RE 18 136-03/10.02

Replaces: 07.01

3/2-way poppet valves with solenoid operation Type KSDER1

Build size 1 T-11A cavity Maximum operating pressure 350 bar Maximum flow 12 L/min



H/A/D 6805/01 Type KSDER1.A/HC...

Features

Overview of contents

Contents Page Direct operated directional poppet valve with solenoid operation **Features** 1 Ordering details 2 The closed port is leak-free 3 Function, section, symbols Switching is ensured even after long periods of inactivity Technical data, switching times 4 Wet pin DC solenoids Performance limits, characteristic curves 5 The solenoid coil can be rotated Unit dimensions, cavities 5, 6 With protected hand override (optional) Available individual components 6



© 2002

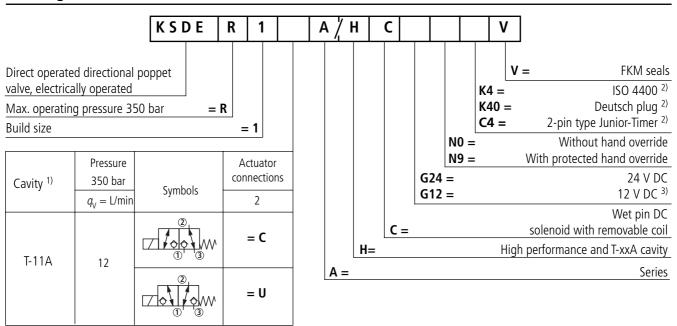
by Bosch Rexroth AG, Industrial Hydraulics, D-97813 Lohr am Main

All rights reserved. No part of this document may be reproduced or stored, processed, duplicated or circulated using electronic systems, in any form or by any means, without the prior written authorisation of Bosch Rexroth AG. In the event of contravention of the above provisions, the contravening party is obliged to pay compensation.

This document was prepared with the greatest of care, and all statements have been examined for correctness. This document is subject to alterations for reason of the continuing further developments of products. No liability can be accepted for any incorrect or incomplete statements.

KSDER1 1/6 RE 18 136-03/10.02

Ordering details



¹⁾ See page 6

Preferred types

Material No.	Туре	
R900771057	KSDER1CA/HCG24N0K4V	
R900771058	KSDER1UA/HCG24N0K4V	

Plug-in connectors

	Without circuitry Material No.	With circuitry Material No.	
K4 to DIN EN 17530-803 and ISO 4400; for further technical data see RE 08006	R900074684	R900057292 with indicator light 12240 V	R900310995 with indicator light and Z-diode protective circuit 24 V
C4	R900221496		
K40	R900733451		

²⁾ Without plug-in connector! Plug-in connector must be ordered separately (see below)

³⁾ Other voltages on request

Function, section, symbols

General:

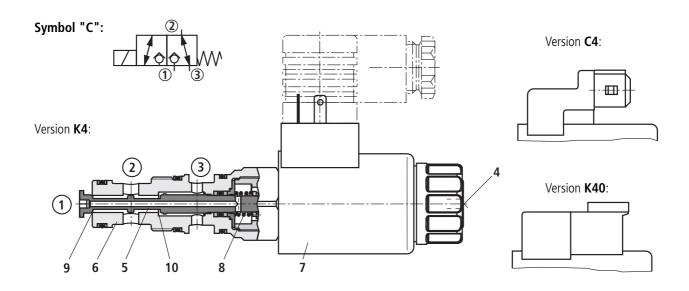
The cartridge solenoid valve is a direct operated pressure balanced 3/2-way poppet valve. It controls the stop, start and direction of a flow. It basically comprises of a cartridge housing (6), the solenoid (7), the valve seats (9 and 10) as well as the closing element (5) and compression spring (8).

