RE 22 331/02.03

Replaces: 11.02

4/3-, 4/2- and 3/2-way directional valves with mechanical, manual and fluidic operation

Nominal size 10 Series 3X Maximum operating pressure 315 bar Maximum flow 120 L/min



Mechanical, manual operation

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Features

- Direct operated directional spool valves with mechanical, manual or fluidic operation
- Porting pattern to DIN 24 340 Form A, ISO 4401 and CETOP—RP 121 H, subplates to catalogue sheet RE 45 054 (separate order)
- Operating elements:
 - Roller/plunger
 - Hand lever
 - Rotary knob
 - Pneumatic
 - Hydraulic

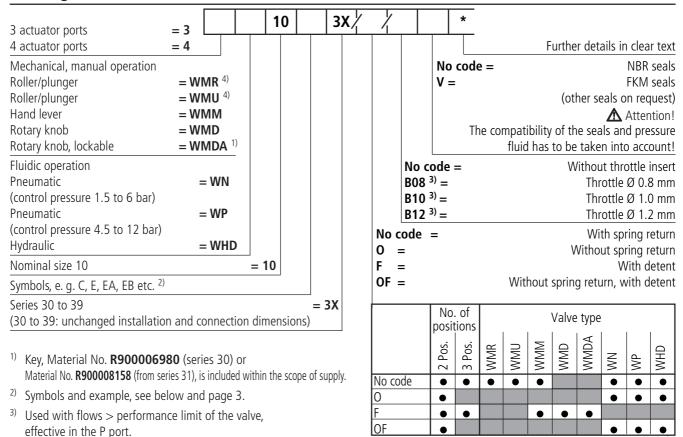


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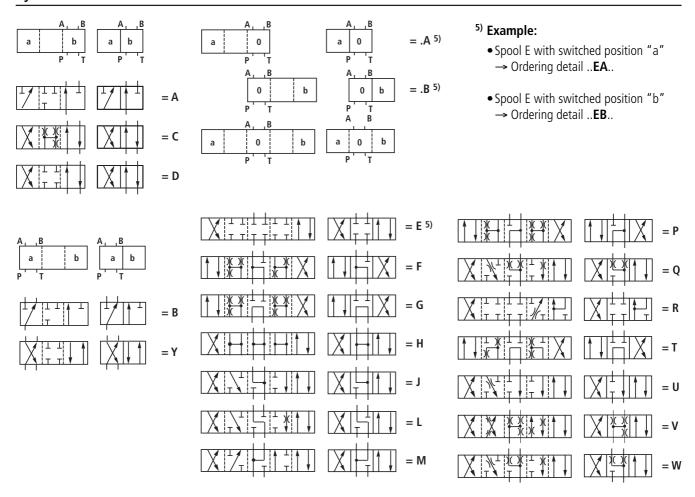
Ordering details



= Available

Symbols

4) Also see page 8



Ordering details		ls	Valve types			
	Spool	Detent	WN, WP (pneumatic)	WHD (hydraulic)		
			A A B b P T	- A A B b M P T		
A, C, D		/0	A A B b	A A B b T		
		/OF	$ \begin{array}{c c} a & A_1 & B \\ \hline & A_2 & B \\ \hline & A_3 & B \\ \hline & A_4 & B$	a A B b - T		
В, Ү			A B b b	A		
E, F, G, H,	Switched position "a" ⁵⁾ = .A			a a 0 M		
J, L, M, P, Q, R,	Switched position "b" ⁵⁾ = .B			M 0 b b		
T, U, V, W			$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	a		

Symbols: mechanical, manual operation

⁵⁾ See page 2 (symbols)

Symbols	/mbols: mechanical, manual operation 5) See page 2 (symbols)					
Ordering details			Valve types			
Spool Detent		WMR, WMU	WMM	WMD, WMDA		
			(roller/plunger)	(hand lever)	(rotary knob)	
A, C, D		/F		A B V b	A, B	
			$ \begin{array}{c c} a & A & B \\ \hline & a & b \\ \hline & P & T \end{array} $	• a a b b		
В, Ү			A B b D P T	a a b b		
Б, 1		/F		A, B a a b b		
	Switched position "a" ⁵⁾	/F		A B V	$A \downarrow B \downarrow A \downarrow B \downarrow A \downarrow A \downarrow A \downarrow A \downarrow A \downarrow A \downarrow $	
	= .A			• a a 0 M		
E, F, G, H, J, L,	Switched position "b" 5)	/F		0 b b	Q b b	
л, с, М, Р, Q, R,	= .B			0 b b		
T, U, V, W		/F		A	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		
			a a 0 b b b P T			

Preferred types (readily available)

