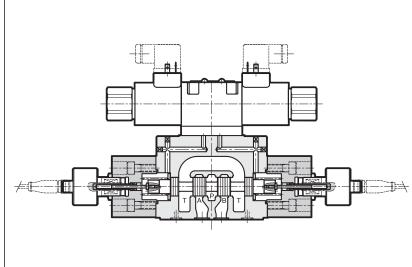




# DIRECTIONAL VALVES WITH SPOOL POSITION MONITORING

DS3M ISO 4401-03 DS5M ISO 4401-05 DSP5RM ISO 4401-05 DSP5M CETOP P05 DSP7M ISO 4401-07 DSP8M ISO 4401-08 DSP10M ISO 4401-10

#### **OPERATING PRINCIPLE**



- These solenoid operated directional valves are equipped with position sensors that monitor the main spool position. The switching position is indicated by a binary signal.
- TÜV certification body certifies the compliance of DS(P)\*M valves with the EC safety standards ISO 4413:2012, UNI EN 12622:2014, UNI EN 693:2001 +A2:2001, UNI EN 201:2010 and UNI EN 422:2009 with certificate TÜV IT 14 MAC 0043.
- —The valves are available in direct current versions only (see paragraph 8).
- These valves do not have manual override and can not be disassembled, because of their characteristics and their possible use on machinery subject to safety requirements. Moreover, their components are not interchangeable. Read the *Use and Maintenance* manual for instructions on operation, safe use and repair of the product

#### **PERFORMANCES**

(working with mineral oil of viscosity of 36 cSt at 50°C)

|   |       | DS3M                                      | DS5M   | DSP5M<br>DSP5RM | DSP7M                                   | DSP8M        | DSP10M     |
|---|-------|---|--------|-----------------|---|--------------|------------|
| Maximum operating pressure: P - A - B ports       | bar   | 350                                       | 320    | 320             | 350                                     | 350          | 350        |
| T port  | Dai   | 21  | 0      | see pe          | see performance limits at paragraph 5.5 |              |            |
| Maximum flow rate from P to A - B - T             | l/min | 80  | 120    | 150             | 300                                     | 600          | 1100       |
| Ambient temperature range                         | °C    |   |        | -20 /           | +50                                     |              |            |
| Fluid temperature range                           | °C    |   |        | -20 /           | +80                                     |              |            |
| Fluid viscosity range                             | cSt   | 10 ÷ 400                                  |        |                 |   |              |            |
| Fluid contamination degree                        |       | According to ISO 4406:1999 class 20/18/15 |        |                 |   |              |            |
| Recommended viscosity                             | cSt   | 25  |        |                 |   |              |            |
| Mass: single solenoid valve double solenoid valve | kg    | 1,8<br>2,2                                | 5<br>- | 7,1<br>8        | 8,7<br>9,6                              | 15,6<br>16,6 | 50<br>50.5 |

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#### MACHINE DIRECTIVE CERTIFICATION

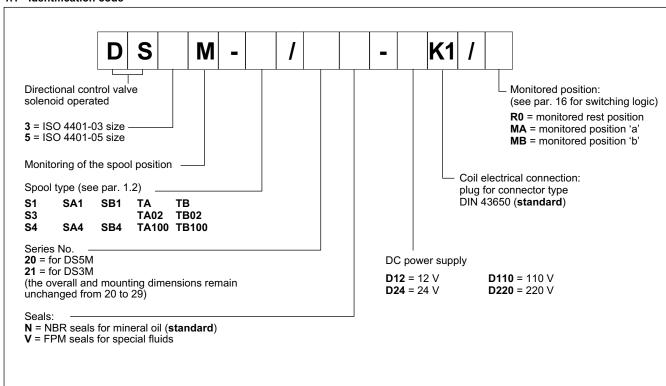
All solenoid valves and solenoid operated valves of the DS(P)\*M family were tested on a voluntary basis by TÜV and found to comply with the applicable requirements of the following standards:



- UNI EN ISO 4413:2012 Hydraulic fluid power General rules and safety requirements for systems and their components
- UNI EN 12622:2014 Safety of machine tools Hydraulic press brakes
- UNI EN 693:2001+A2:2011 Machine tools Safety Hydraulic presses
- UNI EN 201:2010 Plastics and rubber machines Injection moulding machines Safety requirements
- UNI EN 422:2009 Rubber and Plastic machines Safety requirements

### 1 - IDENTIFICATION OF SOLENOID VALVES DIRECT OPERATED

#### 1.1 - Identification code



**NOTE**: To be compliant with the EN 693:2011 standard, the valves have no manual override.

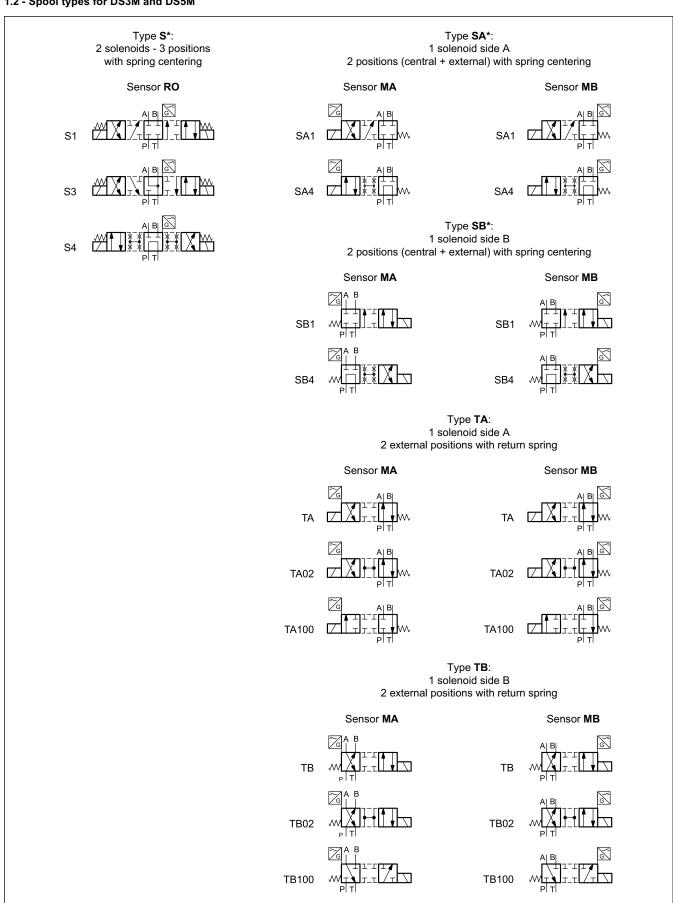
### NOTE: Verify spool and sensor type availability in the tables below

|                |    | SPOOLS |         |   |             |             |  |  |
|----------------|----|--------|---------|---|-------------|-------------|--|--|
| DS3            |    | S*     | SA* SB* |   | TA<br>TA100 | TB<br>TB100 |  |  |
| 2              | R0 | х      |         |   |             |             |  |  |
| SENSOR<br>TYPE | MA |        | х       | х | х           | х           |  |  |
| SEI            | МВ |        | х       | х | х           | х           |  |  |

|        |    | SPOOLS |     |     |             |              |             |  |
|--------|----|--------|-----|-----|-------------|--------------|-------------|--|
| DS5    |    | S*     | SA* | SB* | TA<br>TA100 | TA02<br>TB02 | TB<br>TB100 |  |
| 2      | R0 | х      |     |     |             |              |             |  |
| SENSOR | MA |        | х   | х   | х           | х            | х           |  |
| SEI    | МВ |        | х   | х   | х           | х            | х           |  |

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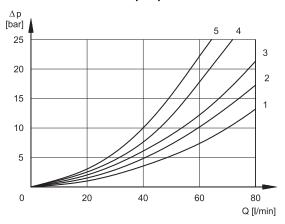
### 1.2 - Spool types for DS3M and DS5M



#### 2 - CHARACTERISTIC CURVES OF DIRECT OPERATED SOLENOID VALVES

(obtained with viscosity 36 cSt at 50 °C)

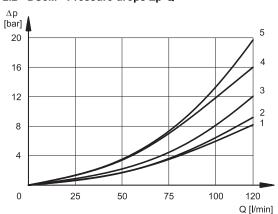
### 2.1 - DS3M - Pressure drops $\Delta p$ -Q



|              | FLOW DIRECTION |                 |     |     |     |  |
|--------------|----------------|-----------------|-----|-----|-----|--|
| SPOOL TYPE   | P→A            | Р→В             | A→T | В→Т | P→T |  |
|              |                | CURVES ON GRAPH |     |     |     |  |
| S1, SA1; SB1 | 2              | 2               | 3   | 3   | -   |  |
| S3           | 3              | 3               | 1   | 1   | -   |  |
| S4, SA4      | 5              | 5               | 5   | 5   | 3   |  |
| TA, TB       | 2              | 2               | 2   | 2   | -   |  |
| TA100, TB100 | 4              | 4               | 4   | 4   | -   |  |

For S3 in central position  $B \rightarrow T$  refer to curve 3.

