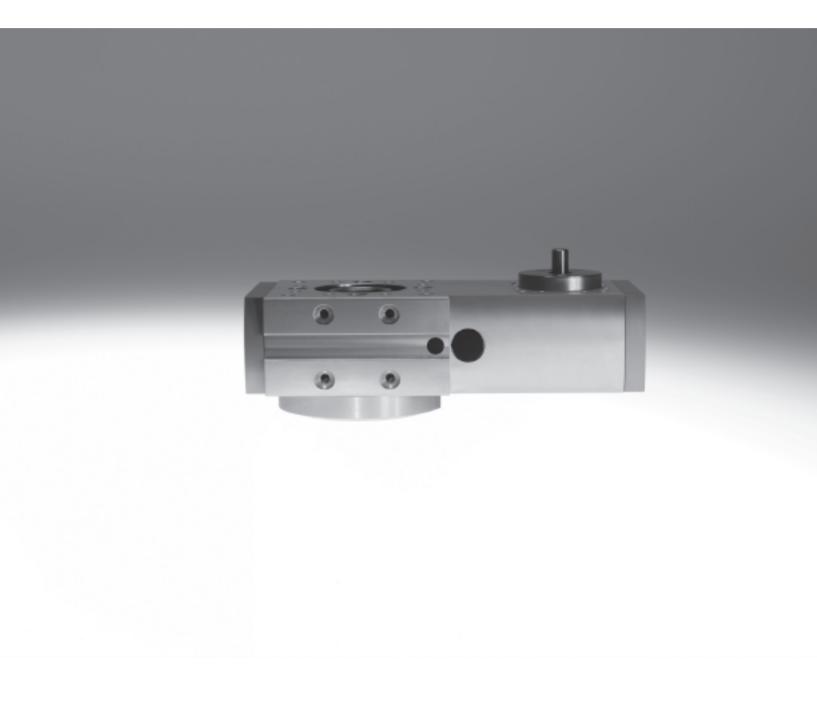
FESTO



Key features



→ 15

At a glance

The rotary module ERMB facilitates unlimited and flexible rotation angles. The output interface is the same as on the semi-rotary drive DRQD.

The motor's power is transmitted to the output pinion by means of a circulating toothed belt with a specific transmission ratio. The drive and output

pinions run on separate bearings. The toothed belt is pretensioned at the factory by means of an eccentric tensioning roller.

Advantages:

- Stable arrangement of the output shaft bearings
- Pretensioned toothed belt means low backlash
- Compact design

The technology in detail

- 1 Interface with the motor, via axial kit
- 2 Mounting interface
- 3 Mounting for proximity sensor SIEN in the retaining ring
- 4 Output interface: Same as on the semi-rotary drive DRQD (with larger through-hole)

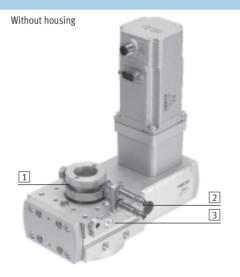




Sensing kit EAPS as an accessory

The sensing kit facilitates monitoring of the angle of rotation using adjustable cams. It can also be used for reference checking.

- 1 Trip cam support
- 2 Proximity sensor SIEN
- 3 Sensor bracket
- 4 Housing

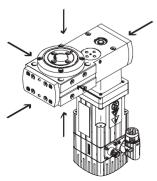




Mounting and installation options

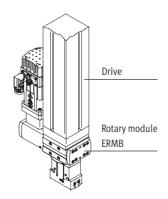
Mounting option

The rotary module can be attached on six sides.

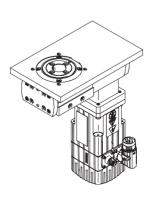


Installation option

As a front end



As a rotary table in a plate



Key features



Total system comprising rotary module, motor and axial kit

Rotary module





- 1 Motor
- 2 Axial kit
- 3 Rotary module

Motors









- 1 Servo motor EMMS-AS
- 2 Stepper motor EMMS-ST
- 3 Motor unit MTR-DCI

Note

A range of specially adapted complete solutions is available for the rotary module ERMB.