Туре	Material No.
3WMR 10 A3X/	R900589995
4WMR 10 D3X/	R900589916
4WMU 10 D3X/	R900590253
4WMU 10 E3X/	R900587208
3WMM 10 A3X/F	R900595634
4WMM 10 D3X/	R900591592
4WMM 10 E3X/	R900589983
4WMM 10 G3X/	R900590222
4WMM 10 H3X/	R900592220
/\/\/\\\\ 10 I3X/	R900586919

Туре	Material No.
4WP 10 D3X/	R900593836
4WP 10 G3X/	R900593263
4WP 10 H3X/	R900594341
3WHD 10 A3X/	R900591482
4WHD 10 D3X/	R900590239
4WHD 10 E3X/	R900598445

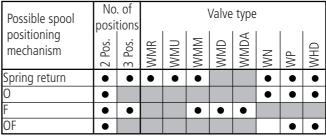
Further preferred types and standard components can be found in the EPS (Standard Price List).

Function, section

With detent (5), versions ..F/.. or ..OF/..

(also see the adjacent table)

Directional valves with rotary knob operation are generally fitted with a detent. Hand lever operated valves are available as 2 or 3 position valves, while hydraulically or pneumatically operated valves are only available with 2-switched positions and a detent. Directional valves with roller/plunger operation are normally supplied without detent. When using operating elements with detent it is possible, depending on the valve type, to fix each switched position.

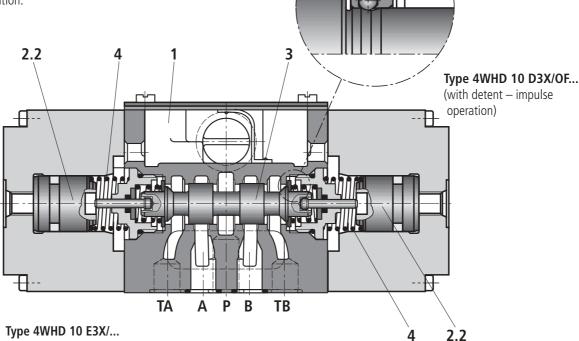


● = Available

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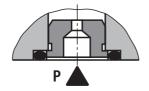
Without spring return, without detent, versions ..**0**/.. (also see the adjacent table)

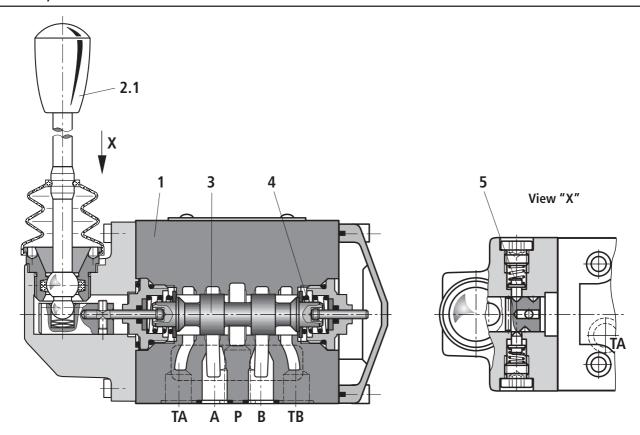
When using operating elements without return springs and without detent, there is no defined switched position in the unoperated condition.



Throttle insert

Use of the throttle insert is necessary when operating conditions are such that during the switching process, larger flows can occur then the performance limits of the valve will allow. It is fitted in the P channel of the directional valve.





Type 4WMM 10 E3X/...

Type 4WMM 10 E3X/F/... (with detent)

Directional valves control the start, stop and direction of an oil flow. These valves basically consist of the housing (1), an operating element (2.1) (roller/plunger, hand lever, rotary knob) or two operating elements (2.2) (hydraulic, pneumatic operating cylinders — see page 4), the control spool (3) as well as one or two return springs (4).

In the unoperated condition the control spool (3) is held in the neutral or start position by the return springs (4) - by a detent in the case of rotary knob operation - in the central or initial position (with the exception of impulse valves with hydraulic or pneumatic operation).

 $\dot{\text{The}}$ control spool (3) is pushed into the required switched position by means of the operating elements.

Techncial data (for applications outside these parameters, please consult us!)