#### 2.2 - DS5M - Pressure drops ∆p-Q



|                    | FLOW DIRECTION |      |         |       |     |  |
|--------------------|----------------|------|---------|-------|-----|--|
| SPOOL TYPE         | P→A            | Р→В  | A→T     | В→Т   | P→T |  |
|                    |                | CURV | ES ON C | SRAPH |     |  |
| S1, SA1, SB1       | 2              | 2    | 1       | 1     |     |  |
| S3                 | 2              | 1    | 2       | 3     |     |  |
| S4, SA4, SB4       | 1              | 1    | 2       | 2     | 4   |  |
| TA, TB, TA02, TB02 | 3              | 3    | 2       | 2     | -   |  |
| TA100, TB100       | 2              | 2    | 2       | 2     | -   |  |

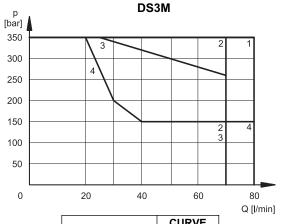
For S3 in central position  $B \rightarrow T$  refer to curve 5.

### 2.3 - Performance limits for DS3M and DS5M solenoid valves

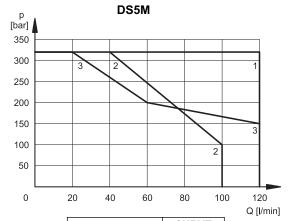
The curves define the flow rate operating fields according to the valve pressure of the different versions.

The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The values have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.

The operating limits can be considerably reduced if a 4-way valve is used as 3-way valve with port A or B plugged or without flow.



| SPOOL        | CURVE |     |  |  |
|--------------|-------|-----|--|--|
| SPOOL        | P→A   | Р→В |  |  |
| S1,SA1       | 1     | 1   |  |  |
| S3,          | 4     | 4   |  |  |
| S4, SA4      | 2     | 2   |  |  |
| TA, TB       | 1     | 1   |  |  |
| TA100, TB100 | 3     | 3   |  |  |



|   | SPOOL     | CURVE |     |  |  |
|---|-----------|-------|-----|--|--|
|   | SPOOL     | P→A   | Р→В |  |  |
|   | S1        | 1     | 1   |  |  |
| Ī | S3        | 3     | 3   |  |  |
| Ī | S4        | 2     | 2   |  |  |
|   | TA02      | 1     | 1   |  |  |
| Ī | TA, TA100 | 1     | 1   |  |  |

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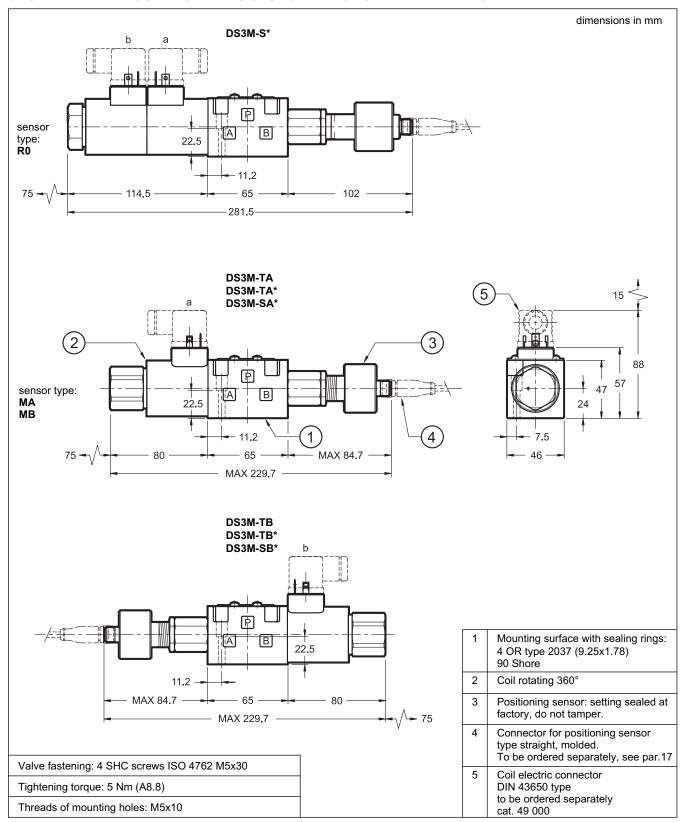
### 2.4 - Switching times

The indicated values had obtained according to ISO 6403 standards, using mineral oil with viscosity 36 cSt at 50 °C.

| TIMES [ms] | ENERGIZING | DE-ENERGIZING |
|------------|------------|---------------|
| DS3M       | 25 ÷ 75    | 15 ÷ 25       |

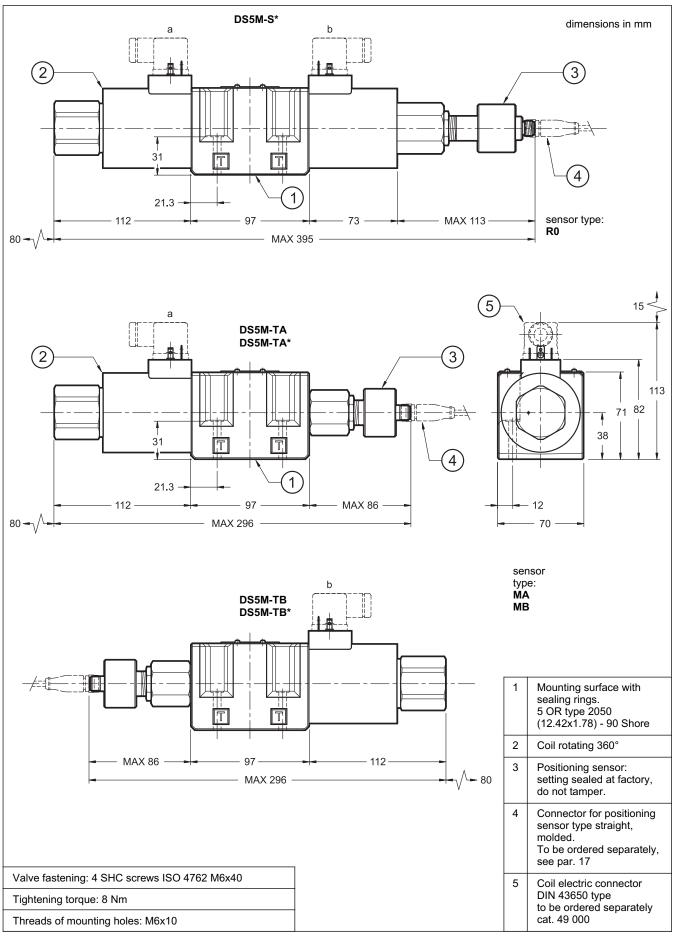
| TIMES [ms] | ENERGIZING | DE-ENERGIZING |
|------------|------------|---------------|
| DS5M       | 100 ÷ 150  | 20 ÷ 50       |

