#### RE 21 468/02.03

Replaces: 06.02

# Check valve; hydraulically pilot operated Types SV and SL

Nominal sizes 10 to 32 Series 4X Maximum operating pressure 315 bar Maximum flow 550 L/min



Type SL 25 GA.-4X/... and SV 10 PA.-4X...

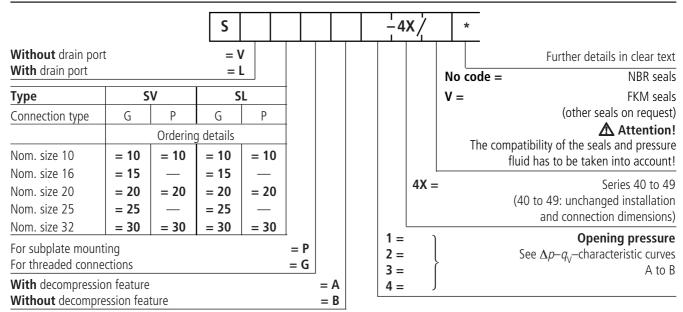
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### **Features**

- For subplate mounting, porting pattern to DIN 24 340 form D, ISO 5781 and CETOP—RP 121 H, subplates to catalogue sheet RE 45 062 (separate order), see page 5
- For threaded connections
- With or without drain port
- With or without decompression feature
- Type with decompression, dampened decompression (minimising possible pressure shocks)
- 4 opening pressures, optional

## **Ordering details**





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### Preferred types (readily available)

Type SL	Material No.	Туре
SL 10 GA1-4X/	R900483370	SV 10 (
SL 10 PA1-4X/	R900483371	SV 10 (
SL 15 GA1-4X/	R900587553	SV 10 F
SL 20 GA1-4X/	R900587554	SV 15 (
SL 20 PA1-4X/	R900587559	SV 20 (
SL 25 GA1-4X/	R900587555	SV 20 I
SL 30 GA1-4X/	R900587556	SV 30 I
SL 30 PA1-4X/	R900587560	

Type SV	Material No.
SV 10 GA1-4X/	R900483368
SV 10 GB1-4X/	R900453511
SV 10 PA1-4X/	R900483369
SV 15 GA1-4X/	R900587549
SV 20 GA1-4X/	R900587550
SV 20 PA1-4X/	R900587557
SV 30 PA1-4X/	R900587558

Preferred types and standard components are highlighted in the RPS (Standard Price list).

## Function, section, symbols

The SV and SL valves are hydraulic pilot operated check valves of poppet type design which may be opened to permit flow in the reverse direction.

These valves are used for the isolation of operating circuits which are under pressure, i.e. as a safe guard against the lowering of a load when a line break occurs or against creeping movements of hydraulically locked actuators.

The valve basically comprises of the housing (1), the poppet (2), a compression spring (3), the control spool (4) as well as an optional decompression feature as a ball poppet valve (5).

The valve permits free-flow from A to B. In the reverse direction, the poppet (2) is held firmly on to its seat in addition to the spring force by the system pressure.

By applying pressure to pilot connection X, the control spool (4) is moved to the right. This lifts poppet (2) off its seat, now the valve also permits free-flow from B to A.

In order to ensure that the valve opens due to pressure applied to the control spool (4), a certain minimum pilot pressure is required (see page 2).

Types SV..A.. and SL..A.. (with decompression, section 1)

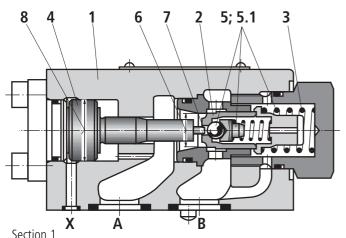
This valve is fitted with an additional decompression feature. When pressure is applied to port X, the control spool (4) is moved to the right. This firstly lifts the ball (5.1) and then the poppet (2) off their seats. The valve now permits flow from B to A.

Because of the decompression feature there is a dampened decompression of the pressurised fluid. Due to this possible pressure shocks are avoided.

**Type SL...** (with drain connection, section 2)

In principle, the function of this valve corresponds to that of the type SV.

The difference lies in the additional drain port Y. Here, the annular area of the control spool (4) is separated from the port A. Pressure present in port A acts only on area  $A_{A}$  (9) of the control spool (4).



Type SV..PA.-4X/... (without drain port, with decompression)

8 4 1 9 6 2 3

Section 2

**Type SL..PB.-4X/...** (with drain port, without decompression)

Symbols

Type SV



Type SL



- **6** Area *A*₁
- 7 Area A
- **8** Area *A*<sub>2</sub>
- **9** Area *A*<sub>4</sub>

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## **Technical data** (for applications outside these parameters, please consult us!)

