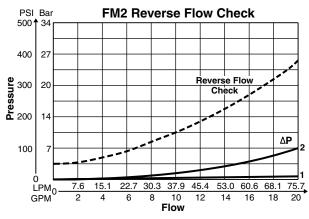
# **General Description**

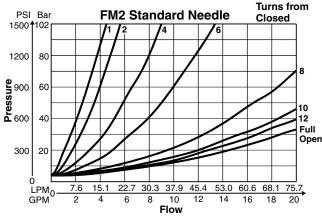
Series FM Manapak double flow control valves permit free flow from the directional valve to the actuator and adjustable independent flow regulation in each return line from the actuator (meter-out). The FM2, and FM3 have a seal plate and can be inverted for meter-in applications (see installation drawing for flow direction).

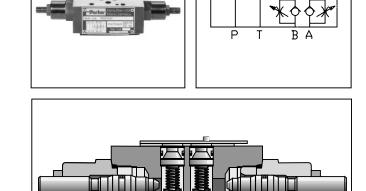
#### Features

- Manapak style FM flow control valves can be provided in either single or double configurations.
- The flow controls may be positioned in 'A' port, 'B' port, both 'A' and 'B' ports or 'P' port.
- Valve bodies are manufactured from steel providing . extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Two step needles provide fine adjustment for the first • few turns and course adjustment for the last few turns. Standard and fine adjustment needles available.
- Large bypass checks allow high flow at a low pressure drop.
- Valve is reversible (invert 180°) for meter-in or • meter-out applications (FM2 and FM3 only).
- Adjustment options include Allen hex or hand knob.

## **Performance Curves**







## **Specifications**

	FM2	FM3	FM6						
Mounting Pattern	NFPA D03, CETOP 3, NG 6	NFPA D05, CETOP 5, NG 10	NFPA D08, CETOP 8, NG 25						
Maximum	345 Bar	345 Bar	345 Bar						
Pressure	(5000 PSI)	(5000 PSI)	(5000 PSI)						
Maximum	76 LPM	113 LPM	341 LPM						
Flow	(20 GPM)	(30 GPM)	(90 GPM)						
Cracking	0.3 Bar	0.3 Bar	0.3 Bar						
Pressure	(5 PSI)	(5 PSI)	(5 PSI)						

Α в

2 2 1

\* \* 1

\* 1 1

1 \* 1

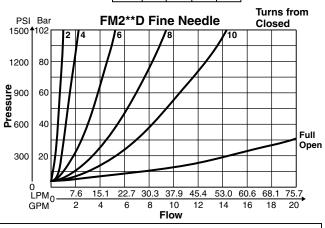
1

Pressure Drop		Р	Γ
Reference	PP	*	Γ
Chart	DD	1	Γ
	AA	1	Γ

BB

\* See specific flow vs. turns

т

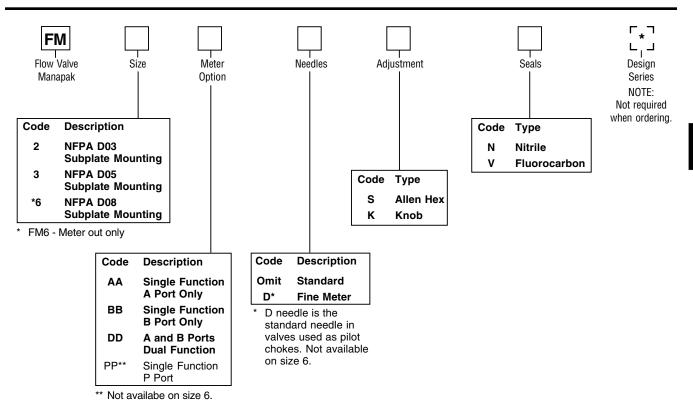


Curves were generated using 100 SSU	Viscosity Correction Factor							
hydraulic oil @49°C (120°F). For any other viscosity, pressure drop will change	Viscosity (SSU)	75	150	200	250	300	350	400
as per chart.	Percentage of $\Delta P$ (Approx.)	93	111	119	126	132	137	141
2502-B1 p65_dd								

as per chart 2502-B1.p65, dd



#### Parker Hannifin Corporation Hydraulic Valve Division Elyria, Ohio, USA



Bold: Designates Tier I products and options.

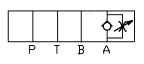
Non-Bold: Designates Tier II products and options. These products will have longer lead times.

### Manapak Bolt Kits

	Size "		Size "3"					
No. of Manapaks	Manapak & Valve Combination	Bolt Kit	Bolt Length mm (in)	No. of Manapaks	Manapak & Valve Combination	D3W-30 D3DW & D31VW*	Bolt Length mm (in)	n
1	Manapak & D1	BK243	73.2 (2.88)	1	Manapak & D3	BK141	88.9 (3.50)	
2	Manapak & D1	BK225	111.3 (4.38)	2	Manapak & D3	BK142	139.7 (5.50)	
3	Manapak & D1	BK244	152.4 (6.00)	3	Manapak & D3	BK143	190.5 (7.50)	
4	Manapak & D1	BK245	190.5 (7.50)	* D31VW	with internal pilot	and interi	nal drain only.	
	Size "6	5"		]			-	
No. of Manapaks	Manapak & Valve Combination	Bolt Kit	Bolt Length mm (in)					
1	Manapak & D6	BK121	133.4 (5.25)				Unit We	ight:
2	Manapak & D6		203.2 (8.00)					.7 kg (3.8 lbs
3	Manapak & D6		273.1 (10.75)					2.4 kg (5.2 lbs
4	Manapak & D6		342.9 (13.5)				FM6 7	'.9 kg (17.5 ll

Bolt Kits must be ordered separately.