### 3 - OVERALL AND MOUNTING DIMENSIONS FOR DIRECT OPERATED VALVES



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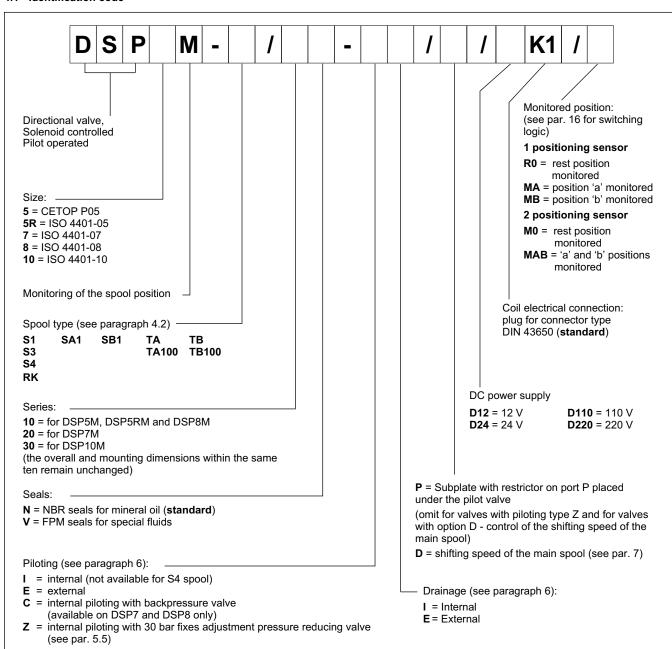


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#### 4 - IDENTIFICATION OF PILOT OPERATED SOLENOID VALVES

#### 4.1 - Identification code



### Verify spool and sensor type availability in the table below

|             |     | SPOOLS |            |          |                |    |  |
|-------------|-----|--------|------------|----------|----------------|----|--|
|             |     | S*     | SA*<br>SB* | TA<br>TB | TA100<br>TB100 | RK |  |
|             | R0  | х      |            |          |                |    |  |
| YPE         | MA  |        | х          | х        | x              | х  |  |
| )R T        | МВ  |        | x          | х        | х              | x  |  |
| SENSOR TYPE | МО  | х      |            |          |                |    |  |
| SE          | MAB | х      | x          | х        | х              |    |  |

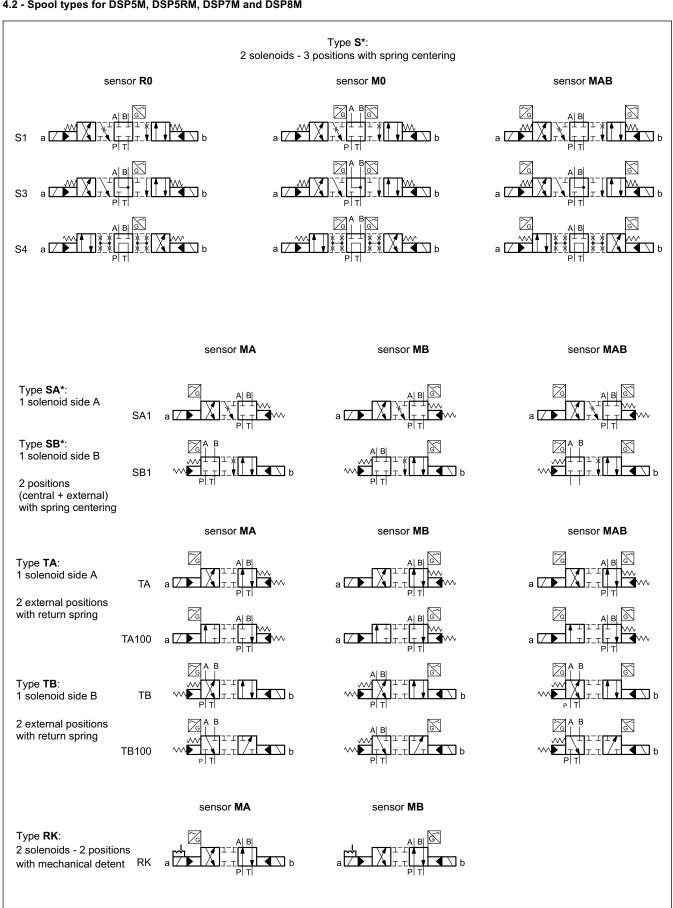
NOTE: DSP10M available with spools S1 or S4, with monitored position R0 or M0 only.

**NOTE**: To be compliant with the EN 693:2011 standard, the valves have no manual override.

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### 4.2 - Spool types for DSP5M, DSP5RM, DSP7M and DSP8M



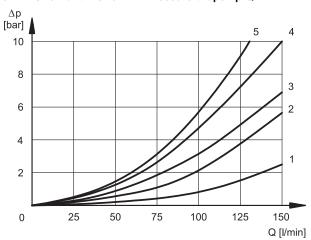
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### 5 - CHARACTERISTIC CURVES AND PERFORMANCES

(values obtained with viscosity 36 cSt at 50 °C)

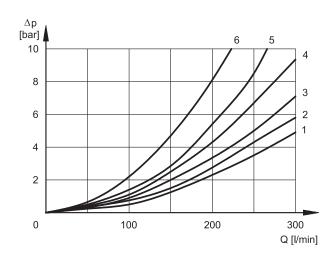
### 5.1 - DSP5M and DSP5RM - Pressure drops $\Delta \text{p-Q}$



|              | FLOW DIRECTION  |     |     |     |     |  |
|--------------|-----------------|-----|-----|-----|-----|--|
| SPOOL TYPE   | P→A             | P→B | A→T | В→Т | P→T |  |
|              | CURVES ON GRAPH |     |     |     |     |  |
| S1, SA1      | 4               | 4   | 1   | 1   | -   |  |
| S3           | 4               | 4   | 1   | 1   | -   |  |
| S4           | 5               | 5   | 2   | 3   | 5   |  |
| TA, TB       | 4               | 4   | 1   | 1   | -   |  |
| TA100, TB100 | 3               | 3   | 1   | 1   | -   |  |
| RK           | 4               | 4   | 1   | 1   | -   |  |

For pressure drops of the S3 spool in central position refer to the curve  $4. \,$ 

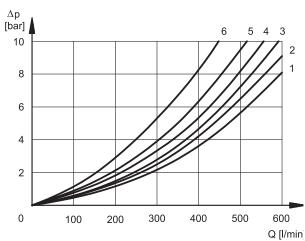
#### 5.2 - DSP7M - Pressure drops ∆p-Q



|              | FLOW DIRECTION |      |         |      |     |
|--------------|----------------|------|---------|------|-----|
| SPOOL TYPE   | P→A            | P→B  | A→T     | В→Т  | P→T |
|              |                | CURV | ES ON G | RAPH |     |
| S1, SA1      | 1              | 1    | 4       | 5    | -   |
| S3           | 1              | 1    | 5       | 5    | -   |
| S4           | 2              | 2    | 5       | 6    | 5   |
| TA, TB       | 1              | 1    | 4       | 5    | -   |
| TA100, TB100 | 3              | 3    | 3       | 5    | -   |
| RK           | 1              | 1    | 4       | 5    | -   |

For pressure drops of the S3 spool in central position refer to the curve 5.

### 5.3 - DSP8M - Pressure drops $\Delta p$ -Q



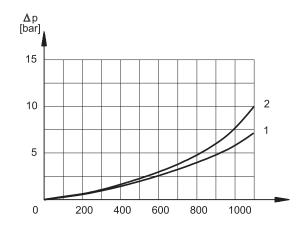
|              |                 | FLOV | V DIREC | TION |     |
|--------------|-----------------|------|---------|------|-----|
| SPOOL TYPE   | P→A             | P→B  | A→T     | В→Т  | P→T |
|              | CURVES ON GRAPH |      |         |      |     |
| S1, SA1      | 2               | 2    | 3       | 3    | -   |
| S3           | 2               | 2    | 2       | 1    | -   |
| S4           | 4               | 4    | 3       | 5    | 6   |
| TA, TB       | 2               | 2    | 3       | 3    | -   |
| TA100, TB100 | 5               | 5    | 5       | 5    | -   |
| RK           | 2               | 2    | 3       | 3    | -   |

For pressure drops of the S3 spool in central position refer to the curve  $4. \,$ 

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### 5.4 - DSP10M - Pressure drops $\Delta p$ -Q



|            |                 | FLOW DIRECTION |     |     |     |  |
|------------|-----------------|----------------|-----|-----|-----|--|
| SPOOL TYPE | P→A             | P→B            | A→T | В→Т | P→T |  |
|            | CURVES ON GRAPH |                |     |     |     |  |
| S1         | 1               | 1              | 1   | 1   | -   |  |
| S4         | 2               | 2              | 2   | 2   | -   |  |

### 5.5 - Performance limits for pilot operated valves

| PRESSURES                     | DSP5M<br>DSP5RM | DSP7M  | DSP8M  | DSP10M |
|-------------------------------|-----------------|--------|--------|--------|
| Max pressure in P, A, B ports | 320             | 350    | 350    | 350    |
| Max pressure in T line        | 210             | 210    | 210    | 210    |
| Max pressure in Y line        | 210             | 210    | 210    | 210    |
| Min piloting pressure NOTE 1  | 5 ÷ 10          | 5 ÷ 12 | 7 ÷ 14 | 6 ÷ 12 |
| Max piloting pressure NOTE 2  | 210             | 210    | 210    | 280    |

NOTE 1: minimum piloting pressure can be the lower range value at low flows rates, but with higher flow rates the higher value is needed.