#### General

Installation		Optional									
Ambient temperature range			°C - 30 + 80 (NBR seals)								
		– 20 + 80 (FKM seals)									
Nominal size			10	16	20	25	32				
Weight	Subplate mounting	kg	1.8		4.7		7.8				
	Threaded connections	kg	2.1	5.4	5.4	10	10				

## Hydraulic

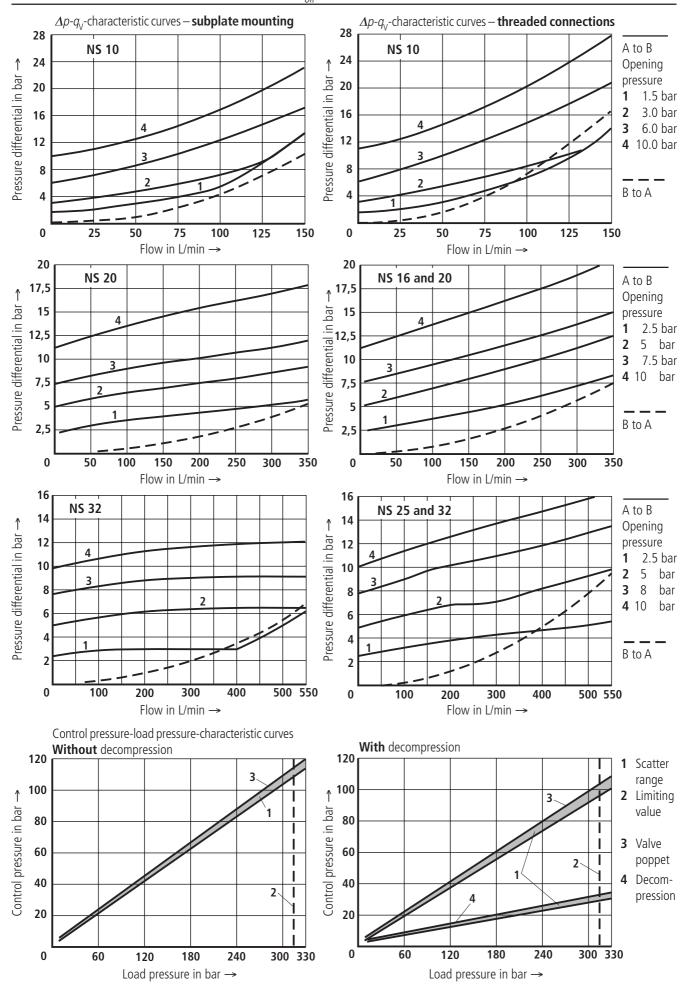
Trydradiic									
Maximum operating pressure		315							
Maximum flow		See characteristic curves, page 4							
Flow direction	Free-flow fro	om A to B, fro	m B to A whe	n pilot operat	ed				
Control pressure	5 to 315								
Control volume	Port X	cm <sup>3</sup>	2.5	10.8	10.8	19.27	19.27		
	Port Y (only type SL)	cm <sup>3</sup>	2.0	9.6	9.6	17.5	17.5		
Control areas	Area A <sub>1</sub>	cm <sup>2</sup>	1.33	3.46	3.46	5.72	5.72		
(areas according to sectional	Area A <sub>2</sub>	cm <sup>2</sup>	0.33	0.7	0.7	1.33 16.61	1.33		
drawing, see page 2)	Area A <sub>3</sub>	cm <sup>2</sup>	3.8	10.17	10.17		16.61		
	Area A <sub>4</sub>	cm <sup>2</sup>	0.79	1.13	1.13	1.54	1.54		
Pressure fluid			Mineral oil (HL, HLP) to DIN 51 524 <sup>1)</sup> ; Fast bio-degradable pressure fluids to VDMA 24 568 (also see RE 90 221); HETG (rape seed oil) <sup>1)</sup> ; HEPG (polyglycols) <sup>2)</sup> ; HEES (synthetic ester) <sup>2)</sup> ; other pressure fluids on request						
Pressure fluid temperature ran	ige	°C	− 30 + 80 (NBR seals)						
		°C	- 20 + 8	30 (FKM seals)					
Viscosity range	2.8 500								
Cleanliness class to ISO code			Maximum permissible degree of contamination of the pressure fluid is to ISO 4406 (C) class 20/18/15 <sup>3)</sup>						

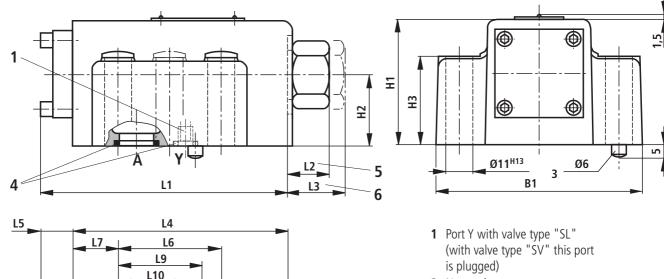
<sup>1)</sup> Suitable for NBR **and** FKM seals

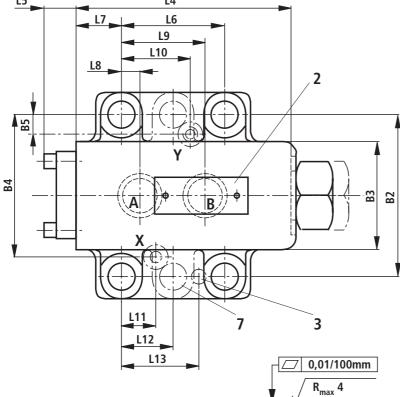
For the selection of filters see catalogue sheets RE 50 070, RE 50 076 and RE 50 081.