Motor controllers







- Servo motor controller CMMP-AS, SEC-AC
- 2 Stepper motor controller CMMS-ST

Axial kit

→17

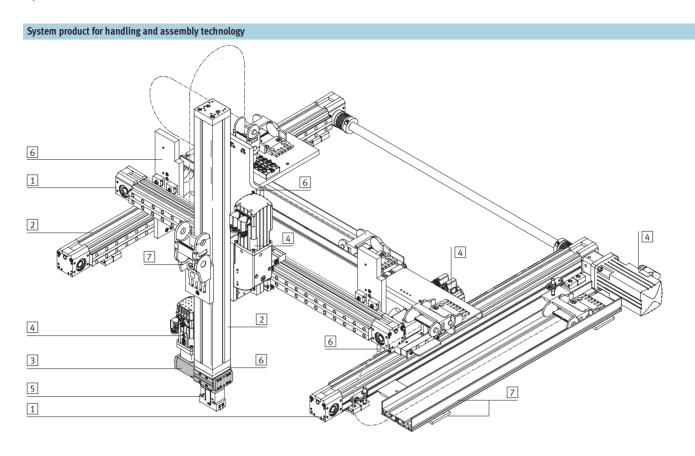


Kit comprising:

- Motor flange
- Coupling housing
- Coupling
- Screws

Rotary Modules ERMB, Electric Key features

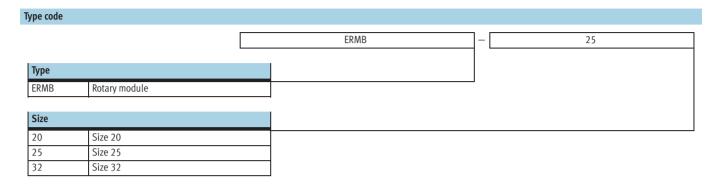


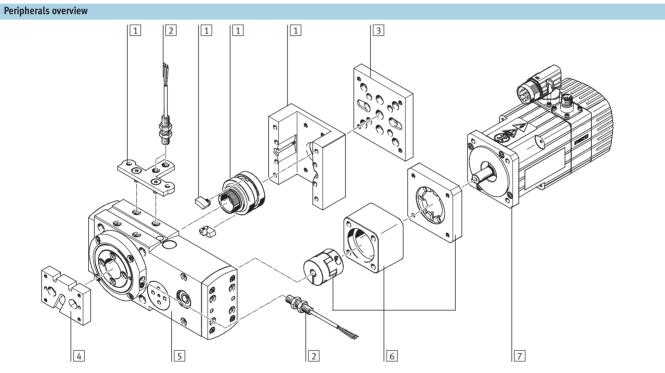


Syster	m components and accessories		
		Brief description	→ Page/Internet
1	Axes	Wide range of combinations possible within handling and assembly technology	axes
2	Guide axes	For extending force and torque capacity in multi-axis applications	guide axes
3	Rotary module	Wide range of combinations possible within handling and assembly technology	rotary module
4	Motors	Servo or stepper motors, with or without gear unit	motor
5	Gripper	Wide range of variations possible within handling and assembly technology	gripper
6	Adapters	For drive/drive and drive/gripper connections	adapter kit
7	Installation components	For a clean, safe layout of electrical cables and tubing	installation component

Rotary Modules ERMB, Electric Type code and peripherals overview







Acces	sories		
	Туре	Brief description	→ Page/Internet
1	Sensing kit	For indicating impermissible swivel angles, i.e. obstacles or areas that cannot be approached can	20
	EAPS	be sensed using proximity sensors	
		(comprising: housing, trip cam support, 2 cams and sensor bracket)	
2	Proximity sensor SIEN	For use as a signal or safety check	20
3	Adapter kit	Interface between the rotary module and drive	adapter kit
		(the rotary module can be attached to a drive with or without a sensing kit)	
4	Adapter kit	Interface between the rotary module and gripper	adapter kit
5	Rotary moduleERMB	Facilitates unlimited and flexible rotation angles	6
6	Axial kit	For axial motor mounting	17
	EAMM-A	(comprising: coupling, coupling housing and motor flange)	
7	Motor	Motors specially matched to the axis, with or without brake	17
	EMMS, MTR-DCI	The motor can be turned by 90° for mounting, depending on requirements.	
		This means the connection side can be freely selected	

Rotary Modules ERMB, Electric Technical data

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Sizes 20, 25, 32



General technical data						
Size		20	25	32		
Constructional design		Electromechanical rotary module with	toothed belt			
Drive shaft \varnothing	[mm]	6	8	12		
Rotation angle		Infinite				
Repetition accuracy ¹⁾						
with servo motor EMMS-AS	[°]	±0.03				
with stepper motor EMMS-ST ²⁾	[°]	±0.08				
with motor unit MTR-DCI	[°]	±0.05				
Positioning times		→ 8				
Transmission ratio		4.5:1	4:1	3:1		
Position sensing		Via proximity sensor				
Mounting position		Any				
Product weight	[g]	850	1,460	3,250		