**NOTE 2**: if the valve operates with higher pressures it is necessary to use the version with external pilot and reduced pressure. Otherwise, the valve with internal pilot and pressure reducing valve with 30 bar fixed adjustment can be ordered.

Add the letter **Z** to the identification code to order this option (see par. 4.1).

| MAXIMUM FLOW RATES |          |         | P5M<br>5RM | DSI     | P7M     | DSI     | P8M     | DSP     | 10M     |
|--------------------|----------|---------|------------|---------|---------|---------|---------|---------|---------|
|                    |          |         |            |         |         | SURES   | 0=0.1   |         |         |
| Spool type         |          | 210 bar | 320 bar    | 210 bar | 350 bar | 210 bar | 350 bar | 210 bar | 350 bar |
| S4 - TA100         | [l/min]  | 120     | 100        | 200     | 150     | 500     | 450     | 750     | 600     |
| S1 - S3 - TA - RK  | [/////// | 150     | 120        | 300     | 300     | 600     | 500     | 900     | 700     |

### 5.6 - Switching times

The values indicated refer to a solenoid valve working with piloting pressure of 100 bar, with mineral oil at a temperature of 50°C, at viscosity of 36 cSt and with PA and BT connections.

The energizing and de-energizing times are obtained at the pressure variation which occurs on the lines.

| TIMES (± 10%)  | ENER   | GIZING | DE-ENERGIZING |        |  |
|----------------|--------|--------|---------------|--------|--|
| [ms]           | 2 Pos. | 3 Pos. | 2 Pos.        | 3 Pos. |  |
| DSP5M - DSP5RM | 60     | 50     | 50            | 40     |  |
| DSP7M          | 75     | 60     | 60            | 45     |  |
| DSP8M          | 100    | 70     | 80            | 50     |  |
| DSP10M         | -      | 100    | -             | 140    |  |

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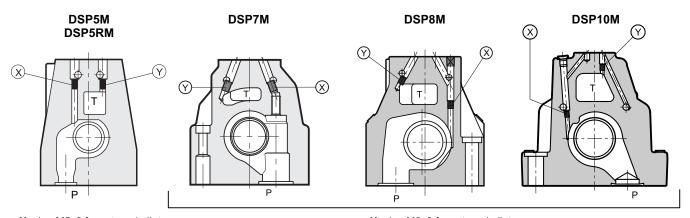


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#### 6 - PILOTING AND DRAINAGE

These valves are available with piloting and drainage, both internal and external. The version with external drainage allows for a higher back pressure on the outlet.

| TYPE OF VALVE |                                   | Plug as | sembly |
|---------------|-----------------------------------|---------|--------|
|               | TYPE OF VALVE                     | Х       | Y      |
| IE            | internal pilot and external drain | NO      | YES    |
| II            | Internal pilot and internal drain | NO      | NO     |
| EE            | external pilot and external drain | YES     | YES    |
| EI            | external pilot and internal drain | YES     | NO     |



X: plug M5x6 for external pilotY: plug M5x6 for external drain

X: plug M6x8 for external pilot Y: plug M6x8 for external drain

#### 6.1 - Backpressure valve incorporated on line P (C option)

DSP7M and DSP8M valves are available upon request with backpressure valve incorporated on line P. This is necessary to obtain the piloting pressure when the control valve, in rest position, has the line P connected to the T port (spools S4).

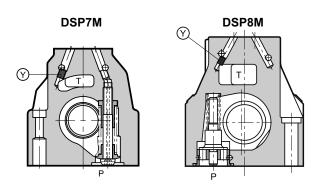
The cracking pressure is of 5 bar with a minimum flow rate of 15 l/min.

### In the C version the piloting is always internal.

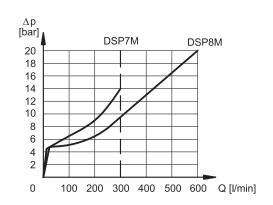
**NOTE**: the backpressure valve can't be used as check valve because it doesn't assure the seal.

Add C to the identification code for this request (see paragraph 4.1).

**For DSP7M only**, the backpressure valve can be also delivered separately and it can be easily mounted on line P of the main control valve. Ask for code **0266577** to order the backpressure valve.



pilot always internal **Y**: plug M6x8 for external drain



The curve refers to the pressure drop (body part only) with backpressure valve inside, to which the pressure drop of the reference spool must be added. (see par. 5)

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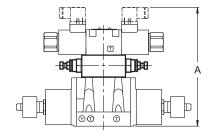


#### 7 - OPTIONS

### 7.1 - Option D : control of the main spool shifting speed

By placing a MERS type double flow control valve between the pilot solenoid valve and the hydropiloted valve, the piloted flow rate can be controlled and therefore the change over smoothness can be varied.

Add the letter **D** to the identification code to request this device (see paragraph 4.1).



dimensions in mm

|   | DSP5 | DSP7 | DSP8 | DSP10 |
|---|------|------|------|-------|
| Α | 218  | 225  | 254  | 307   |

#### 8 - ELECTRICAL FEATURES

#### 8.1 - Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated and locked to suit the available space.

**NOTE 1**: In order to further reduce the emissions, use of type H connectors is recommended. These prevent voltage peaks on opening of the coil supply electrical circuit (see catalogue 49 000).

**NOTE 2**: The IP65 protection degree is intended for the whole valve. It is guaranteed only with valve and connectors correctly connected and installed.

| ± 10% Vnom                    |
|-------------------------------|
|                               |
| 15.000 ins/hr                 |
| 13.000 ins/hr                 |
| 5.000 ins/hr                  |
| 5.000 ins/hr                  |
| 4.000 ins/hr                  |
| 3.000 ins/hr                  |
| 100%                          |
| In compliance with 2014/30/EU |
| In compliance with 2014/35/EU |
|                               |
| IP65 ( <b>NOTE 2</b> )        |
| class H                       |
| class F                       |
|                               |

### 8.2 - Current and absorbed power

The tables shows current and power consumption values relevant to the different coil types for DC.

### DS3M, DSP5M, DSP5RM, DSP7M, DSP8M and DSP10M (values ± 10%)

| Suffix | Nominal<br>voltage<br>[V] | Resistance<br>at 20°C<br>[Ω] | Current<br>consumpt.<br>[A] | Power consumpt [W] | Coil<br>code |
|--------|---------------------------|------------------------------|-----------------------------|--------------------|--------------|
| D12    | 12                        | 4,4                          | 2,72                        | 32,7               | 1903080      |
| D24    | 24                        | 18,6                         | 1,29                        | 31                 | 1903081      |
| D110   | 110                       | 436                          | 0,26                        | 28,2               | 1903464      |
| D220   | 220                       | 1758                         | 0,13                        | 28,2               | 1903465      |

### DS5M (values ± 5%)

| Suffix | Nominal<br>voltage<br>[V] | Resistance<br>at 20°C<br>[Ω] | Current<br>consumpt.<br>[A] | Power consumpt [W] | Coil<br>code |
|--------|---------------------------|------------------------------|-----------------------------|--------------------|--------------|
| D12    | 12                        | 3,2                          | 3,75                        | 45                 | 1903550      |
| D24    | 24                        | 12                           | 2                           | 48                 | 1903551      |
| D110   | 110                       | 250                          | 0,44                        | 48                 | 1903554      |
| D220   | 220                       | 1050                         | 0,21                        | 47                 | 1903555      |

