### RE 18 136-04/09.02

Replaces: 07.01

# 3/2-way spool valves with solenoid operation Type KKDER1

Build size 1
Cavity: T-11A
Maximum operating pressure 350 bar
Maximum flow 60 L/min



Type KKDER1CA/HC ...

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#### **Features**

- Direct operated directional spool valve with solenoid operation
- Flow can be passed in both directions
- Wet pin DC solenoids
- The solenoid coil can be rotated
- With protected hand override

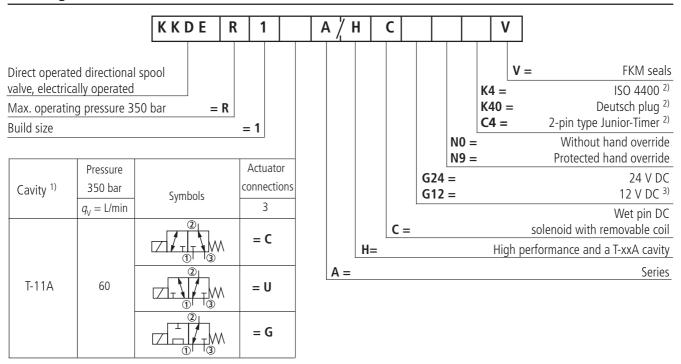
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KKDER1 1/8 RE 18 136-04/09.02



<sup>1)</sup> See page 6

#### **Preferred types**

Material No.	Туре
00728463	KKDER1CA/HCG24N0K4V
00728465	KKDER1UA/HCG24N0K4V
00728467	KKDER1GA/HCG24N0K4V

### **Plug-in connectors**

	Without circuitry Material No.	With circuitry Material No.	
K4 to DIN EN 17530-803 and ISO 4400; for further technical data see RE 08006	00074684	00057292 With indicator light 12240 V	00310995 With indicator light and Z-diode protective circuit 24 V
C4	00221496		
K40	00733451		

<sup>&</sup>lt;sup>2)</sup> Without plug-in connector! Plug-in connectors must be ordered separately (see below)

<sup>3)</sup> Other voltages on request

#### Function, section, symbol

#### **Basic principle:**

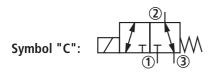
The cartridge solenoid operated valves are direct operated pressure balanced 3/2-way spool valves. They control the start, stop and direction of a flow.

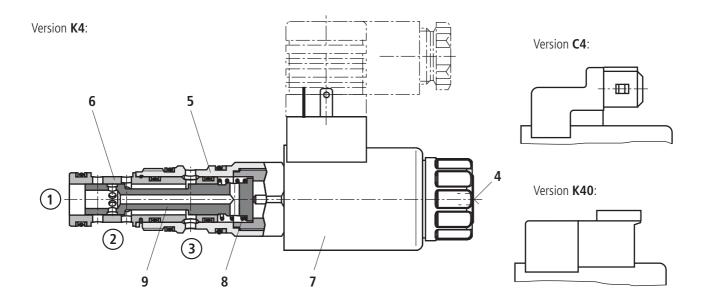
The cartridge valve basically comprises of a housing (5), bush (6) — that can move within the housing (5) a control spool (9) as well as a return spring (8).

In the de-energised condition the control spool (9) is held in its initial position by the return spring (8). The control spool (9) is actuated via

the wet pin solenoid (7). The various symbols are obtained by using the appropriate spool (C; U and G). Ports 1, 2 and 3 can be continuously applied with an operating pressure of 350 bar and the flow can be passed in both directions (see symbols).

The hand override (4) makes it possible to switch the valve without energising the solenoid. Preferably port 1 is to be used for the pump, port 2 for the actuator and port 3 for the tank connection.





# **Technical data** (for applications outside these parameters, please consult us!)

General				
Installation		Optional		
Ambient temperature range	°C	-30  to + 50		
Weight	kg	0.6		
Hydraulic				
Maximum operating pressure	bar	350 at all connections		
Maximum flow	L/min	60		
Pressure fluid  FKM seals		Mineral oil (HL, HLP) to DIN 51 524; Fast bio-degradable pressure fluids to VDMA 24 568 (see also RE 90 221); HETG (rape seed oil); HEPG (polyglycols); HEES (synthetic ester); Other pressure fluids on request		
Pressure fluid temperature range	°C	-20  to + 80  (with FKM seals)		
Viscosity range	mm <sup>2</sup> /s	2.8 to 500		
Degree of contamination		Maximum permissible degree of contamination of the pressure fluid is to ISO 4406 (c) class 20/18/15. 1)		
Electrical				
Voltage type		DC		
Available voltages <sup>2)</sup> V		24 12		
Voltage tolerance (nominal voltage)	%	±10		
Power consumption	W	19		
Duty		Continuous		
Switching time to ISO 6403 (solenoid horizontal)	ON ms	≤80		
	OFF ms	≤ 50		
Switching frequency	cycles/h	Up to 15000		
Protection to DIN 40 050 K4 C4 K40		IP 65 (with mounted and fixed plug-in connector) IP 67 (with mounted and fixed plug-in connector) IP 69K (with mounted and fixed plug-in connector)		
Maximum coil temperature 3)	°C	150		

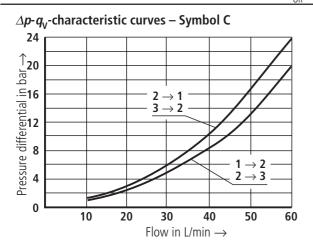
The cleanliness class stated for the components must be adhered to in hydraulc systems. Effective filtration prevents faults from occuring and at the same time increases the component service life For the selection of filters see catalogue sheets RE 50 070, RE 50 076 and RE 50 081.

