part no.	Туре
Short	Medium	Encoder,	Encoder,	IP54		
		single-turn	multi-turn			
Interface: I/O v	with Modbus TCP					
		•			8061196	EMCA-EC-67-S-1TE-DIO
		•			8061197	EMCA-EC-67-M-1TE-DIO
			•	•	8061199	EMCA-EC-67-S-1TM-DIO
			•		8061198	EMCA-EC-67-M-1TM-DIO
Interface: CAN	open			· ·		· · ·
		•			8034238	EMCA-EC-67-S-1TE-CO
		•		•	8034239	EMCA-EC-67-M-1TE-CO
			•	•	8034240	EMCA-EC-67-S-1TM-CO
			•	•	8034241	EMCA-EC-67-M-1TM-CO
Interface: PRO	FINET		·		,	·
		•			8069725	EMCA-EC-67-S-1TE-PN
		•		•	8069726	EMCA-EC-67-M-1TE-PN
			•	•	8069727	EMCA-EC-67-S-1TM-PN
					8069728	EMCA-EC-67-M-1TM-PN
Interface: Ethe	erNet/IP			· · ·		·
•		•		•	8061201	EMCA-EC-67-S-1TE-EP
		•			8061202	EMCA-EC-67-M-1TE-EP
			•	•	8061203	EMCA-EC-67-S-1TM-EP
					8061204	EMCA-EC-67-M-1TM-EP
Interface: Ethe	erCAT		· · · · · · · · · · · · · · · · · · ·			
					8069729	EMCA-EC-67-S-1TE-EC
					8069730	EMCA-EC-67-M-1TE-EC
					8069731	EMCA-EC-67-S-1TM-EC
	•				8069732	EMCA-EC-67-M-1TM-EC

# Ordering data – Modular product system

Ordering	tab

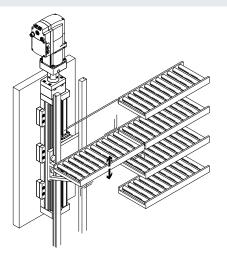
Ordering table				
Size	67	Conditions	Code	Enter cod
Module no.	1509036			
Product type	EMCA motor with controller		EMCA	EMCA
Motor technology	EC motor		-EC	-EC
Flange size	67 mm		-67	-67
Overall length	Short		-S	
	Medium		-M	
Nominal operating voltage	24 V DC		-1	-1
Electrical connection	Terminal box		Т	Т
Measuring unit	Absolute encoder, single-turn		E	
	Absolute encoder, multi-turn displacement encoder		м	
Brake	Without			
	With holding brake		В	
Bus protocol/control	Digital I/O interface with Modbus TCP		-DIO	
	CANopen		-CO	
	PROFINET		-PN	
	EtherNet/IP		-EP	
	EtherCAT		-EC	
Degree of protection, electrical system	Standard			
	IP65		-S1	

## Accessories

Ordering data – Gear unit					Data sheets → Internet: em
	Gear unit type	Gear ratio		Part no.	Туре
	EMGC-40-P	3	Single-stage	8000594	EMGC-40-P-G3-SEC-67
		4		8000595	EMGC-40-P-G4-SEC-67
		5	]	8000596	EMGC-40-P-G5-SEC-67
		7		8000597	EMGC-40-P-G7-SEC-67
		12	Two-stage	8000598	EMGC-40-P-G12-SEC-67
		16		8000599	EMGC-40-P-G16-SEC-67
		20		8000600	EMGC-40-P-G20-SEC-67
		25		8000601	EMGC-40-P-G25-SEC-67
		35		8000602	EMGC-40-P-G35-SEC-67
	EMGC-60-P	3	Single-stage	8000612	EMGC-60-P-G3-SEC-67
		4		8000613	EMGC-60-P-G4-SEC-67
		5		8000614	EMGC-60-P-G5-SEC-67
		7		8000615	EMGC-60-P-G7-SEC-67
		10		8000616	EMGC-60-P-G10-SEC-67
		12	Two-stage	8000617	EMGC-60-P-G12-SEC-67
		16		8000618	EMGC-60-P-G16-SEC-67
		20		8000619	EMGC-60-P-G20-SEC-67
		25		8000620	EMGC-60-P-G25-SEC-67
		35		8000621	EMGC-60-P-G35-SEC-67
		40		8000622	EMGC-60-P-G40-SEC-67