# **Schematics**



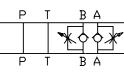
AA Option

**BB** Option

ΒA

В

Ρ Т



B

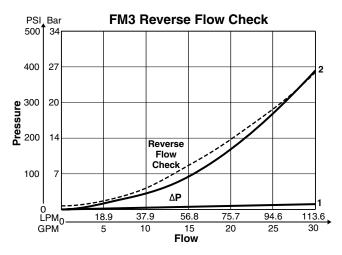
**DD** Option

**PP** Option



### FM3

B

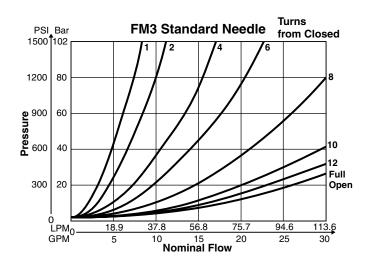


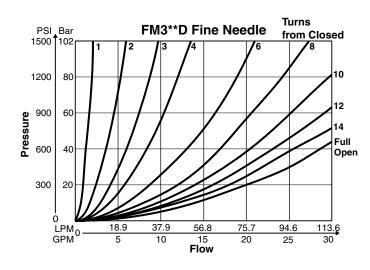
### Pressure Drop Reference Chart

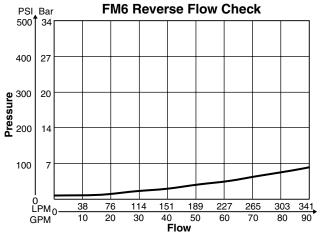
	Ρ	Α	в	Т
PP	*	2	2	1
DD	1	*	*	1
AA	1	*	1	1
BB	1	1	*	1

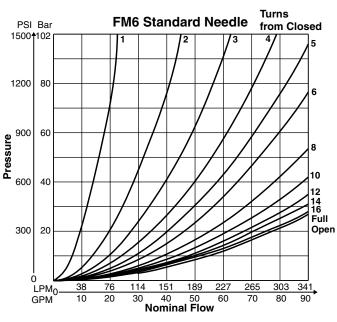
\* See specific flow vs. turns chart

FM6





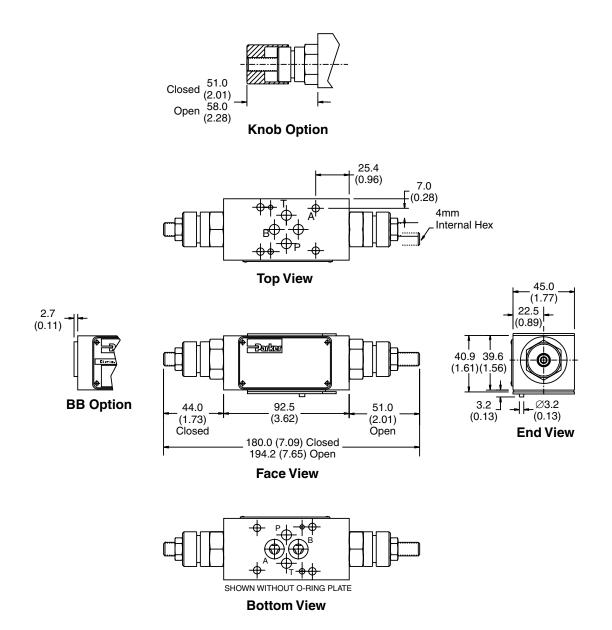




2502-B1.p65, dd



Inch equivalents for millimeter dimensions are shown in (\*\*)



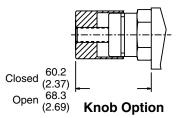


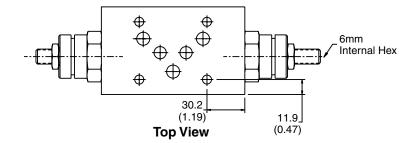
Note: For meter-in option, invert body 180°.

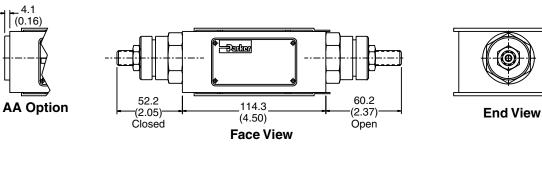
2502-B1.p65, dd



Inch equivalents for millimeter dimensions are shown in (\*\*)









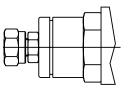
**Bottom View** 

2502-B1.p65, dd

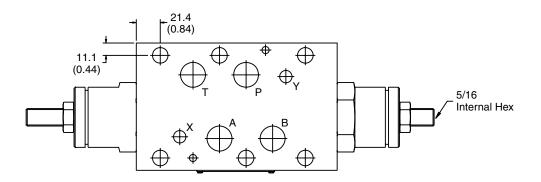


(⊕) ∈…

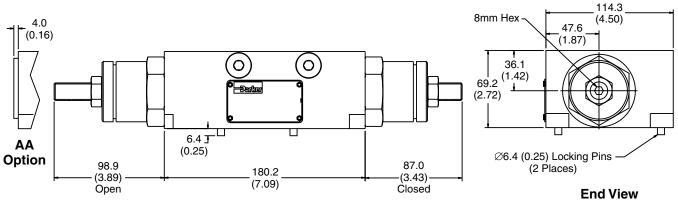
Inch equivalents for millimeter dimensions are shown in (\*\*)



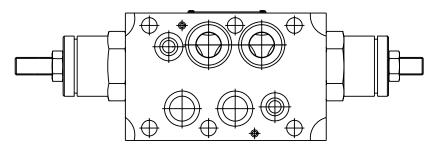
**Knob Option** 







**Face View** 



**Bottom View** 



2502-B1.p65, dd