As per FN 942 027
 Depends on the encoder resolution

Mechanical data				
Size		20	25	32
Max. driving torque	[Nm]	0.7	2.2	8.5
Max. output torque ¹⁾	[Nm]	3.15	8.8	25.5
No-load driving torque ²⁾	[Nm]	< 0.07	< 0.18	≤ 0.5
Max. input speed	[rpm]	1,350	1,200	900
Max. output speed	[rpm]	300	300	300
Max. mass moment of inertia ³⁾				
with servo motor EMMS-AS	[kgcm ²]	50	200	1,000
with stepper motor EMMS-ST	[kgcm ²]	30	100	500
with motor unit MTR-DCIG7	[kgcm ²]	50	300	1,000
with motor unit MTR-DCIG14	[kgcm ²]	200	1,200	3,700
Toothed belt pitch		2	3	5
Hollow shaft ∅	[mm]	20	24	28

¹⁾ Output torque less friction depends on speed

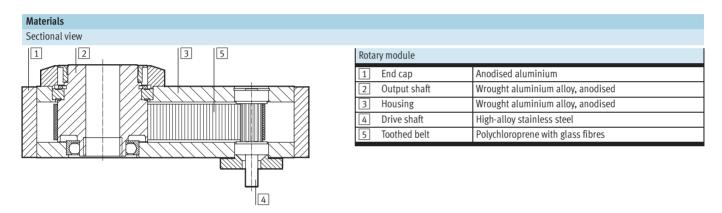
 ²⁾ At maximum speed
 3) Depends on the size of the motor. Suitable motors →17

FESTO

Technical data

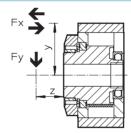
Operating and environmental conditions									
Size		20	25	32					
Ambient temperature	[°C]	-10 +60							
Protection class		IP20							
Corrosion resistance class CRC ¹⁾		2							
Noise level $\overline{L_{pEq}}^{2)}$	[dB A]	32	49	53					

- 1) Corrosion resistance class 2 as per Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
 - CRC 2 does not apply to ball bearings, retaining rings, screws < M5
- 2) In combination with servo motor EMMS-AS

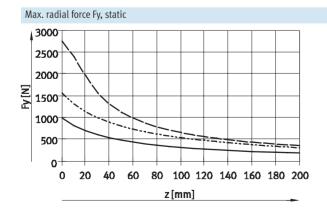


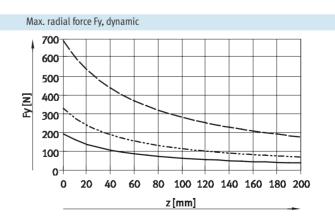
Maximum radial and axial force Fx/Fy on the output shaft as a function of the distance y/z

If the rotary module is subjected to several forces at once, the following equation must be satisfied in addition to the maximum loads indicated below.



$$\frac{F_{y \text{ (z)}}}{F_{y, \text{ max. (z)}}} + \frac{F_{x, \text{ pushing (v)}}}{F_{x, \text{ pushing, max. (v)}}} + \frac{F_{x, \text{ pulling (v)}}}{F_{x, \text{ pulling, max. (v)}}} \leq 1$$



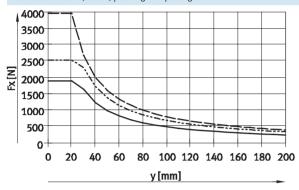


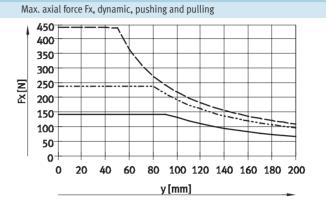
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Technical data

Maximum radial and axial force Fx/Fy on the output shaft as a function of the distance y/z (continued)

Max. axial force Fx, static, pushing and pulling



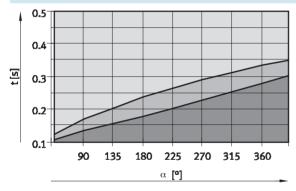


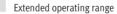
ERMB-20
ERMB-25
ERMB-32

Positioning time t as a function of the rotation angle α in combination with motor EMMS-.../motor unit MTR-DCI-...

Size 20

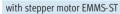
with servo motor EMMS-AS

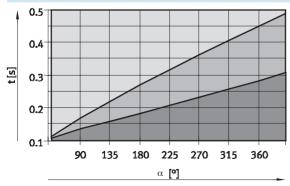




Typical operating range, depending on motor size and load inertia

Unrealisable range







Typical operating range, depending on motor size and load inertia

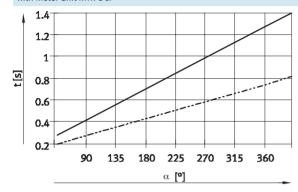
Unrealisable range

FESTO

Technical data

Positioning time t as a function of the rotation angle α in combination with motor EMMS-.../motor unit MTR-DCI-...

with motor unit MTR-DCI



Limit line for MTR-DCI-32-G14 at 0 ... 200 kgcm² Limit line for MTR-DCI-32-G7 at 0 ... 50 kgcm²

Note

The positioning time t ends with the controller signal MC (motion complete), i.e. on the drive side.