### 9 - COIL CONNECTORS

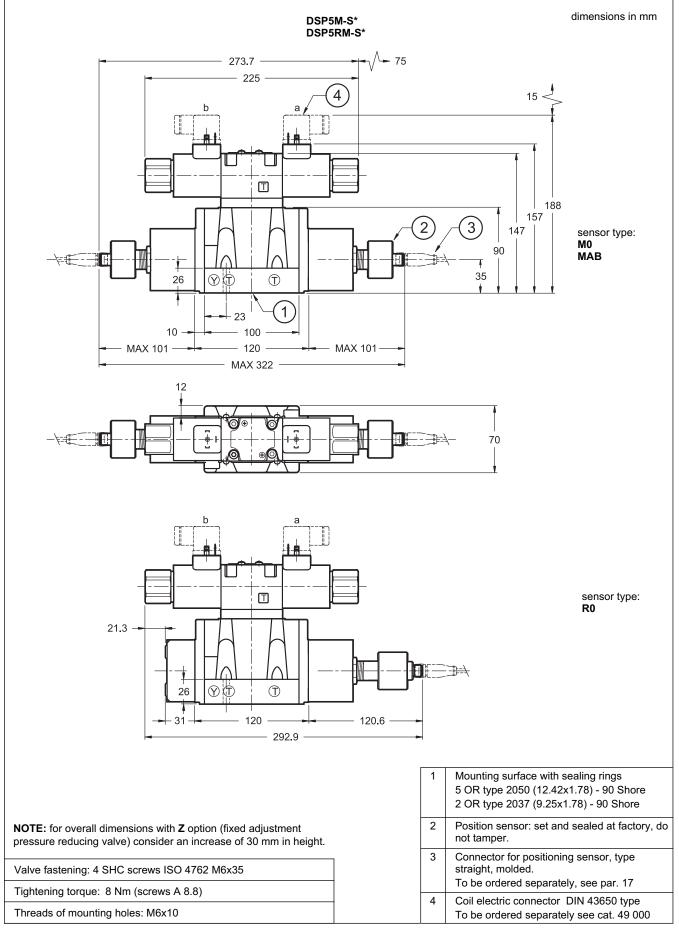
The solenoid operated valves are delivered without the connectors. They can be ordered separately.

For the identification of the connector type to be ordered, please see catalogue 49 000.

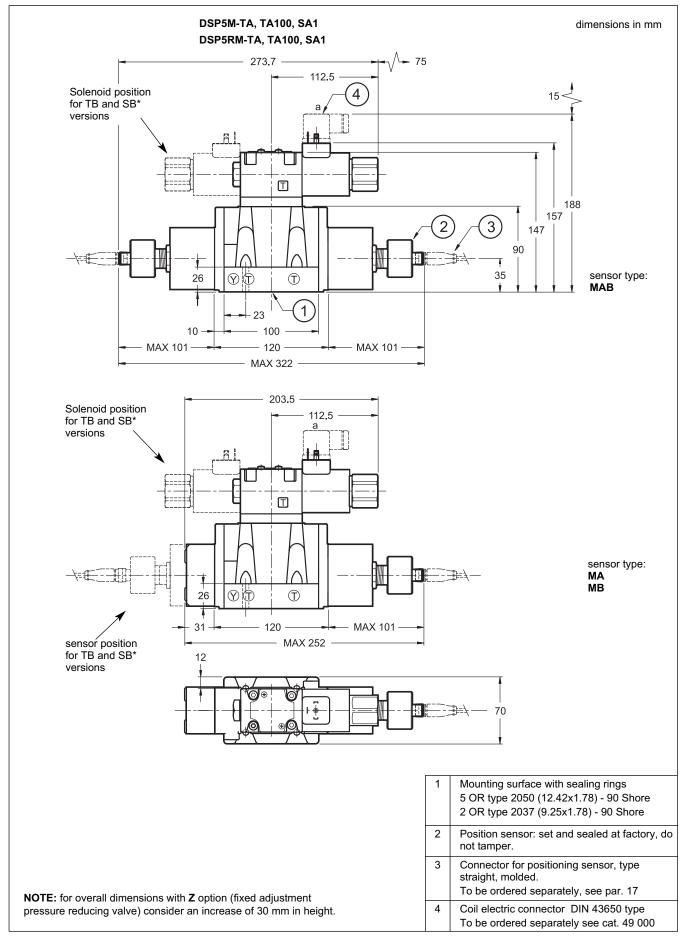
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### 10 - DSP5M AND DSP5RM OVERALL AND MOUNTING DIMENSIONS