<sup>&</sup>lt;sup>2)</sup> Only suitabe for FKM seals

<sup>&</sup>lt;sup>3)</sup> The cleanliness class stated for the components must be adhered too in hydraulic systems. Effective filtration prevents faults from occurring and at the same time increases the component service life.







Required surface finish of the mating piece

Туре	NS	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
	10	100.8	15.5	15.5	87.8	13	42.9	18.5	7.2	35.8	_
SV	20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	_
	32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	_
	10	100.8	15.5	15.5	87.8	13	42.9	18.5	7.2	35.8	21.5
SL	20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	39.5
	32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	59.5

Туре	NS	L11	L12	L13	B1	B2	В3	В4	B5	H1	H2	Н3
	10	21.5	_	31.8	84	66.7	44	58.8	-	51	29	36
SV	20	20.6	_	44.5	100	79.4	61	73	_	70	37	55
	32	24.6	42.1	62.7	118	96.8	75	92.8	_	85	42.5	70
	10	21.5	_	31.8	84	66.7	44	58.8	7.9	51	29	36
SL	20	20.6	_	44.5	100	79.4	61	73	6.4	70	37	55
	32	24.6	42.1	62.7	118	96.8	75	92.8	3.8	85	42.5	70

- 2 Name plate
- 3 Locating pin
- **4** Seal rings

#### **NS 10**

- Same seal rings for ports A and B
- Same seal rings for ports X and Y

#### **NS 20**

- Same seal rings for ports A and B
- Same seal rings for ports X and Y

#### NS 32

- Same seal rings for ports A and B
- Same seal rings for ports X and Y
- **5** Valve with opening pressure versions "1" and "2" (dimension L2)
- **6** Valve with opening pressure versions "3" and "4" (dimension L3)
- **7** 6 valve fixing holes for type SV/SL 30

### **Subplates**

NS 10	G 460/01 (G 3/8)
	G 461/01 (G 1/2)
NS 20	G 412/01 (G 3/4)
	G 413/01 (G 1)
NS 32	G 414/01 (G 1 1/4)
	G 415/01 (G 1 1/2)

#### Valve fixing screws

#### **NS 10**

4 off M10 x 50 DIN 912-10.9;  $M_{\Lambda} = 75 \text{ Nm}$ 

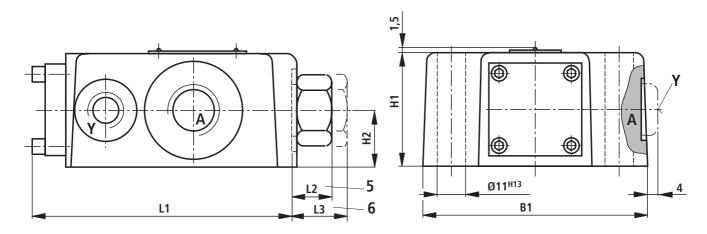
#### NS 20

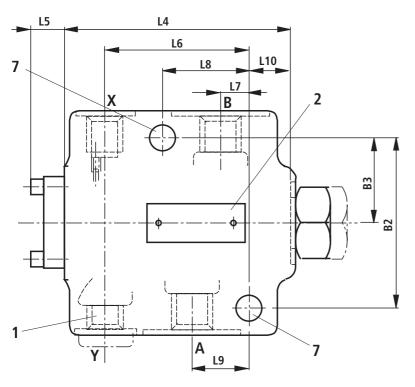
4 off M10 x 70 DIN 912-10.9;  $M_{\rm A} = 75 \; {\rm Nm}$ 

#### **NS 32**

6 off M10 x 85 DIN 912-10.9;  $M_A = 75 \text{ Nm}$ 

Subplates to catalogue sheet RE 45 062 and valve fixing screws must be ordered separately.





- 1 Port Y for valve type "SL" (for valve type "SV" this port is plugged)
- 2 Name plate
- 5 Valve with opening pressure versions "1" and "2" (dim. L2)
- **6** Valve with opening pressure versions "3" and "4" (dim. L3)
- 7 2 valve fixing holes

		Port	ts		
Туре	NS	A, B	X, Y		
	10	G 1/2			
	16	G 3/4			
SV	20	G 1	G 1/4		
	25	G 1 1/4			
	32	G 1 1/2			
	10	G 1/2			
	16	G 3/4			
SL	20	G 1	G 1/4		
	25	G 1 1/4			
	32	G 1 1/2			

Туре	NS	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	B1	B2	В3	H1	H2
	10	100.8	15.5	15.5	87.8	13	56.5	10.5	33.5	22.5	17.3	87	66.7	33.4	44	22
SV	16; 20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	105	79.4	39.7	68	34
	25; 32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	130	96.8	48.4	85	42.5
	10	100.8	15.5	15.5	87.8	13	56.5	10.5	33.5	22.5	17.3	87	66.7	33.4	44	22
SL	16; 20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	105	79.4	39.7	68	34
	25; 32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	130	96.8	48.4	85	42.5

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