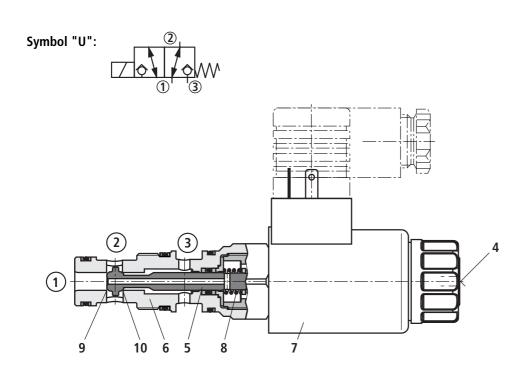
Basic principle:

The initial position of the valve is (normally open from 1 to 2, 3 closed "U" or normally open from 2 to 3, 1 closed "C") determined by the closing element version (5) and the location of the spring (8).

The 3/2-way poppet valves are, due to their design, with regards to the adjustment forces, always pressure balanced.

Ports 1, 2 and 3 can be applied with maximum operating pressure of 350 bar and the flow can pass through in both directions (see symbols). This is (no flow/flow) in the appropriate end position closed leak-free. During switching the ports are briefly connected with each other (negative overlap). The hand override (4) permits the valve to be switched without energising the solenoid.





Technical data (for applications outside these parameters, please consult us!)

General		
Installation		Optional
Ambient temperature range	°C	-30 to + 50
Weight	kg	0.5
Hydraulic		
Maximum operating pressure	bar	350 at all ports
Maximum flow	L/min	12
Pressure fluid FKM seals		Mineral oil (HL, HLP) to DIN 51 524; Fast bio-degradable pressure fluids to VDMA 24 568 (see also RE 90 221); HETG (rape seed oil); HEPG (polyglycol); HEES (synthetic ester); Other pressure fluids on request
Pressure fluid temperature range	°C	– 20 to + 80 (with FKM seals)
Viscosity range	mm²/s	2.8 to 500
Cleanliness class to ISO code		Maximum permissible degree of contamination of the pressure fluid is to ISO 4406 (c) class 20/18/15 ¹⁾
Electrical		
Voltage type		DC
Available voltages ²⁾	V V	24 12
Voltage tolerance (nominal voltage)	%	±10
Power consumption	W	19
Duty		Continuous
Switching time to ISO 6403		See table below
Switching frequency	cycles/h	15000
Protection to DIN 40 050	K4 C4 K40	IP 65 (with mounted and fixed plug-in connector) IP 67 (with mounted and fixed plug-in connector) IP 69K (with mounted and fixed plug-in connector)
Maximum coil temperature ³⁾	°C	150

The cleanliness class stated for the components must be adhered to in hydraulc systems. Effective filtration prevents faults from occuring and at the same time increases the component service life
For the selection of filters see catalogue sheets RE 50 070; RE 50 076, RE 50 081

When connecting the electrics, the protective conductor (PE $\frac{1}{2}$) must be connected according to the relevant regulations.

Switching time *t* **in ms** (installation: solenoid horizontal)

Solenoid 24 V				
Flow	Switching time			
Q = 12 L/min	Version "U"		Version "C"	
flow direction	On	Off	On	Off
1 → 2	30	15	60	10
2 → 1	40	15	60	10
2 → 3	64	10	34	21
3 → 2	99	10	44	22

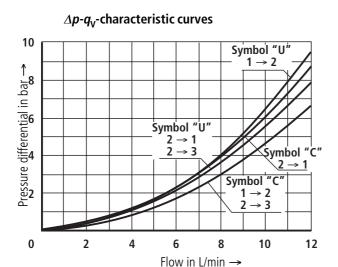
²⁾ Further voltages on request.

³⁾ Due to the occuring surface temperature of the solenoid coils, the European Standards EN563 and EN982 must be taken into account!

Max. operating pressure	$p_{\text{max}} = 350 \text{ bar}$
Max. flow	$q_{\rm v} = 12 \text{ L/min}$

⚠ Attention! The performance limit was determined with the solenoids at operating temperature and a 10% under voltage.

