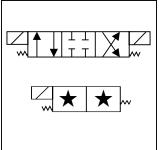
## **General Description**

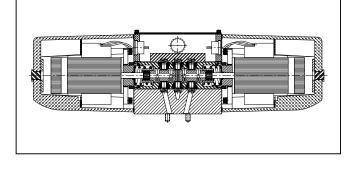
Series 21200 Exectrol directional control valves are direct solenoid operated 4-way control valves. A slide and balanced seals are used which provides near zero leakage. The valves have a high tolerance to media contamination as each movement of the slide wipes the sealing surfaces clean which in turn results in long service life.





## **Features**

- Shear-type positive seal.
- Zero leakage (8 drops per min. Max. Test pressure 276 Bar (4000 PSI).
- Ideal for water soluble systems (95-5).
- Pressures up to 414 Bar (6000 PSI).
- Long life, easy maintenance.
- Standard valves are interflow.
- No packing to wear or cut.
- High tolerance to contamination.
- High tolerance to silting.
- Manual overides are standard.

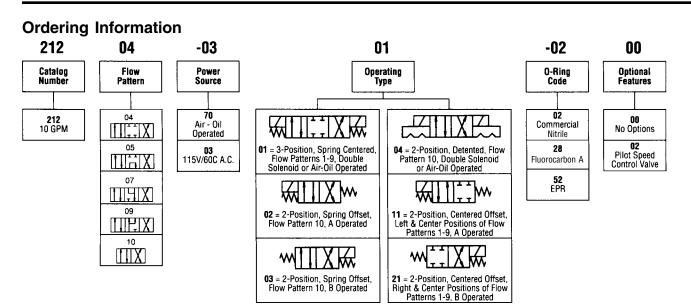


Elect	Weight			
Inrush Current	16 Amps Maximum	One	Two	
Holding Current	2.5 Amps Maximum	Solenoid	Solenoids	
Drop-Out Voltage	Approx. 75% Rated Voltage		26	
Voltage Required to Pull Back After Drop-Out	Approx. 95% Rated Voltage	Lbs.	Lbs.	

# **Specifications**

Service Applications		Internal Leakage	10 = 1 111 11101111 111 = 1 0 = 011 (1000 1 01)				
w	with a sodium sulphonate-based emulsifier. Oil should have a viscosity of 250-350 SSU	Mounting	Subplate. Mounting bolts furnished				
	at 38°C (100°F). Others available on special order.	Material	Cover: Body:	Steel Steel			
Maximum Operating Pressure	Working: 414 Bar (6000 PSI) *Proof: 621 Bar (9000 PSI) *Burst: 1035 Bar (15,000 PSI)		Bottom Plate: Inserts: Washers: Locknut:				
	*Applicable to pressure and cylinder ports only  Note: Installation of this valve should		Spring Retainer: Screws: Retainer Plate:	Steel			
ei ex th	ensure that exhaust port pressure does not exceed cylinder port pressures by more than 3.5 Bar (50 PSI) and never exceed 69 Bar (1000 PSI)		Name Plate Housing: End Cap:	Aluminum alloy, anodized Aluminum alloy, anodized			
Flow	37.9 LPM (10 GPM) rated maximum		Slide: Seals:	Stainless Steel Stainless Steel			
Operating Time	25 milliseconds		Springs: O-rings:	Stainless Steel Synthetic rubber			
CV Factor	1.0	Operating Temperature	-40°C to +107°C (-40°F to +225°F) (with Code 02 O-rings)				

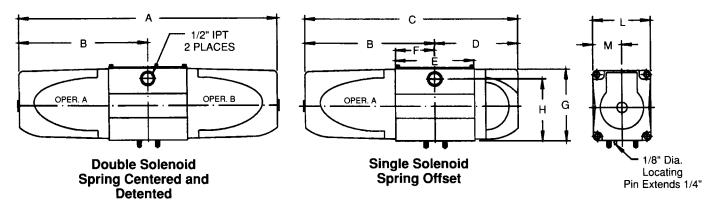




#### Note:

Do not use these valves in series or tandem circuits.

### **Dimensions**



Power		Operating Type	All Dimensions are in Inches								Mounting		
Source	e sportating type		A	В	C	D	E	F	G	Н	L	M	Bolt Torque
Double Solenoid A.C.	01 04	3-Position Spring Centered 2-Position Detented	15 <sup>13</sup> / <sub>16</sub>	$7\frac{29}{32}$	_	-	4 13 16	$2\frac{13}{32}$	4 7/16	3 3/4	3 1/2	1 3/4	160 to 180
Single Solenoid A.C.	02+03 11+21	2-Position Spring Offset 2-Position Centered Offset	_	$7\frac{29}{32}$	$13\frac{31}{32}$	5 ½	4 13 16	$2\frac{13}{32}$	4 7/16	$3\frac{3}{4}$	3 1/2	1 3/4	1
Pneu. or Hyd. Double Operator	01 04	3-Position Spring Centered 2-Position Detented	12 <sup>1</sup> / <sub>16</sub>	$6\frac{1}{32}$	_	_	4 13 16	$2\frac{13}{32}$	4 7/16	3 3/4	3 1/2	1 3/4	160 to 180
Pneu. or Hyd. Single Operator	02+03 11+21	2-Position Spring Offset 2-Position Centered Offset	_	$6\frac{1}{32}$	11 <u>5</u>	5 1/8	4 13 16	$2\frac{13}{32}$	4 7/16	3 3/4	3 1/2	1 3/4	1

Note: Pneumatic and hydraulic operators, operating pressure is 20 to 150 PSI.





2502-E1.p65, dd