General

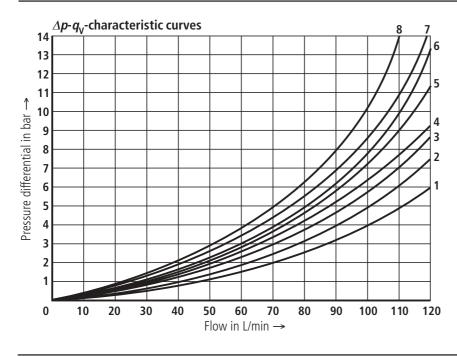
Valve type			WMR	WMM	WMD	WN	WP	WHD
			WMU		WMDA			
Installation			Optional					
Control pressure		bar				1.5 to 6	4.5 to 12	5 to 160
Control volume		cm ³				12.4	3.83	3.83
Switching time	ON	ms				10 to 35	10 to 25	15 to 30
	OFF	ms				20 to 45	10 to 25	15 to 30
Actuating force	– With detent	N		16 to 23	30			
	– With spring return	N		20 to 27				
	– 2 switching positions	N	70 to 140					
	- 3 switching positions	N	70 to 175					
Weight Valve with:	: - Mechanical, manual operation	kg	3.3	3.8	3.7			
	– 1 operating cylinder	kg				3.0	3.0	3.0
	– 2 operating clyinders	kg				3.3	3.3	3.3

Technical data (for applications outside these parameters, please consult us!)

General					
Installation			Optional		
Ambient temperature range		°C	- 30 to + 80 (NBR seals)		
			- 20 to + 80	(FKM seals)	
Hydraulic			•		
Operating pressure, max.	Ports A, B, P	bar	Up to 315		
	Port T	bar	Up to 160	With symbols A and B, port T must be used as a drain port where the operating pressure exceeds 160 bar.	
Flow, max.		L/min	Up to 120		
El	With sym	nbol V mm²	11 (A/B → T)); 10.3 (P → A/B)	
Flow cross-section (switched position 0):	With sym	nbol W mm²	2.5 (A/B → T	.)	
,	With sym	nbol Q mm²	5.5 (A/B → T	.)	
Pressure fluid			Fast bio-degra VDMA 24 568 HEPG (polygly	IL, HLP) to DIN 51 524 ¹⁾ ; adable pressure fluid to 8 (also see RE 90 221); HETG (rape seed oil) ¹⁾ ; ycols) ²⁾ ; HEES (synthetic ester) ²⁾ ; e fluids on request	
Pressure fluid temperature range °C		-30 to + 80 (with NBR seals)			
		- 20 to + 80 (with FKM seals)			
Viscosity range mm ² /s		2.8 to 500			
ISO code cleanliness class			Maximum permissible degree of contamination of the pressure fluid is to ISO 4406 (C) class 20/18/15 3)		

¹⁾ Suitable for NBR **and** FKM seals

Characteristic curves (measured with HLP46, ϑ_{oil} = 40 °C ± 5 °C)



Symbols	Flow direction					
	P-A	P-B	A–T	B-T		
Α	4	3	-	-		
В		4	_	-		
C	3	4 3 3	4	4		
D Y	3	3	- 4 5 6	- 4 5 6		
Y	3 3 4 2 1	4	6	6		
E	2	2	4	4		
F	1		3	4		
G, T	4	4	7	7		
Н	1	1	5	5		
J	4 1 2 3	2	3	4 7 5 3		
L	3	3	2	4		
M	1	1	4	4		
P	3	1	5	5		
Q	2	2	2	2		
Q R	3	4	3	_		
U V	3 2 3 3 2	2 4 3 2	4 3 7 5 3 2 4 5 2 3 5 3	4 4 5 2 - 2 3		
V	2	2		3		
W	3	3	3	3		

8 Symbol "R" in switched position (B→A) 8 Symbols "G" and "T" in mid position (P→T)

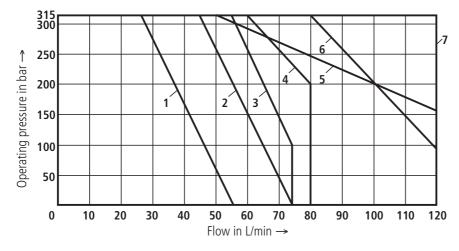
²⁾ **Only** suitable for FKM seals

³⁾ The cleanliness class stated for the components must be adhered too in hydraulic systems. Effective filtration prevents faults from occurring and at the same time increases the component service life.

For the selection of filters see catalogue sheets RE 50 070, RE 50 076 and RE 50 081.

The performance limits shown are valid for applications with two directions of flow, (e.g. from P to A and simultaneous return flow from B to T).

Due to the flow forces occurring within the valve, the permissible performance limit for one direction of flow, (e.g. from P to A and port B is blocked), may be considerably reduced! (Please consult us in such cases).



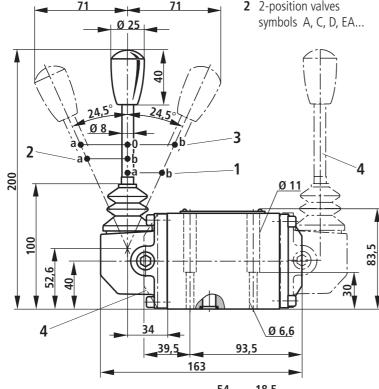
Char. curve	Symbols
1	A, B
2	A/O
3	Н
4	F, G, P, R, T
5	J, L, Q, U, W
6	C, D, E, M, V, Y
7	C/O, C/OF, D/O, D/OF

Unit dimensions (dimensions in mm)

WMM

1 2-position valves symbols B, Y, EB...