Increased positioning times are to be expected at the output shaft depending on the motor type and eccentricity of the moving load.

For servo motor: 50 ... 100 ms For stepper motor: 100 ... 200 ms

Note

The "PositioningDrives" design tool compiles the optimum combination of rotary module and motor for the respective application with respect to mass moment of inertia, positioning time and positioning accuracy.

→www.festo.com

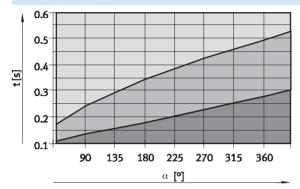
FESTO

Technical data

Positioning time t as a function of the rotation angle α in combination with motor EMMS-.../motor unit MTR-DCI-...

Size 25

with servo motor EMMS-AS

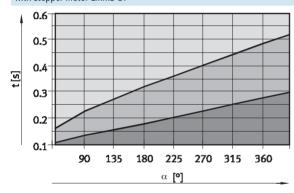


Extended operating range

Typical operating range, depending on motor size and load inertia

Unrealisable range

with stepper motor EMMS-ST

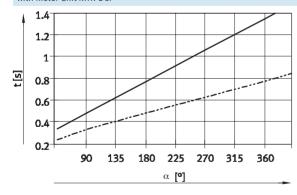




Typical operating range, depending on motor size and load inertia

Unrealisable range

with motor unit MTR-DCI



Limit line for MTR-DCI-42-G14 at 0 ... 1,200 kgcm²

---- Limit line for MTR-DCI-42-G7

at 0 ... 300 kgcm²

Note

The positioning time t ends with the controller signal MC (motion complete), i.e. on the drive side.

Increased positioning times are to be expected at the output shaft depending on the motor type and eccentricity of the moving load.

For servo motor: 50 ... 100 ms For stepper motor: 100 ... 200 ms

Note

The "PositioningDrives" design tool compiles the optimum combination of rotary module and motor for the respective application with respect to mass moment of inertia and positioning time, positioning accuracy.

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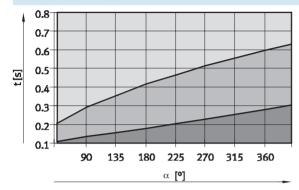
FESTO

Technical data

Positioning time t as a function of the rotation angle α in combination with motor EMMS-.../motor unit MTR-DCI-...

Size 32

with servo motor EMMS-AS

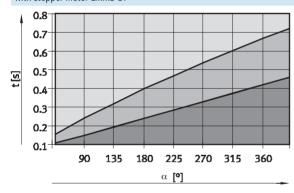


Extended operating range

Typical operating range, depending on motor size and load inertia

Unrealisable range

with stepper motor EMMS-ST

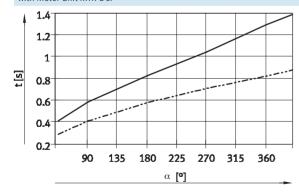




Typical operating range, depending on motor size and load inertia

Unrealisable range

with motor unit MTR-DCI



Limit line for MTR-DCI-52-G14 at 0 ... 3,700 kgcm²

----- Limit line for MTR-DCI-52-G7

at 0 ... 1,000 kgcm²

Note

The positioning time t ends with the controller signal MC (motion complete), i.e. on the drive side.

Increased positioning times are to be expected at the output shaft depending on the motor type and eccentricity of the moving load.

For servo motor: 50 ... 100 ms For stepper motor: 100 ... 200 ms

Note

The "PositioningDrives" design tool compiles the optimum combination of rotary module and motor for the respective application with respect to mass moment of inertia and positioning time, positioning accuracy.

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Technical data

Information on service life characteristic values

Within the framework of product qualification, the specified statistic load changes/switching cycles were achieved with 3 samples.

Definition of load change/switching cycle:

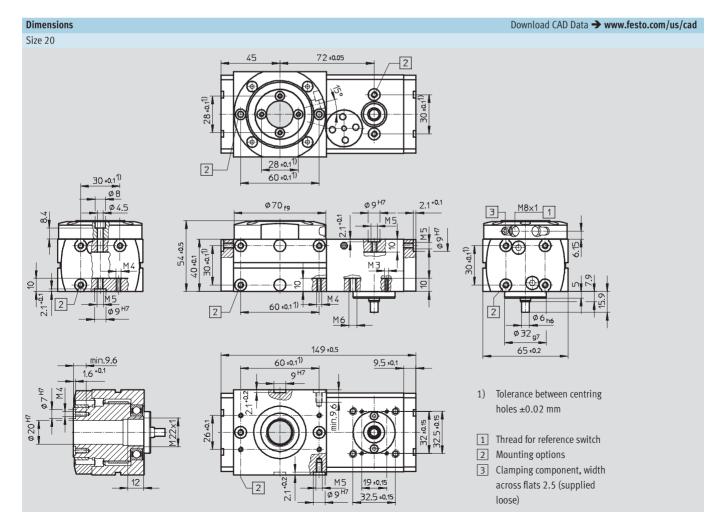
A switching cycle corresponds to two load changes: position A to position B and back.