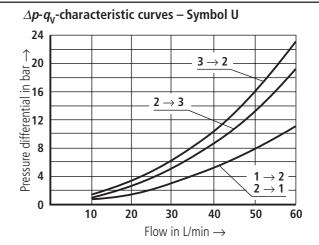
2) Further voltages on request.

When connecting the electrics, the protective conductor (PE  $\frac{1}{2}$ ) must be connected according to the relevant regulations.

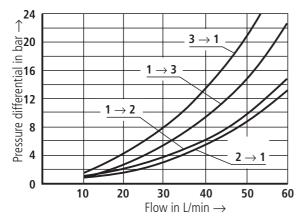
<sup>&</sup>lt;sup>3)</sup> Due to the occuring surface temperature of the solenoid coils, the European Standards EN563 and EN982 must be taken into account!

# **Characteristic curves** (measured with HLP46, $\vartheta_{oil} = 40 \text{ °C} \pm 5 \text{ °C}$ and 24 V coil)

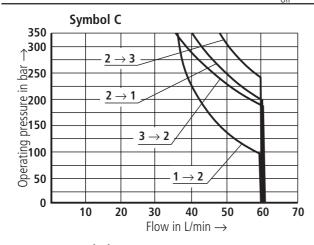


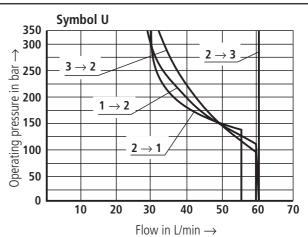


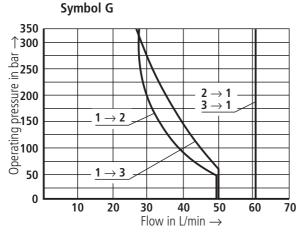
 $\Delta p$ - $q_v$ -characteristic curves – Symbol G



**Performance limits** (measured with HLP46,  $\vartheta_{oil} = 40 \text{ °C} \pm 5 \text{ °C}$  and 24 V coil)

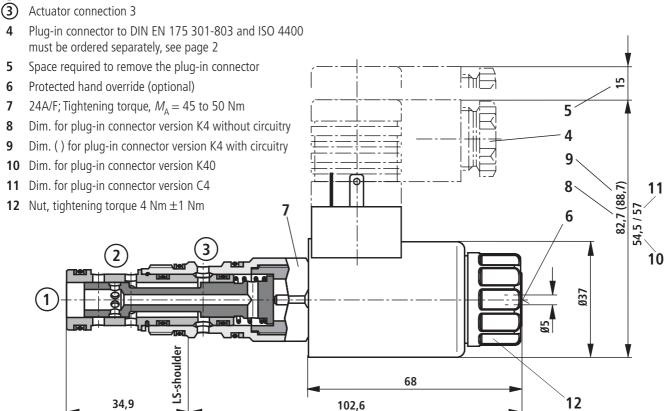




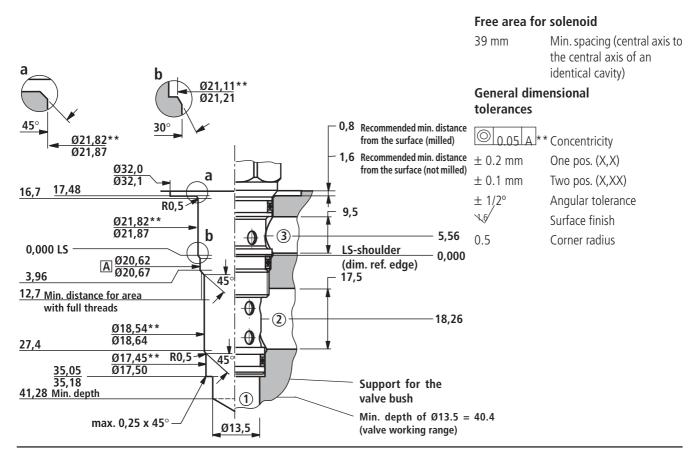


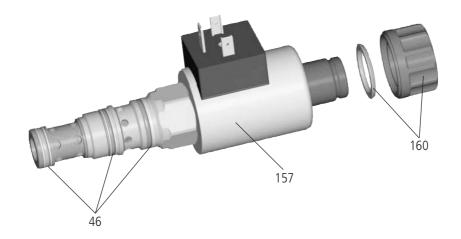
Attention! The performance limit was determined with the solenoids at their operating temperature and 10% under voltage.

- (1) Actuator connection 1
- (2) Actuator connection 2



T-11A cavity; 3 actuator connections; thread M20 x 1,5 \*\* (dimensions in mm)





Pos.	Designation		DC voltage	Material No.
157	Coil for individual connection	K4	12 V 24 V	00991678 00991121
		K40	12 V 24 V	00729189 00729190
		C4	12 V 24 V	00315818 00315819
160	Nut O-ring for pole tube			00991453 00004280
46	Valve seal kit			00733765

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