2 2-position valves



8 11 9

10

- **3** 3-position valves
- 4 Cover or hand lever for 2 position valves, symbols B, Y, EB...
- **5** Angle of operation 90° anti-clockwise for 3-position valves
- 6 Angle of operation 90° clockwise for 2- and 3-position valves
- Space required to remove the key
- Name plate
- Identical seal rings for A, B, P, TA, TB
- **10** The additional T connection (TB) can also be optionally used in special manifold blocks, but not in conjunction with pressure reducing valves type ZDR 10 D.. (RE 26 585).
- 11 Porting pattern to DIN 24 340 Form A, ISO 4401 and CETOP-RP 121 H.

Subplates

G 66/01 (G 3/8),

G 67/01 (G 1/2),

G 534/01 (G 3/4)

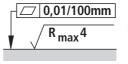
to catalogue sheet RE 45 054 and

Valve fixing screws

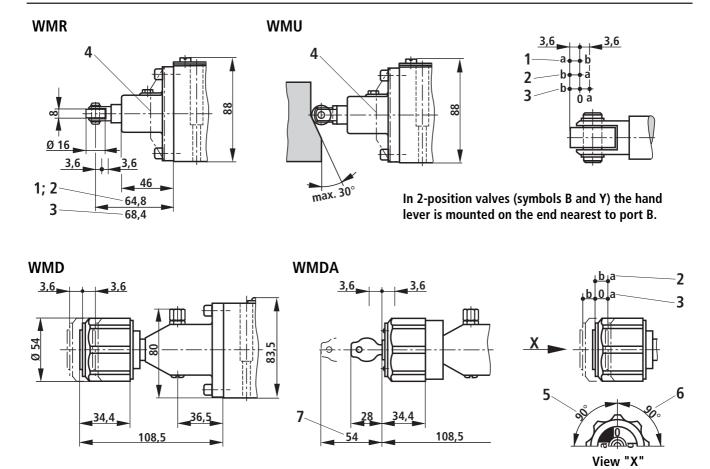
M6 x 40 DIN 912-10.9,

 $M_{\Lambda} = 15,5$ Nm, must be ordered separately.

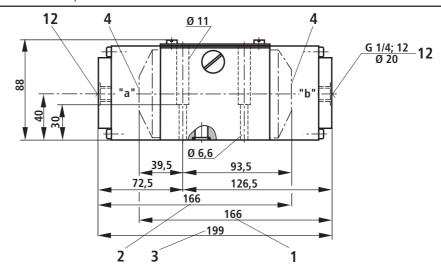
In 2-position valves, (symbols B and Y) the hand lever is mounted on the end nearest to port B.



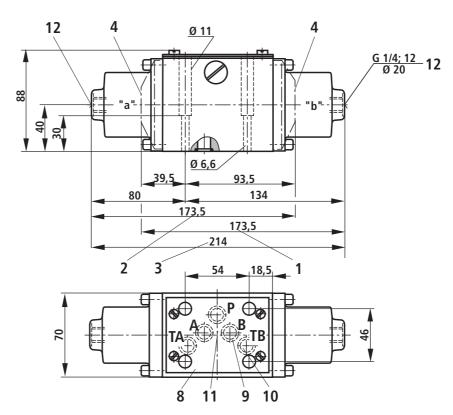
Regired surface finish of the mating piece



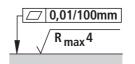
WP/WHD



WN



- **1** 2-position valves symbols B, Y, EB...
- 2 2-position valves symbols A, C, D, EA...
- **3** 3-position valves
- 4 Cover for valves with one operating element (2-position valves)
- 8 Name plate
- **9** Identical seal ring for ports A, B, P, TA, TB (valve with throttle insert: O-ring)
- 10 The additional T connection (TB) can also be optionally used in special manifold blocks, but not in conjunction with pressure reducing valves type ZDR 10 D.. (RE 26 585).



Required surface finish of the mating piece

11 Porting pattern to DIN 24 340 Form A, ISO 4401 and CETOP—RP 121 H.

Subplates

G 66/01 (G 3/8), G 67/01 (G 1/2),

G 534/01 (G 3/4)

to catalogue sheet RE 45 054 and

Valve fixing screws

M6 x 40 DIN 912-10.9,

MA = 15.5 Nm, must be ordered separately.

12 Pilot port

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