Size		20	25	32
Guide value load changes	[Mio.]	30	40	40
Guide value switching cycles	[Mio.]	15	20	20
Mass moment of inertia at output	[kgcm ²]	24	80	400
Medium angle acceleration at output	[°/sec ²]	28,000	20,000	12,000
Maximum angle speed at output	[°/sec]	1,800	1,800	1,800

The above specified statististic load change/switching cycles were achieved under the following defined operating conditions: horizontally hanging fitting, 180° swivel angle, frequency 2 Hz,

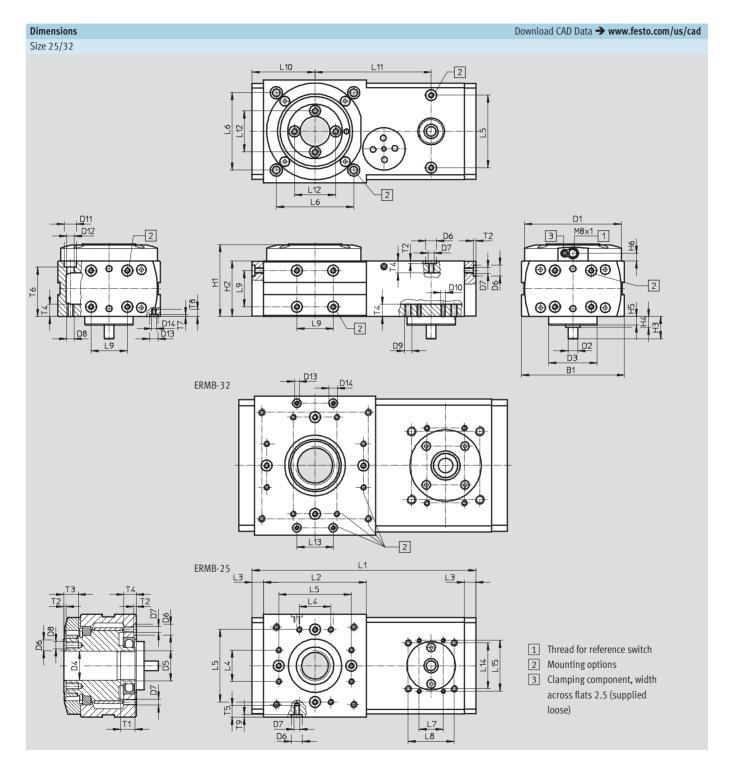
mass moment of inertia, acceleration (jerk-free) and max. angle speed as specified in the table, room temperature (23 ± 5) °C.

Under different operating conditions, a shorter or longer service life is possible. The conditions of use and safety regulations specified in the product documentation must also be taken into account.



Rotary Modules ERMB, Electric Technical data

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Rotary Modules ERMB, Electric Technical data