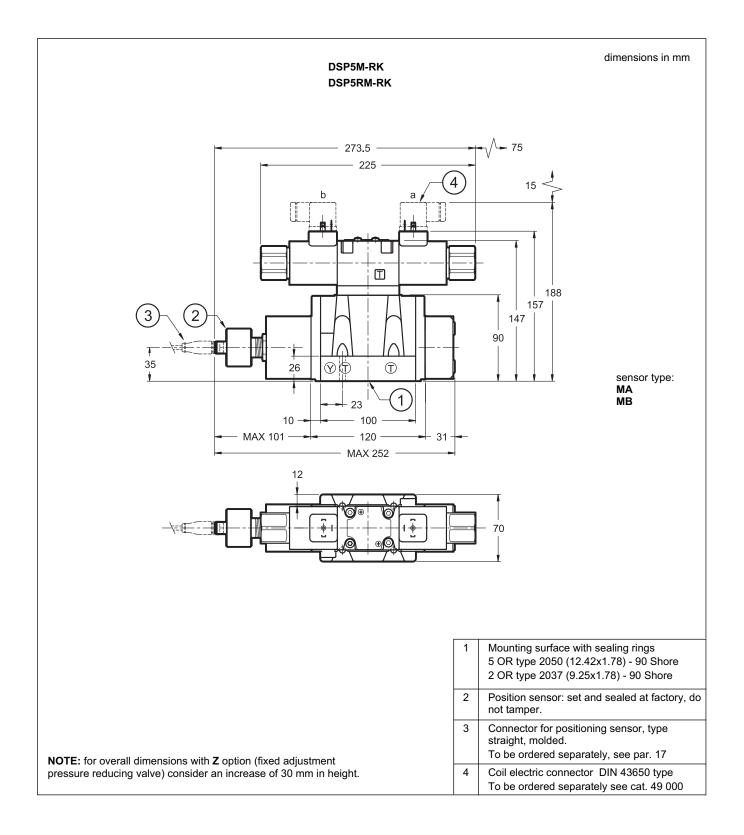


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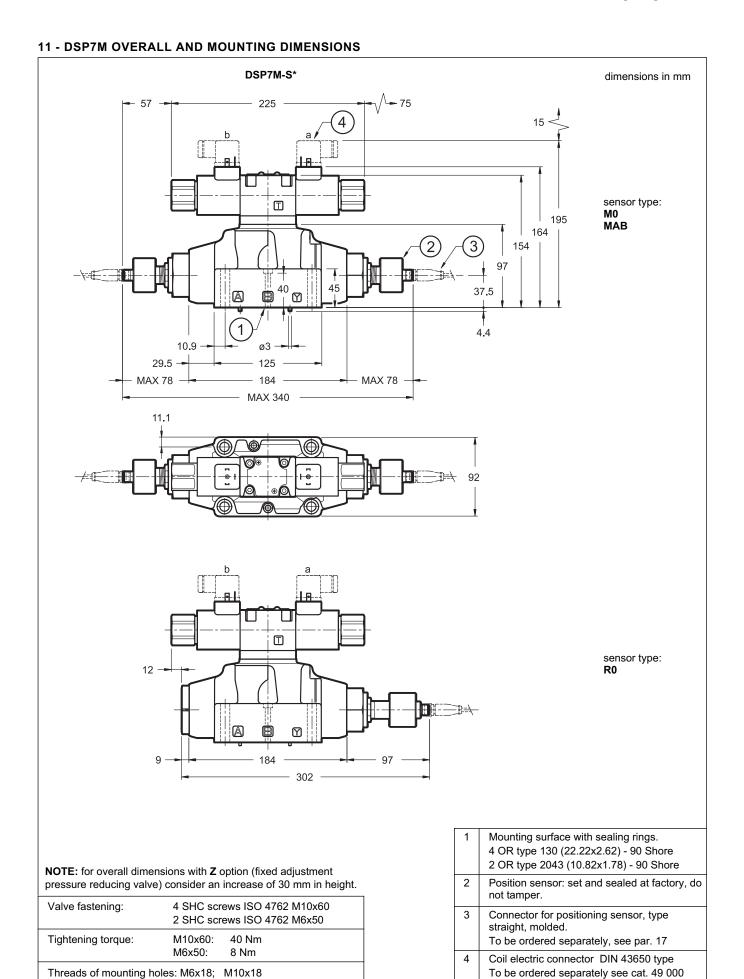
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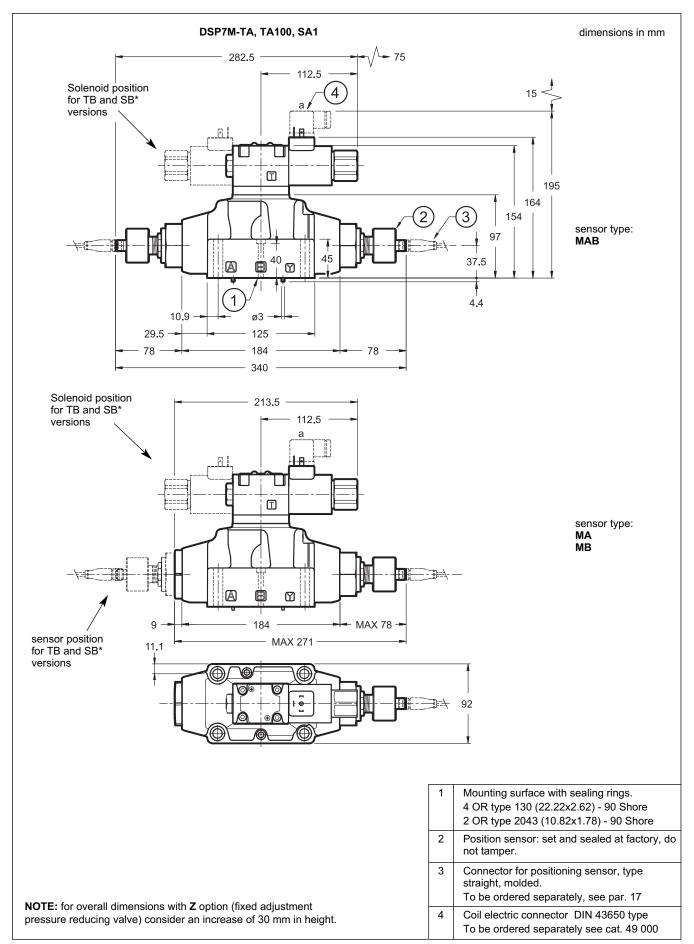
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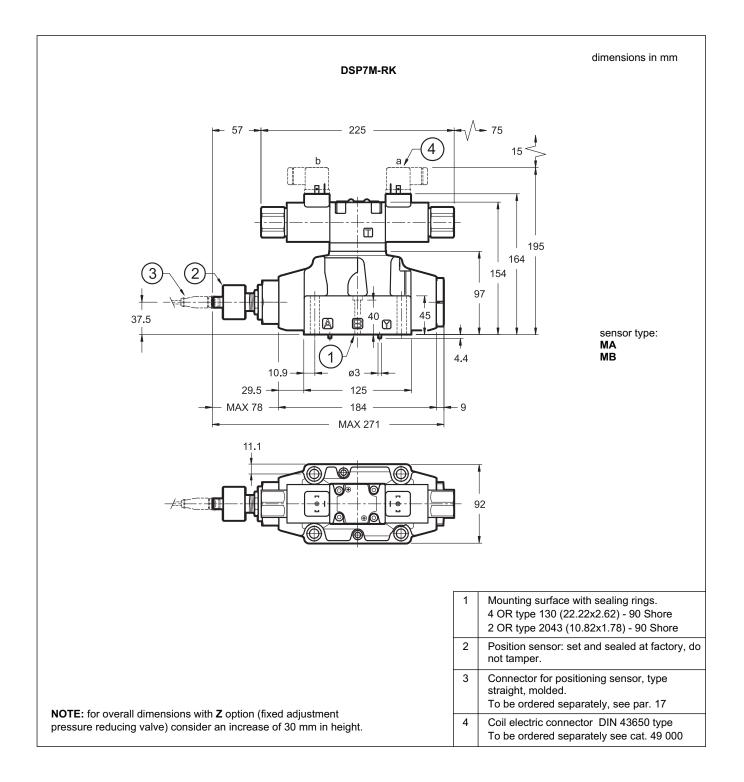
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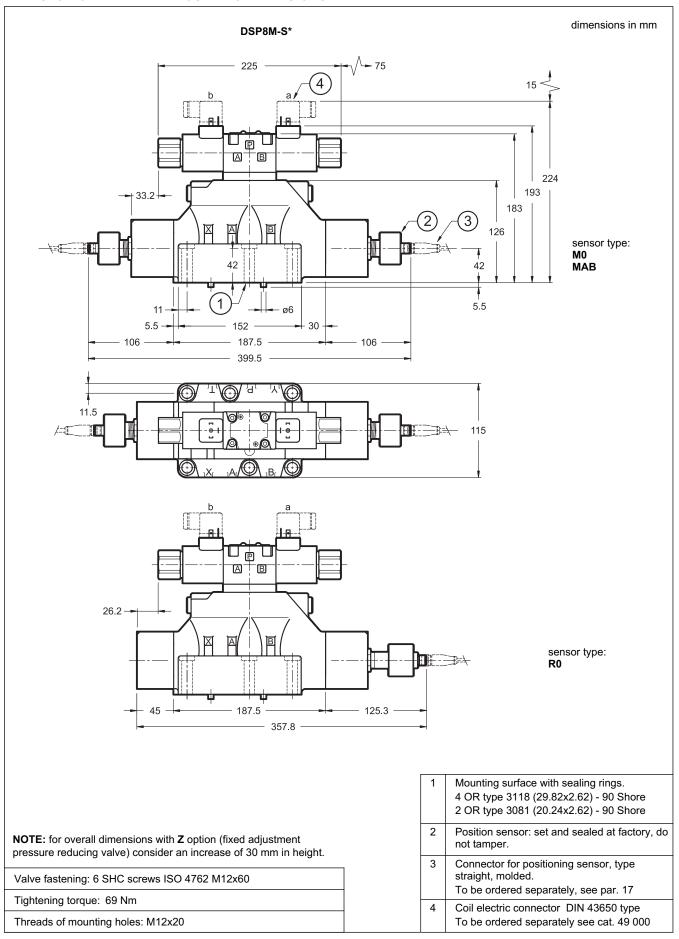




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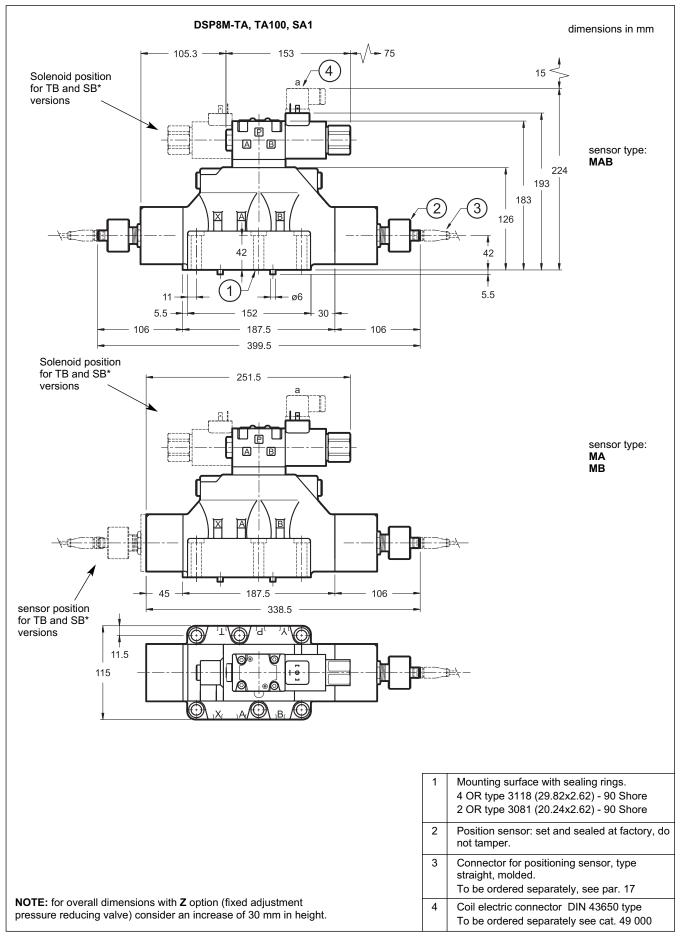