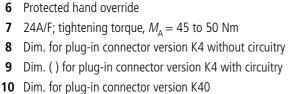
Characteristic curves (measured with HLP46 and $\vartheta = 40 \, ^{\circ}\text{C} \pm 5 \, ^{\circ}\text{C}$ and 24 V coil)

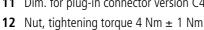


Unit dimensions (dimensions in mm)

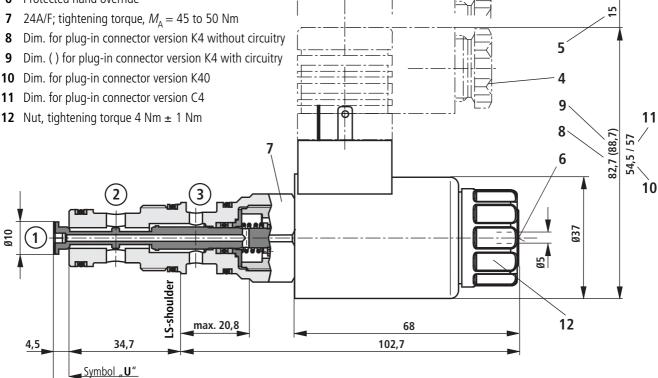
- 1 Actuator connection 1
- (2) Actuator connection 2
- (3) Actuator connection 3
- 4 Plug-in connector to DIN EN 175 301-803 must be ordered separately, see page 2

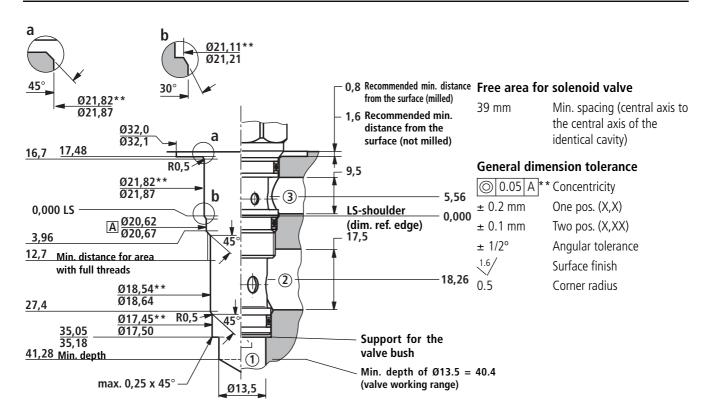
5 Space required to remove the plug-in connector



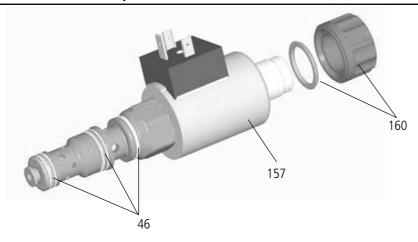


Symbol "C"





Available individual components



Pos.	Designation		DC voltage	Material No.
157	Coil for individual coonnections	K4	12 V 24 V	R900991678 R900991121
		K40	12 V 24 V	R900729189 R900729190
		C4	12 V 24 V	R900315818 R900315819
160	Nut O-ring for pole tube			R900991453 R900004280
46	Valve seal kit			R900733765

Bosch Rexroth AG Industrial Hydraulics

D-97813 Lohr am Main

Zum Eisengießer 1 ● D-97816 Lohr am Main

Telefon 0 93 52 / 18-0

Telefax 0 93 52 / 18-23 58 • Telex 6 89 418-0 eMail documentation@boschrexroth.de

Internet www.boschrexroth.de

Bosch Rexroth Limited

Cromwell Road, St Neots, Cambs, PE19 2ES Tel: 0 14 80/22 32 56 Fax: 0 14 80/21 90 52

E-mail: info@boschrexroth.co.uk

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. It must be remembered that our products are subject to a natural process of wear and ageing.