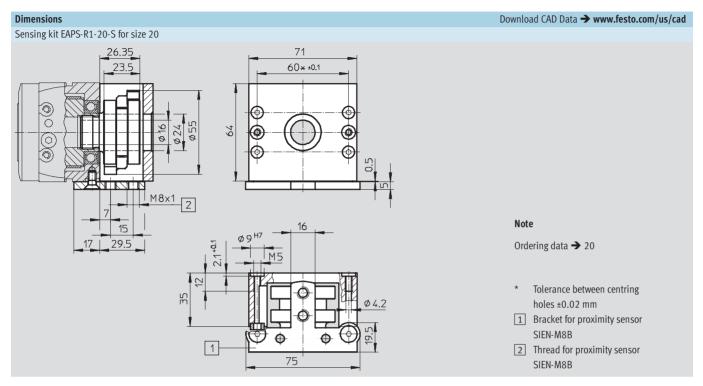
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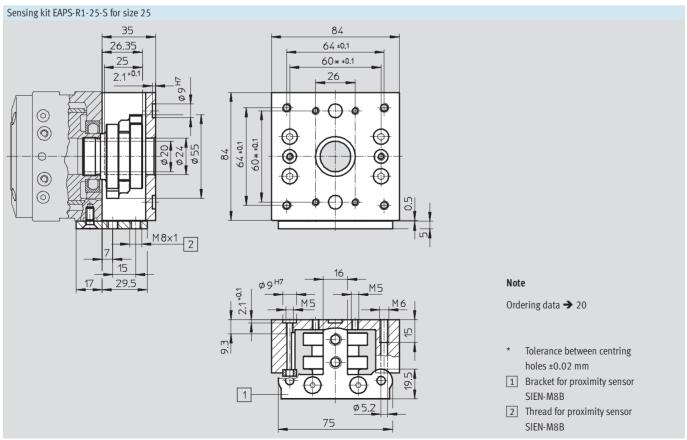
Size	B1 ±0.2	D1 Ø f9	D2 Ø h6	D3 ∅ g7	D4 Ø H7	5	D	5	D6 ∅ H7	D7	D8	D9	D10
25	85	80	8	40	24	4	M2!	5x1	9	M5	M6	M6	M4
32	115	112	12	60	28	3	M32	x1.5	9	M5	M6	M8	M5
Size	D11	D12	D13	D14	H1	1	Н	2	Н3	H4	H5	H6	L1
	Ø	Ø	Ø										
			H7		±0.	.5	±0	.1					±0.5
25	10	6.2	-	-	60)	4	6	18.45	-	7	6.3	185
32	10	6.2	7	M4	76.0	05	6	0	23.5	6.5	6	9.4	222
Size	L2	L3	L4	L5 ¹⁾	L6	L	7	L8	L9 ¹⁾	L10	L11	L12 ¹⁾	L13 ¹⁾
	±0.2	±0.1	±0.1	±0.1		±0.	.15	±0.15	±0.1		±0.05	±0.1	±0.1
25	85	9.5	26	60	64±0.15	2	0	38	30	52	96	34	-
32	100	13	36	80	88±0.1	3	1	56.5	40	63	108	45	30
Size	L14	L15	L16	T1	T2	T	3	T4	T5	T6	T7	T8	T9
	±0.15	±0.15	+0.2		+0.1	mi	in.		min.		+0.1	min.	+0.2
25	38	42	-	12	2.1	1	2	10	9.6	40.8±0	.2 –	-	2.1
32	56.5	62	103	12	2.1	1	2	10	10	54.3	1.6	7.6	2.1

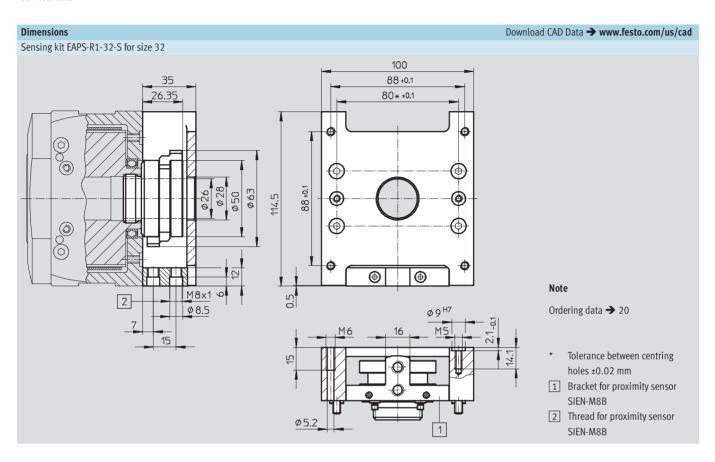
¹⁾ Tolerance between centring holes ± 0.02 mm

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Technical data







Ordering data		
	Size	Part No. Type
	20	552 706 ERMB-20
	25	552 707 ERMB-25
	32	552 708 ERMB-32

Rotary Modules ERMB, Electric Accessories



Motor/motor unit	Axial kit	Axial kit comprising:		
		Motor flange	Coupling	Coupling housing
			19.4	
Гуре	Part No.	Part No.	Part No.	Part No.
	Туре	Туре	Туре	Туре
ERMB-20				
with servo motor				
EMMS-AS-40	560 281	-	558 312	560 280
	EAMM-A-D32-35-40A		EAMC-30-32-6-6	EAMK-A-D32-35-40A
with stepper motor				
EMMS-ST-42	543 148	552 164	543 419	552 155
	EAMM-A-D32-42A	EAMF-A-28B-42A	KSE-16-20-D05-D06	EAMK-A-D32-28B
EMMS-ST-57-S	550 980	530 081	551 002	551 006
	EAMM-A-D32-57A	MTR-FL44-ST57	KSE-30-32-D06-D06.35	EAMK-A-D32-44
vith motor unit	·		·	
MTR-DCI-32S	543 149	-	543 420	552 156
	EAMM-A-D32-32B		KSE-16-20-D06-D06	EAMK-A-D32-32B
ERMB-25				
with servo motor				
EMMS-AS-55	543 153	529 942	543 423	552 157
	EAMM-A-D40-55A	MTR-FL44-AC55	KSE-30-32-D08-D09	EAMK-A-D40-44
EMMS-AS-70-S	550 981	529 943	551 004	552 157
	EAMM-A-D40-70A	MTR-FL44-AC70	KSE-30-32-D08-D11	EAMK-A-D40-44
with stepper motor	•		•	
EMMS-ST-57	543 154	530 081	543 421	552 157
	EAMM-A-D40-57A	MTR-FL44-ST57	KSE-30-32-D06.35-D08	EAMK-A-D40-44
vith motor unit				
MTR-DCI-42SG7	543 155	-	543 422	552 158
	EAMM-A-D40-42B		KSE-30-32-D08-D08	EAMK-A-D40-42B
MTR-DCI-42SG14	543 156	-	543 422	552 159
	EAMM-A-D40-42C		KSE-30-32-D08-D08	EAMK-A-D40-42C