### 12 - DSP8M OVERALL AND MOUNTING DIMENSIONS



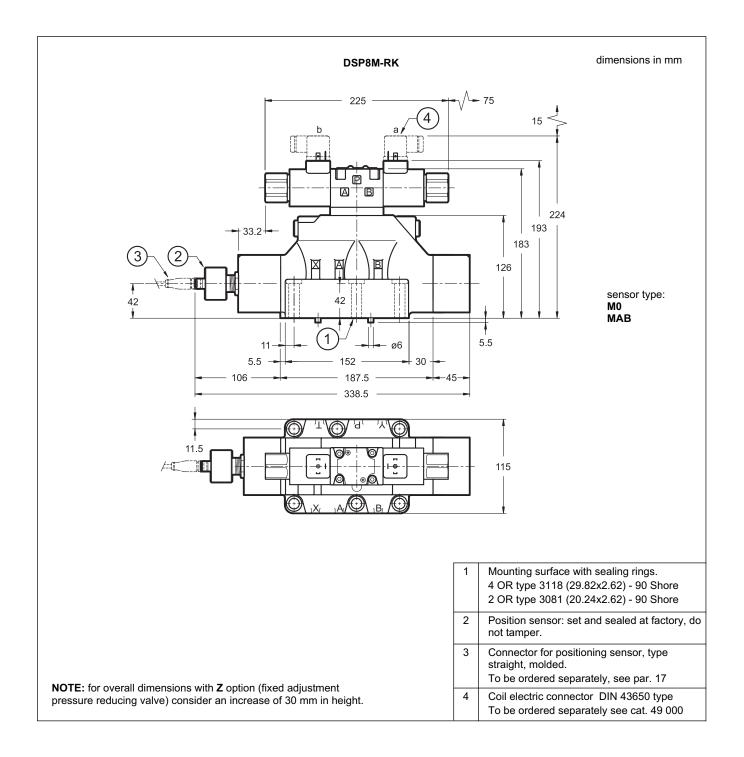
41 505/117 ED 19/28





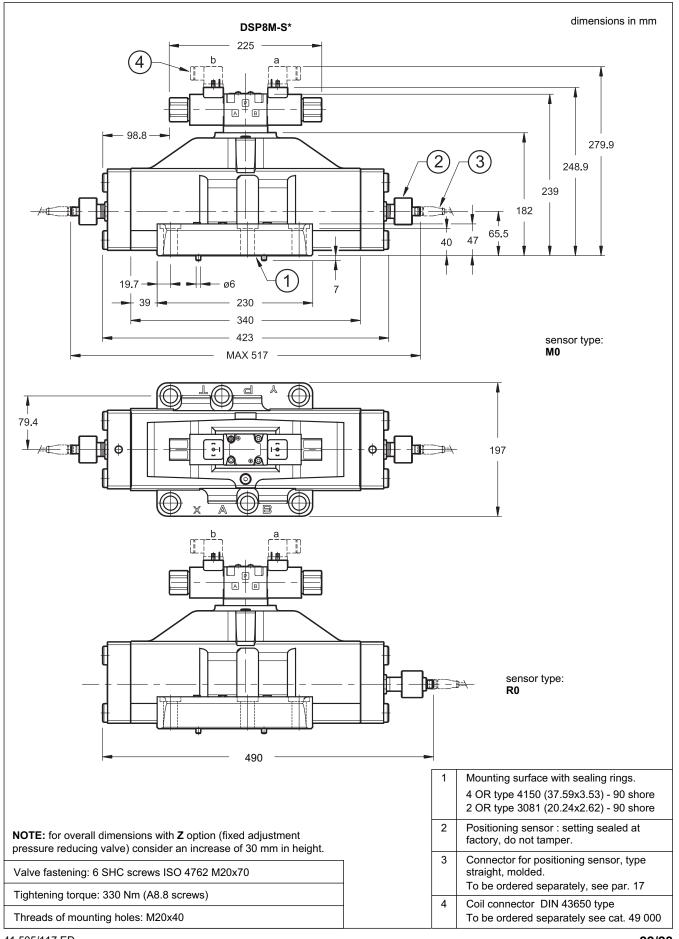
41 505/117 ED 20/28





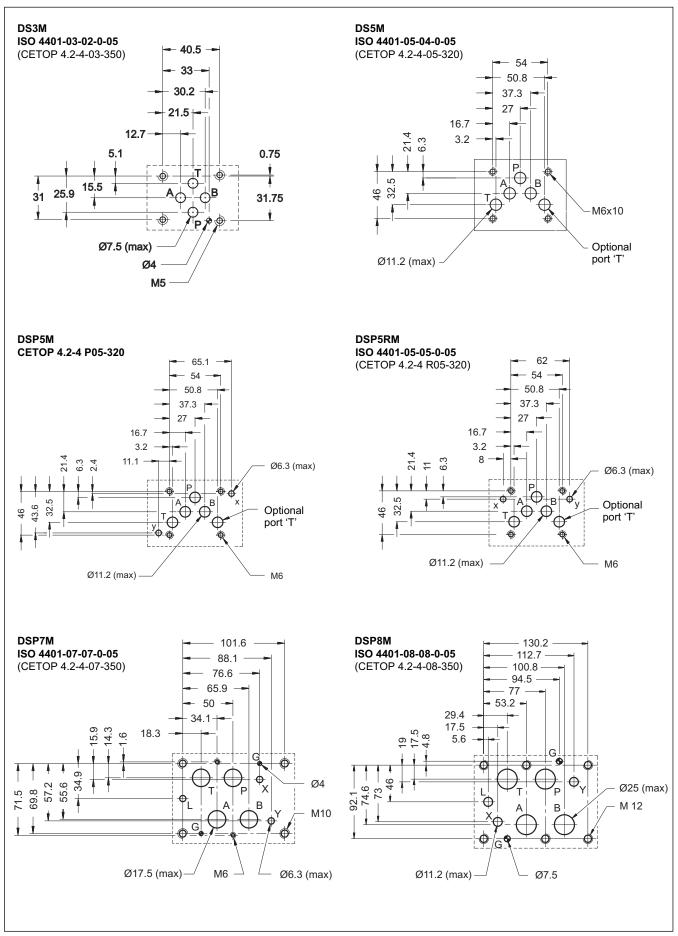
41 505/117 ED 21/28

### 13 - DSP10M OVERALL AND MOUNTING DIMENSIONS

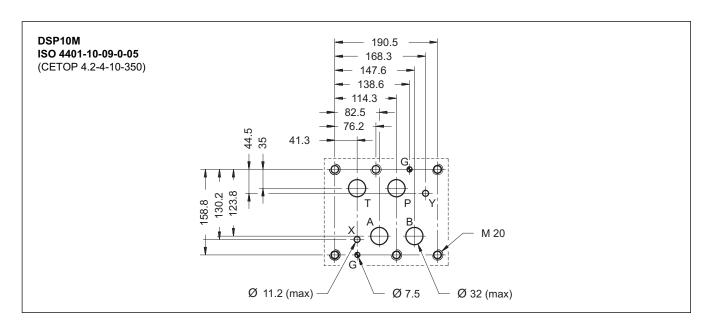


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#### 14 - MOUNTING SURFACES



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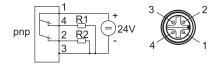
### **15 - POSITIONING SENSORS**



WARNING! The disassembly of the valve is not allowed. The sensors must not be unscrewed or tampered with in any way.

The M0 and MAB versions have two positioning sensors; consider that the connection scheme shown must be done for each sensor.