#### Fitting instructions for EMGC-40

- Only suitable for vertical mounting position
- Suitable as a vertical axis where, for example, only the slide moves and not the axis
- Not suitable as a Z-axis as part of a 3-dimensional gantry, for example



Order	ring data – Right-angle gear unit				Data sheets → Internet: emgc
		Gear unit type	Gear ratio	Part no.	Туре
	$\wedge$	EMGC-67-A-G1	1	2321480	EMGC-67-A-G1-SEC-67
9 <b>-</b> 9 <b>-</b>					

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## Accessories

## Ordering data – Braking resistor

 Resistance value [Ω]	Nominal power [W]	Weight [g]	Degree of protection	Cable length [mm]	Dimensions [mm]	Part no.	Туре
6	60	140	IP65	300	Length: 102 Width: 40 Height: 21	8047913	CACR-LE2-6-W60

#### Ordering data – Mounting bracket

	Description	Weight [g]	Part no.	Туре
	For flexible mounting of the braking resistor	106	8080406	EAHM-M1-AB

#### Ordering data – Battery box

	Description	Degree of protection	Cable length [mm]	Dimensions [mm]	Part no.	Туре
· · ·	<ul> <li>To save the position values in combination with the multi-turn absolute displacement encoder</li> <li>It contains a standard 9 V battery (6LR61)</li> </ul>	IP40	135	Length: 68 Width: 33 Height: 25	8047912	EADA-A-9

Ordering data – Assortment of plugs								
	Description	For bus protocol/control	Part no.	Туре				
<i>I</i>	Connector plugs for power supply, reference/limit switch etc.	CANopen, PROFINET	8034242	NEKM-C-20				
	(for plugs X4, X6, X7, X8, X9 → page 13)	EtherNet/IP, EtherCAT						
	Not included in the scope of delivery of the EMCA							
		I/O interface with Modbus TCP	8034243	NEKM-C-21				

#### Ordering data – Fixed power supply units

 Description	Input voltage range [V AC]	Nominal output voltage [V DC]	Nominal output current [A]	Part no.	Туре
Power supply for motor controller	100 240	24	10	2247682	CACN-3A-1-10

## Accessories

#### Ordering data – Pre-assembled cable Description Cable length Part no. Туре [m] For power supply (plug X4) for EMCA-...-CO/-PN/-EP/-EC/-DIO 4977492 NEBM-L4G2-E-10-N-LE2 Electrical connection: 10 One end: pre-assembled with plug, other end: open cable end Ċ For STO interface (plug X6) for EMCA-...-CO/-PN/-EP/-EC/-DIO and I/O interface (plug X9) for EMCA-...-CO/-PN/-EP/-EC Electrical connection: 4977493 NEBM-L5G6-E-10-N-LE6 10 One end: pre-assembled with plug, other end: open cable end Ő For I/O interface (plug X9) for EMCA-...-DIO NEBM-L5G18-E-10-N-LE18 Electrical connection: 10 4977494 One end: pre-assembled with plug, other end: open cable end Ordering data – Connecting cable Τ. 1. L.

	Cable length	Weight	Part no.	Туре
	[m]	[g]		
For parameterisation interfac	e (plug X1)			
	1	89	8040451	NEBC-D12G4-ES-1-S-R3G4-ET
	3	219	8040452	NEBC-D12G4-ES-3-S-R3G4-ET
and the second	5	347	8040453	NEBC-D12G4-ES-5-S-R3G4-ET
	10	674	8040454	NEBC-D12G4-ES-10-S-R3G4-ET
For PROFINET; EtherNet/IP; Et	herCAT interface (plug X2, X3)			
	0.5	57	8040446	NEBC-D12G4-ES-0.5-S-D12G4-ET
	1	93	8040447	NEBC-D12G4-ES-1-S-D12G4-ET
and the second	3	223	8040448	NEBC-D12G4-ES-3-S-D12G4-ET
and the se	5	350	8040449	NEBC-D12G4-ES-5-S-D12G4-ET
	10	679	8040450	NEBC-D12G4-ES-10-S-D12G4-ET

# Ordering data – Fieldbus adapter for CANopen Part no. Type Description Part no. Type Image: Standard M12 CANopen cables 540324 FBA-CO-SUB-9-M12 Image: Standard M12 plug Bus terminating resistor must be connected externally FBA-CO-SUB-9-M12

- ↓ - Note Spare parts: → www.festo.com/emca (documentation)