Permissible axis/motor combi	nations with axial kit – Without ge	ar unit							
Motor/motor unit	Axial kit	Axial kit comprising:							
		Motor flange	Coupling	Coupling housing					
		and a second	O						
Туре	Part No.	Part No.	Part No.	Part No.					
	Туре	Туре	Туре	Туре					
ERMB-32									
with servo motor									
EMMS-AS-70-M	543 161	529 945	543 424	552 160					
	EAMM-A-D60-70A	MTR-FL64-AC70	KSE-42-50-D11-D12	EAMK-A-D60-64-L51					
EMMS-AS-100-S	550 983	529 947	551 005	551 007					
	EAMM-A-D60-100A	MTR-FL64-AC100	KSE-42-50-D12-D19	EAMK-A-D60-64-L61					
with stepper motor	-	·							
EMMS-ST-87-M	543 162	533 140	543 424	552 160					
EMMS-ST-87-L	EAMM-A-D60-87A	MTR-FL64-ST87	KSE-42-50-D11-D12	EAMK-A-D60-64-L51					
with motor unit				·					
MTR-DCI-52SG7	543 163	-	533 709	552 161					
	EAMM-A-D60-52B		KSE-42-50-D12-D12	EAMK-A-D60-52B					
MTR-DCI-52SG14	543 164	-	533 709	552 162					
	EAMM-A-D60-52C		KSE-42-50-D12-D12	EAMK-A-D60-52C					

Permissible axis/motor con	nbinations with axial kit – V	Vith gear unit						
Gear unit	Motor	Axial kit	Axial kit comprising:					
			Motor flange	Coupling	Coupling housing			
				O				
Туре	Туре	Part No.	Part No.	Part No.	Part No.			
		Туре	Туре	Туре	Туре			
ERMB-25								
with servo motor								
EMGA-40-P-G3-SAS-40	EMMS-AS-40	560 282 EAMM-A-D40-40G	550 986 EAMF-A-44-40G	558 029 EAMC-30-32-8-10	552 157 EAMK-A-D40-44			
ERMB-32 with servo motor								
	EMMS-AS-55	F (0 202	LEG 007	F42 424	F52.460			
EMGA-60-P-GSAS-55	EIVIIVIS-AS-55	560 283 EAMM-A-D60-60G	550 987 EAMF-A-64-60G	543 424 KSE-42-50-D11-D12	552 160 EAMK-A-D60-64-L51			
EMGA-60-P-G3-SAS-70	EMMS-AS-70	560 283	550 987	543 424	552 160			
		EAMM-A-D60-60G	EAMF-A-64-60G	KSE-42-50-D11-D12	EAMK-A-D60-64-L51			

Note

Note the maximum permissible drive torque of the ERMB. The motor current $\,$ may need to be limited.

Rotary Modules ERMB, Electric Accessories

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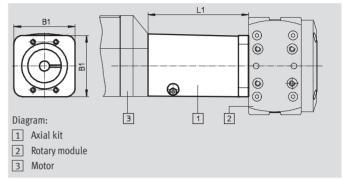
Axial kit EAMM-A-...

Material:

Coupling housing: Die-cast aluminium Coupling hubs: Wrought aluminium alloy

Clamping component: High-alloy steel Screws: Galvanised steel





General technical data									
EAMM-A		D32-	D32-				D40-		
		32B	35-40A	42A	57A	42B	42C	55A	57A
Transferable torque	[Nm]	1.1	4.0	0.8	4.0	8.0			6.0
Mass moment of inertia	[kgmm ²]	0.3	5.87	0.3	5.87	5.87			•
Mounting position	Any	Any			Any	Any			

EAMM-A		D40-		D60-					
		70A	40G	52B	52C	70A	87A	100A	60G
Transferable torque	[Nm]	8.0		14.0		12.0		14.0	12.0
Mass moment of inertia		5.87	5.87 35.5						
Mounting position		Any							