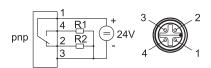
### **R0 CONNECTION SCHEME**



| Pin | Values | Function        |
|-----|--------|-----------------|
| 1   | +24 V  | Supply          |
| 2   | NC     | Normal Closed - |
| 3   | 0 V    | -               |
| 4   | NC     | Normal Closed + |

| ELECTRICAL CHARACTERISTICS                              |                                  |           |  |  |  |
|---|----------------------------------|-----------|--|--|--|
| Operating voltage range                                 | V DC                             | 20 ÷ 32   |  |  |  |
| Absorbed current  | Α                                | 0.4       |  |  |  |
| Max output load   | mA                               | 400       |  |  |  |
| Output  |                                  | 2 PNP     |  |  |  |
| Electric protections                                    | polarity inversion short circuit |           |  |  |  |
| Hysteresis  | mm                               | ≤ 0.1     |  |  |  |
| Operating temperature range                             | °C                               | -25 / +80 |  |  |  |
| Class of protection from atmospheric agents (IEC 60529) |                                  | IP65      |  |  |  |
| EMC<br>Electromagnetic compatibility                    | In compliance with 2014/30/EU    |           |  |  |  |

### **M\* CONNECTION SCHEME**



| Pin | Values | Function      |  |
|-----|--------|---------------|--|
| 1   | +24 V  | Supply        |  |
| 2   | NC     | Normal Closed |  |
| 3   | 0 V    | -             |  |
| 4   | NO     | Normal Open   |  |

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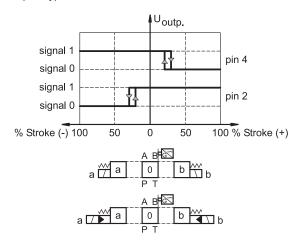
#### 16 - SWITCHING LOGICS

Duplomatic offers a wide range of available positions to be monitored, and for the pilot operated valve there are even monitorning with redundant signal.

#### 16.1 - R0 monitoring

Central position monitored with one positioning sensor.

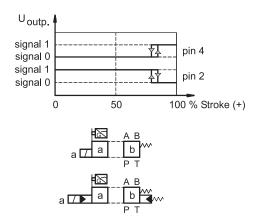
Available on both direct and pilot operated valves; spool type S\*



#### 16.2 - MA monitoring

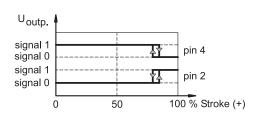
Energized position monitored with one positioning sensor.

Available on both direct and pilot operated valves; spool type SA\*, TA, TA02, TA100



Position 'a' monitored with one positioning sensor.

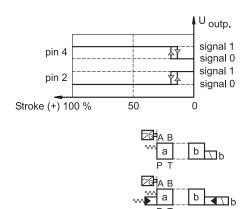
Available on pilot operated valves only; spool type RK





De-energized position monitored with one positioning sensor.

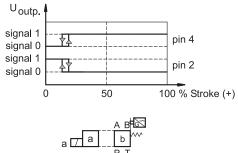
Available on both direct and pilot operated valves; spool type SB\*, TB, TB02, TB100



### 16.3 - MB monitoring

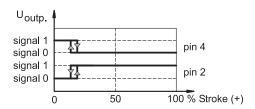
De-energized position monitored with one positioning sensor.

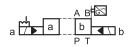
Available on both direct and pilot operated valves; spool type SA\*, TA, TA02, TA100



Position 'b' monitored with one positioning sensor.

Available on pilot operated valves only; spool type RK

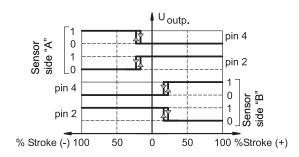


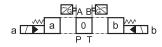


### 16.4 - M0 monitoring

Central position monitored by two separate positioning sensors.

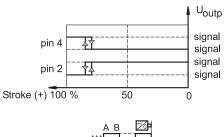
Available on pilot operated valves only; spool type S\*

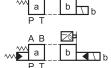




Energized position monitored with one positioning sensor.

Available on both direct and pilot operated valves; spool type SB\*, TB, TB02, TB100

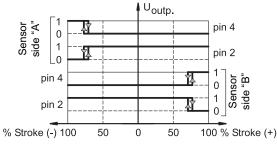


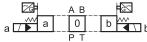


### 16.5 - MAB monitoring

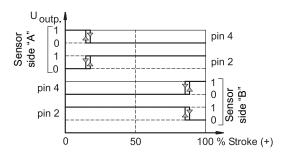
Both external positions monitored by two separate positioning sensors.

Available on pilot operated valves only; spool type S\*



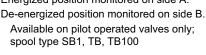


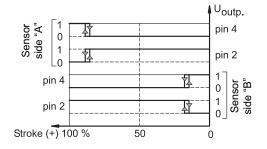
De-energized position monitored on side A. Energized position monitored on side B. Available on pilot operated valves only; spool type SA1, TA, TA100

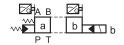




Energized position monitored on side A. De-energized position monitored on side B. Available on pilot operated valves only;







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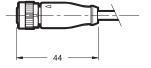
#### 17 - SENSOR CONNECTORS

The female connectors for position switches can be ordered separately, by specifying the descriptions here below, depending on the desired type.

#### STRAIGHT CONNECTOR, MOLDED CABLE, PRE-WIRED

description: ECM4S/M12L/10

Protection class: IP68
Cable: 4 conductors 0.34 mm²
length 5 mt - Ø 4.7 mm
Cable material: polyurethane
resin (oil resistant)



#### ANGLED CONNECTOR, MOLDED CABLE, PRE-WIRED

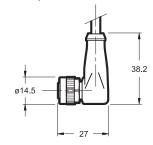
description: ECM4S/M12S/10

Protection class: IP68
Cable: 4 conductors 0.34 mm²
length 5 mt - Ø 4.7 mm

Cable material: polyurethane resin

(oil resistant) Without LED.

Without LED.



#### ANGLED CONNECTOR, UNASSEMBLED

Circular connector with screw locking; strain relief by means of clamping cage.

description: EC4S/M12S/10

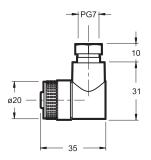
Protection class: IP67 IEC 61076-2-101 (Ed. 1)

IEC 60947-5-2

Conductor size: max 0.75 mm<sup>2</sup>

Cable gland: PG7 suitable cables: 4 ÷ 6 mm<sup>2</sup> Case material: polyamide (nylon)

Without LED.



#### 18 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

#### 19 - INSTALLATION

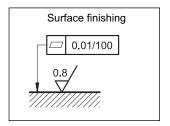


WARNING! These valves must be installed and commissioned by qualified personnel only. Before starting any installation, commissioning or maintenance is mandatory read the *manual of use and maintenance*, delivered together with the valve.

Configurations with centering and recall springs can be mounted in any position; The RK versions, without springs and with mechanical detent, must be mounted with the longitudinal axis horizontal.

Valve fastening takes place by means of screws or tie rods, laying the valve on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing.

If the minimum values of planarity or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.



### 20 - SUBPLATES

(see catalogue 51 000)

|                             | DS3M      | DS5M   | DSP5M     | DSP7M      | DSP8M     |
|-----------------------------|-----------|--|-----------|------------|-----------|
| Type with rear ports        | PMMD-AI3G | PMD4-AI4G                                    | PME4-AI5G | PME07-Al6G | -         |
| Type with side ports        | PMMD-AL3G | PMD4-AL4G                                    | PME4-AL5G | PME07-AL6G | PME5-AL8G |
| P, T, A, B ports dimensions | 3/8" BSP  | 3/4" BSP (PMD4-AI4G)<br>1/2" BSP (PMD4-AL4G) | 3/4" BSP  | 1" BSP     | 1 ½" BSP  |
| X, Y ports dimensions       | -         | -  | 1/4" BSP  | 1/4" BSP   | 1/4" BSP  |



#### DUPLOMATIC OLEODINAMICA S.p.A.

20015 PARABIAGO (MI) • Via M. Re Depaolini 24 Tel. +39 0331.895.111

Fax +39 0331.895.339

www.duplomatic.com • e-mail: sales.exp@duplomatic.com