Operating and environmental conditions						
Ambient temperature	[°C]	0 50				
Storage temperature	[°C]	-25 +60				
Protection class ¹⁾		IP40				
Relative air humidity	[%]	0 95				

¹⁾ Only with combined attachment of motor and axis

Dimensions and ordering data				
Туре	B1	L1	Weight [g]	Part No. Type
EAMM-A-D32-32B	45	43	150	543 149 EAMM-A-D32-32B
EAMM-A-D32-35-40A	40	46	220	560 281 EAMM-A-D32-35-40A
EAMM-A-D32-42A	45	48	140	543 148 EAMM-A-D32-42A
EAMM-A-D32-57A	45	50.5	270	550 980 EAMM-A-D32-57A
EAMM-A-D40-42B	53.5	88	340	543 155 EAMM-A-D40-42B
EAMM-A-D40-42C	53.5	101	370	543 156 EAMM-A-D40-42C
EAMM-A-D40-40G	53.5	55.5	350	560 282 EAMM-A-D40-40G
EAMM-A-D40-55A	53.5	49.2	350	543 153 EAMM-A-D40-55A
EAMM-A-D40-57A	53.5	50.5	350	543 154 EAMM-A-D40-57A
EAMM-A-D40-70A	53.5	52	410	550 981 EAMM-A-D40-70A
EAMM-A-D60-52B	74	112	930	543 163 EAMM-A-D60-52B
EAMM-A-D60-52C	74	126	1,020	543 164 EAMM-A-D60-52C
EAMM-A-D60-60G	74	71.4	830	560 283 EAMM-A-D60-60G
EAMM-A-D60-70A	74	63.2	750	543 161 EAMM-A-D60-70A
EAMM-A-D60-87A	74	64.7	890	543 162 EAMM-A-D60-87A
EAMM-A-D60-100A	74	78.2	1,170	550 983 EAMM-A-D60-100A

Rotary Modules ERMB, Electric Accessories



Ordering data – Centring sleeves								
	For size	Brief description	Number	Part No.	Туре	PU ¹⁾		
	20	For centring loads and attachments (centring	2	186 717	ZBH-7	10		
		sleeves are included in the scope of delivery of the	2	150 927	ZBH-9			
	25, 32	rotary module)	4					

Ordering data						
	For size	Brief description	Weight	Part No.	Туре	PU ¹⁾
			[g]			
Sensing kit EAPS	·S					
<u> </u>	20	Kit with housing (trip cam support, 2 cams,	258	558 392	EAPS-R1-20-S	1
	25	sensor bracket)	406	558 393	EAPS-R1-25-S	
	32		560	558 394	EAPS-R1-32-S	
Sensing kit without	housing EAPSS-\	WH	•	-		
(C)	20	Kit without housing (trip cam support, 2 cams,	86	558 395	EAPS-R1-20-S-WH	1
	25	sensor bracket)	90	558 396	EAPS-R1-25-S-WH	
A CO	32		136	558 397	EAPS-R1-32-S-WH	
Cam EAPSCK	•					
Θ.	20, 25, 32	For sensing positions	5 each	558 398	EAPS-R1-CK	2
		(the scope of delivery includes two cams)				
Sensor bracket EAPS	SSH	<u>.</u>	•	•		·
~ N	20, 25	For attaching proximity sensors to the rotary	24	558 399	EAPS-R1-20-SH	1
	32	module	30	558 400	EAPS-R1-32-SH	
T CO						
_						
Housing EAPSH						
(e*•)	20	For protecting the sensing kit and as mounting	172	560 673	EAPS-R1-20-H	1
	25	interface with a drive	316	560 674	EAPS-R1-25-H	
	32		424	560 675	EAPS-R1-32-H	
ୁଜଣି ଦ						

¹⁾ Packaging unit quantity

Ordering data − Proximity sensors, inductive Technical data → Internet: s						
	Contact	Connection	Part No.	Туре		
	N/O contact	Cable	150 386	SIEN-M8B-PS-K-L		
		Plug	150 387	SIEN-M8B-PS-S-L		
	N/C contact	Cable	150 390	SIEN-M8B-PO-K-L		
		Plug	150 391	SIEN-M8B-PO-S-L		

Ordering data - Connecting cables Technical data → Internet: r							
	Electrical connection, left	Electrical connection, right	Cable length	Part No.	Туре		
			[m]				
	Straight socket, M8x1,	Cable, open end,	2.5	541 333	NEBU-M8G3-K-2.5-LE3		
	3-pin	3-wire	5	541 334	NEBU-M8G3-K-5-LE3		

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation ComponentsComplete custom engineered solutions



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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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PneumaticsPneumatic linear and rotary actuators, valves, and air supply



PLC's and I/O Devices
PLC's, operator interfaces, sensors
and I/O devices

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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